
Parts Manual

898704 Haulster, 4 Wheel, 1/2 Ton, EFI

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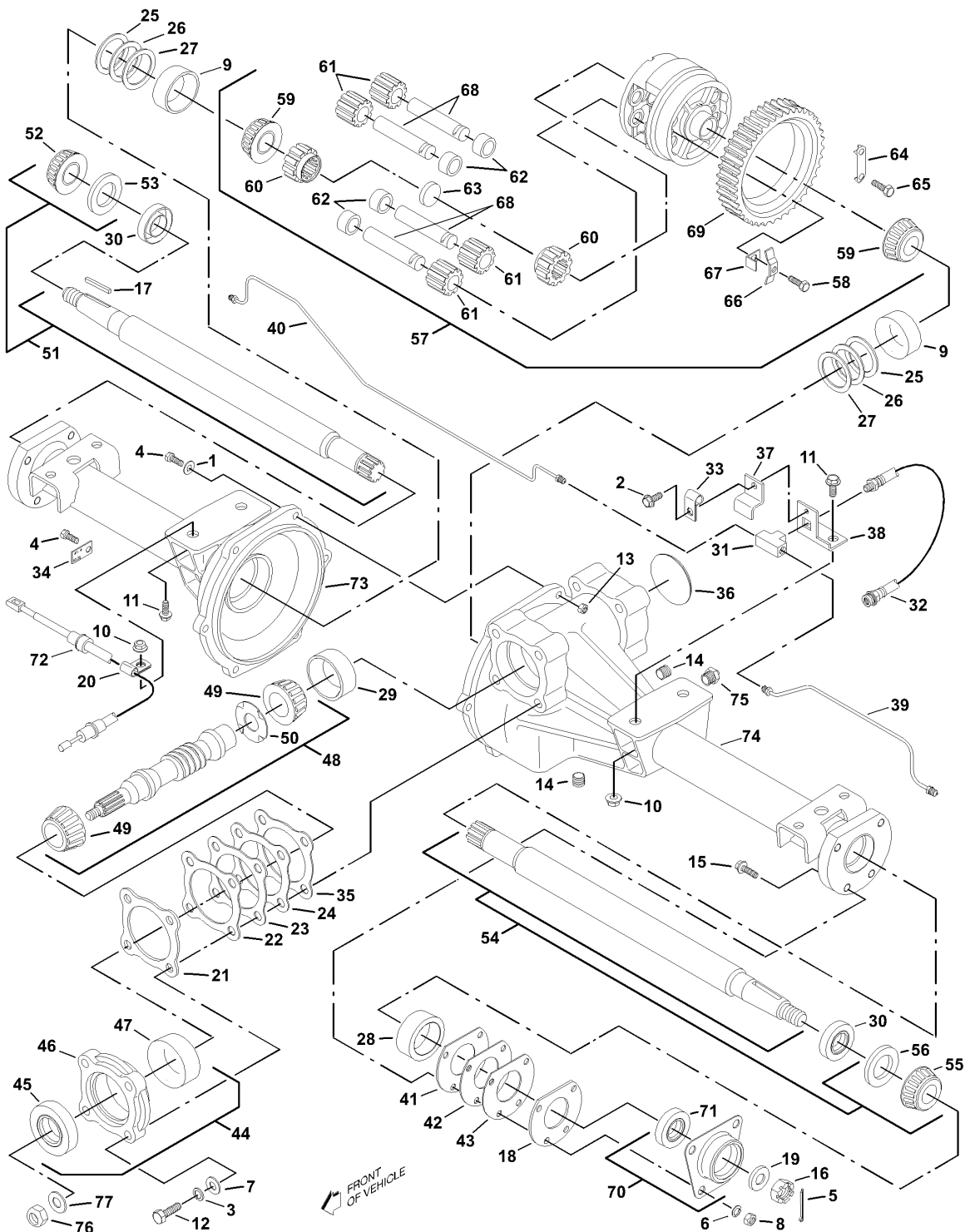
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10.25:1 Differential



10.25:1 Differential

10.25:1 Differential

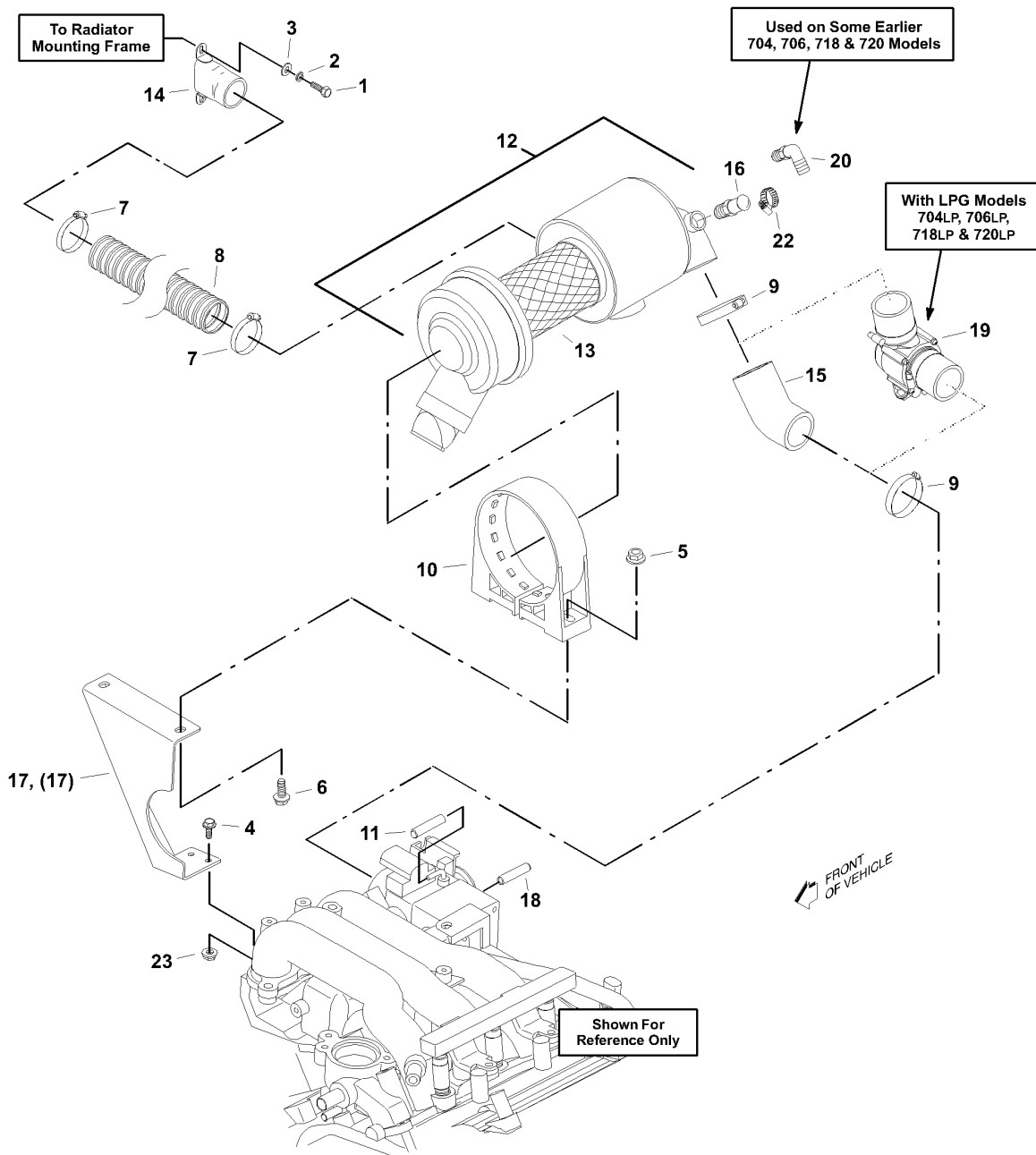
#	PART #	DESCRIPTION	QTY	NOTE
	2701142	DIFFERENTIAL AY, WORM GEAR 10.25:1	1	
1	103867	Flat Washer, 5/16	5	
2	112050	Screw, 1/4-20 x 5/8 in. Self Tap	1	
3	120177	Lockwasher, 3/8	4	
4	304055	SCRW, .31-18 1.38 YS HX G5 (KC)	6	
5	304636	Cotter Pin, 1/8 x 1-1/8"	2	
6	306325	Lockwasher, 5/16	8	
7	306405	Washer, 3/8	4	
8	306932	Nut, 5/16-18 Hex	8	
9	320122	CUP,TPRD RLR BRG 2.33OD.47T	2	
10	450453	Nut, M8-1.25 Hex Flange	1	
11	452389	Screw, M8-1.25 x 25 mm Hex Flange	1	
12	551094	SCREW, .38-16 1.75 YS HX G5	4	
13	800290	NUT, .31-18 YS HX CENTERLOCK KEG KC	6	
14	800356	PLUG, .5-14NPTF ZS HS (LONG)	2	
15	800944	Screw, M10-1.5 x 25 mm	8	
16	805843	NUT, .62-18 ZS HX SLOTTED (KC)	2	
17	805875	KEY, .19SQ X 1.75LG PS (KC)	2	
18	842077	PLATE, BRG ADAPTER	2	
19	809156	Spacer	2	
20	810437	Clamp, 1/2 in. P	1	
21	814465	GASKET	2	
22	814466	SHIM, .005	1	
23	814467	SHIM, .010	1	
24	814468	SHIM, .030	1	
25	814469	SHIM, .003	1	
26	814470	SHIM, .005	1	
27	814471	SHIM, .010	1	
28	814474	Inner Bearing Cup	2	
29	814476	Cup, Bearing	1	
30	814477	SEAL, OIL	2	
31	841842	Tee, M10-1.0 Flare Union	1	
32	841844	Hose, Brake	1	
33	814924	Clamp, 1/2" Tube	1	
34	815490	TAG, DIFF RATIO	1	
35	816515	SHIM, .003	1	
36	818226	PLUG, EXPANSION 2.50 PS	1	
37	832584	Clamp, Tee Fitting	1	
38	832585	BRACKET, TEE MTG (PLATED)	1	
39	842071	TUBE, LH BRAKE	1	
40	842072	TUBE, RH BRAKE	1	
41	842074	SHIM, .005	1	
42	842075	SHIM, .010	1	
43	842076	SHIM, .030	1	
44	879471	RETAINER AY, BRG	1	
45	812335	Seal, Oil	1	

10.25:1 Differential

10.25:1 Differential

#	PART #	DESCRIPTION	QTY	NOTE
46	814226	HOUSING, BEARING	1	
47	814476	Cup, Bearing	1	
48	879961	WORM GEAR AY	1	
49	814475	CONE,TPR RLR BRG 1.19ID	2	
50	886706	SLINGER SET, OIL	1	
51	885033	AXLE AY, RIGHT	1	
52	815403	Inner Bearing Cone	1	
53	827018	BACKING RING	1	
54	885034	AXLE AY, LEFT	1	
55	815403	Inner Bearing Cone	1	
56	827018	BACKING RING	1	
57	879962	GEAR AY, CARRIER	1	
		Housing, carrier	1	
58	306555	Screw, 5/16-18 x 5/8 in. Hex Head	2	
59	386767	CONE,TPRD RLR BRG 1.250ID	2	
60	842093	GEAR,AXLE SHAFT	2	
61	842094	GEAR,DIFF PLANET	4	
62	814483	SPACER,.63 .88 .61 POWDERED METAL	4	
63	814484	SPACER	1	
64	815794	PLATE, LOCK	3	
65	816812	SCRW,.38-16 1.25 PSHXG5SPCL(KC	6	
66	816823	PLATE, RETAINER	2	
67	816824	PLATE, RETAINER	2	
68	816825	SHAFT, DIFF GEAR	4	
69	814204	GEAR, WORM 10.25:1	1	
70	893519	Retainer , Complete	2	
71	838539	Seal, Oil	1	
72	893583	CABLE AY, PARK BRAKE	2	
73	2701143	HOUSING AY, DIFFERENTIAL RH	1	
74	2701144	HOUSING AY, DIFFERENTIAL LH	1	
75	827486	Valve, Pressure Relief	1	
	841430	Brake Drum	2	
	893553	HUB AY,WHEEL	2	
	800908	Bolt, M12-1.5 x 42 mm Wheel	5	
	893581	Left Side Brake Assembly	1	
	893582	Right Side Brake Assembly	1	
76	800198	Locknut, 1/2-20	1	
77	809180	Flat Washer, 1/2	1	

Air Cleaner, Bracket And Filter (Built After 8-9-00)



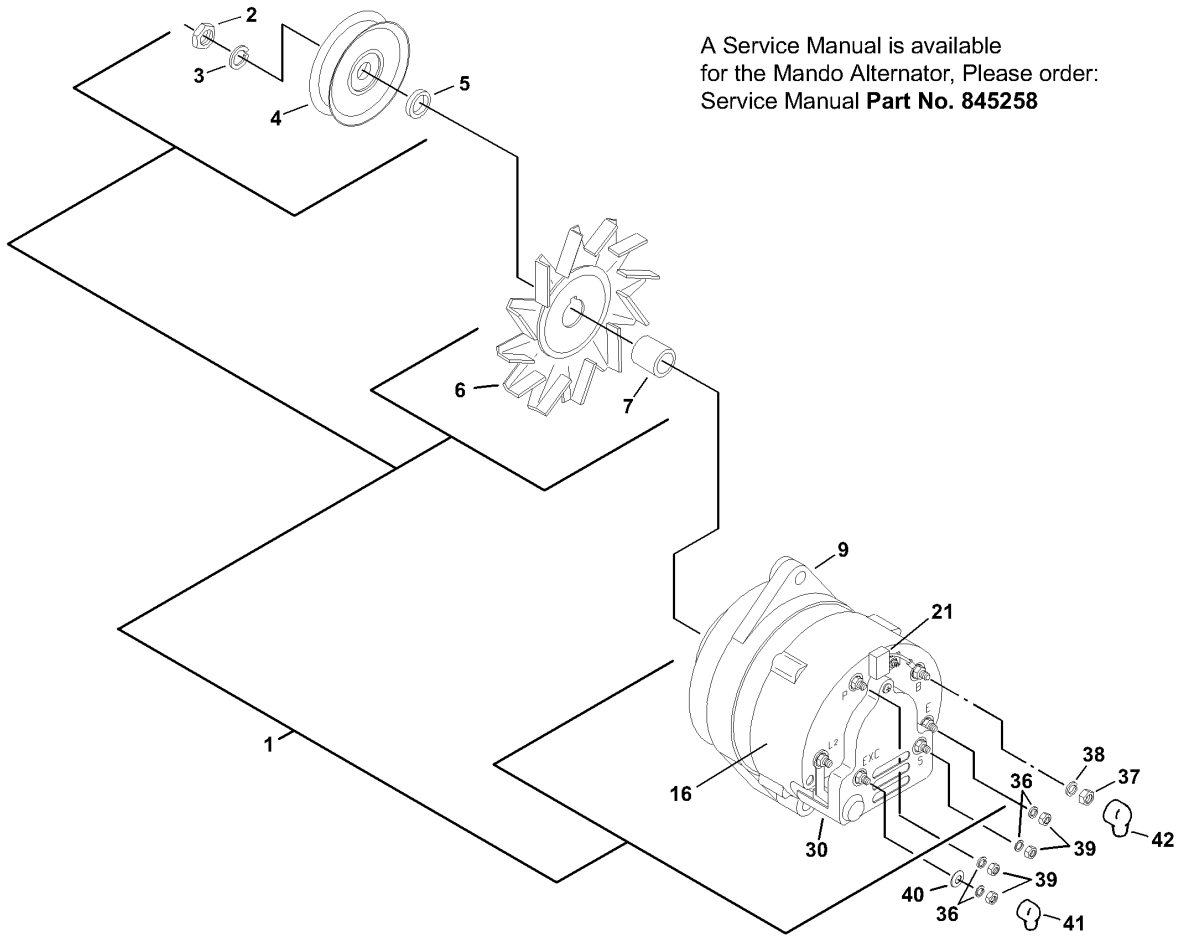
Air Cleaner, Bracket And Filter (Built After 8-9-00)

Air Cleaner, Bracket And Filter (Built After 8-9-00)

#	PART #	DESCRIPTION	QTY	NOTE
1	300646	Screw, 1/4-20 x 3/4" Hex Head	2	
2	306396	Lockwasher, 1/4	2	
3	308090	Flat Washer, 1/4	2	
4	800934	Screw, M6-1 x 16 mm Hex Flange	2	
5	450453	Nut, M8-1.25 Hex Flange	2	
6	452389	Screw, M8-1.25 x 25 mm Hex Flange	2	
7	825358	Clamp, Worm Drive 2.75" Dia.	4	
8	834217	Hose, 2" x 29" Heater	1	
9	825358	Clamp, Worm Drive 2.75" Dia.	2	
10	842915	Bracket, Air Filter	1	
11	842997	CAP., 109 I.D. X.750	1	
12	893182	FILTER AY, AIR	1	
13	840352	ELEMENT, FILTER AIR-NOW 5000913	1	
14	888549	Connector, Hose	1	
15	2701393	HOSE, AIR CLEANER	1	
16	841230	CONNECTOR, 3/8 HOSE X 1/8 NPT	1	
17	2701446.7	BRACKET, AIR CLEANER BLK	1	
17	2704065.7	BRACKET, AIR CLEANER	1	
18	2702431	PLUG	1	
19	2703985	KIT, LP-GAS MIXER	1	
20	2700333	ADAPTOR, 90-1/4 NPT-1/2 TUBE	1	
21	450452	Nut, M6-1 Hex Flange	2	
22	830930	Clamp, Hose	1	
23			1	

Air Cleaner, Bracket And Filter (Built After 8-9-00)

Alternator



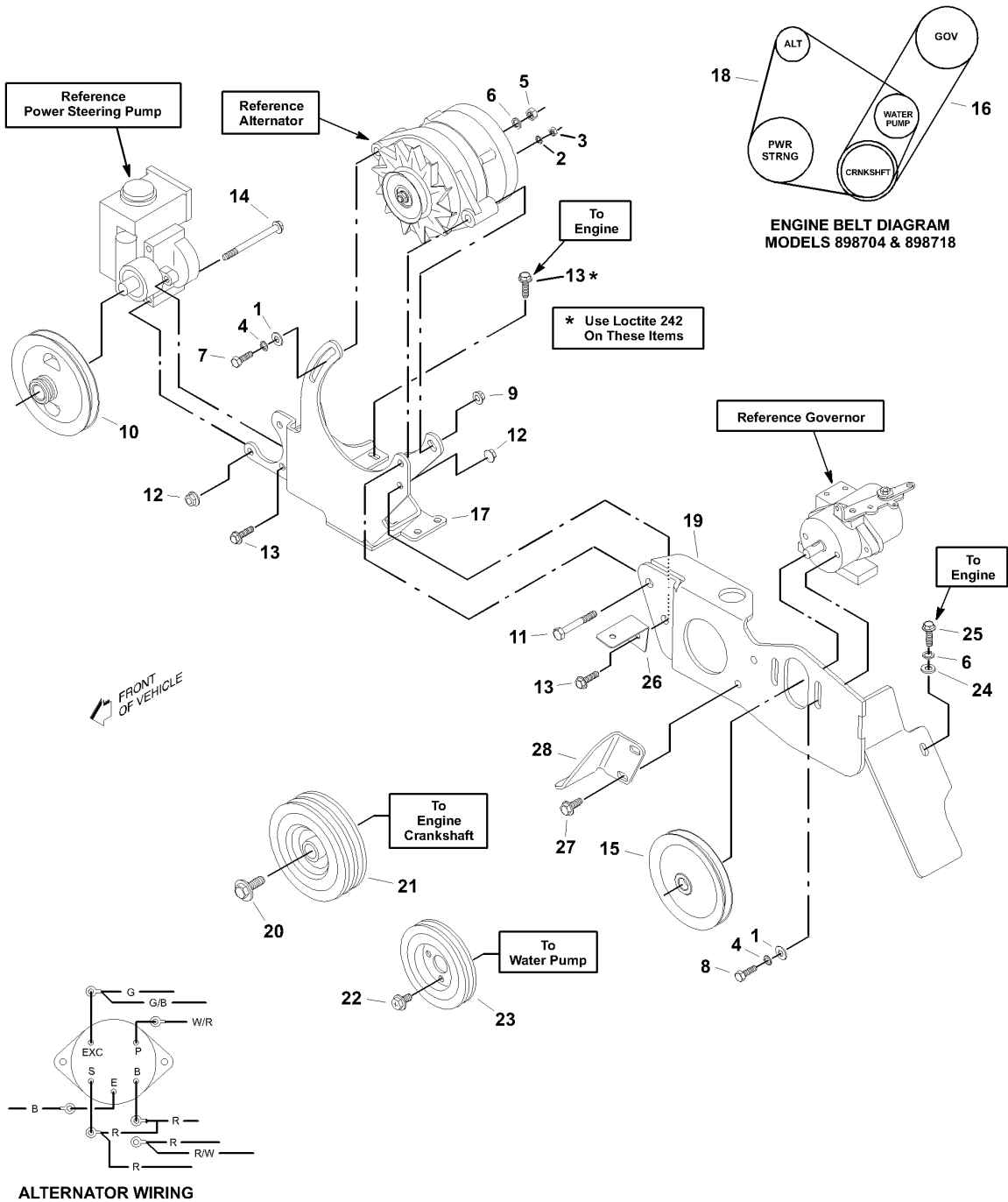
A Service Manual is available
for the Mando Alternator, Please order:
Service Manual **Part No. 845258**

Alternator

#	PART #	DESCRIPTION	QTY	NOTE
1	893633	ALTERNATOR, 55 AMP	1	
2	842558	NUT, HEXAGON	1	
3	842559	WASHER, SPRING	1	
4	842560	PULLEY	1	
5	842561	SPACER (P)	1	
6	842562	FAN	1	
7	842563	SPACER (P)	1	
8	893849	FRONT BRACKET ASSY	1	
9	842564	FRONT BRACKET (M)	1	
10	842565	SCREW FLANGE	3	
11	842566	BEARING	1	
12	842567	RETAINER	1	
13	893850	ROTOR ASSY	1	
14	893851	STATOR ASSY (CAN SUPPLY 893633 ALTERNAT	1	
15	893852	REAR BRACKET ASSY	1	
16	842568	REAR BRACKET (M)	1	
17	893853	RECTIFIER ASSY	1	
18	842569	SCREW SET	1	
19	842570	BUSHING, INSULATOR	1	
20	842571	NUT, FLANGE	2	
21	893854	CONDENSER ASSY	1	
22	842572	BUSHING, INSULATOR - B	1	
23	842573	NUT, FLANGE	1	
24	842574	BOLT, THROUGH	4	
25	893855	REGULATOR ASSY	1	
26	842575	BRUSH	1	
27	842576	SPRING, BRUSH	1	
28	842577	SCREW SET	1	
29	842578	TERMINAL - L	1	
30	842579	COVER FOR 893633	1	
31	842580	SCREW SET	1	
32	842581	LEAD WIRE (A)	1	
33	842582	LEAD WIRE (B)	1	
34	842571	NUT, FLANGE	2	
35	842570	BUSHING, INSULATOR	1	
36	120052	Lockwasher, #10	4	
37	306375	Nut, 1/4-20 Hex	1	
38	306396	Lockwasher, 1/4	1	
39	306531	Nut, #10-24 Hex	4	
40	308089	Washer, #10	1	
41	825970	BOOT	4	
42	844328	BOOT, TERMINAL	1	
845258	845258	LIT, SM ALTERNATOR - 893633	1	

Alternator

Alternator, Engine Belts, Pulleys And Brackets (Built After 8-9-00)



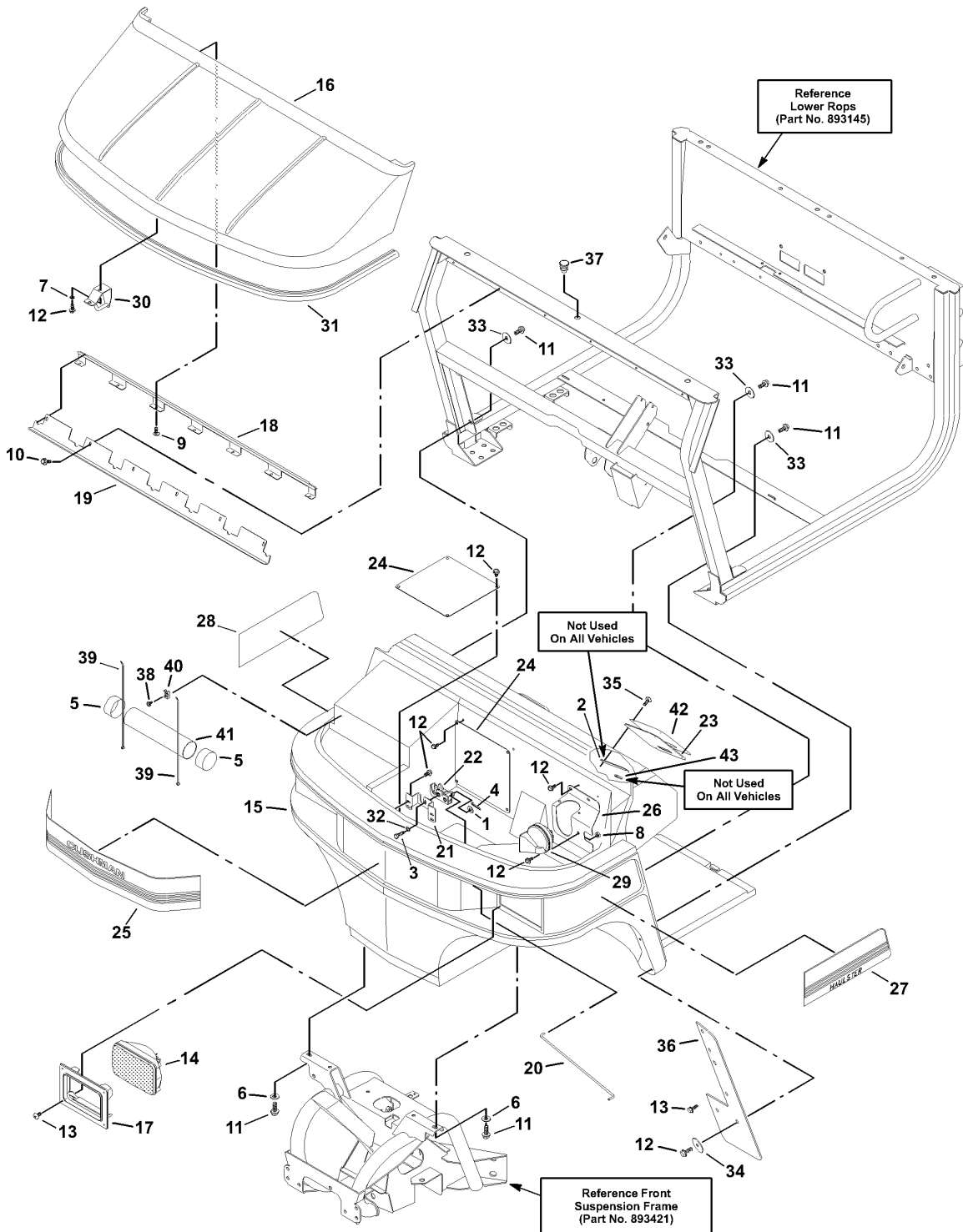
Alternator, Engine Belts, Pulleys And Brackets (Built After 8-9-00)

Alternator, Engine Belts, Pulleys And Brackets (Built After 8-9-00)

#	PART #	DESCRIPTION	QTY	NOTE
1	103867	Flat Washer, 5/16	3	
2	120052	Lockwasher, #10	4	
3	306531	Nut, #10-24 Hex	4	
4	306325	Lockwasher, 5/16	3	
5	306375	Nut, 1/4-20 Hex	1	
6	306396	Lockwasher, 1/4	2	
7	306416	Screw, 5/16-18 x 7/8 in. Hex Head	1	
8	306450	Screw, 5/16-18 x 3/4 in. Hex Head	2	
9	548804	Nut, 3/8-16 Whizlock	1	
10	839907	PULLEY,5.50 DIA-STEERING PUMP	1	
11	306837	Screw, 3/8-16 x 3-1/4" Hex Head	1	
12	450453	Nut, M8-1.25 Hex Flange	3	
13	452388	Screw, M8-1.25 x 20 mm Hex Flange	5	
14	452394	Screw, M8-1.25 x 70 mm Hex Flange	2	
15	844035	PULLEY,GOVERNOR 4.75 INCH	1	
16	2701109	BELT,V-3 VX410, 41 INCH	1	
17	2701657.7	BRACKET AY, ALTERNATOR BLK	1	
18	2700565	BELT,V-3VX450	1	
19	2701691.7	BRACKET AY, GOVERNOR BLK	1	
20	2701944	BOLT	1	
21	2701941	PULLEY, CRANKSHAFT	1	
22	2702537	BOLT	4	
23	2702524	PULLEY,WATER PUMP REV1	1	
24	450400	Flat Washer, M8	1	
25	452378	Screw, M6-1 x 20 mm Flange	1	
26	2701688.7	MOUNT, HOSE CLAMP	1	
27	452692	Screw, M6-1 x 12 mm Self Tap	2	
28	2703732.7	GUARD, HOSE BLK	1	

Alternator, Engine Belts, Pulleys And Brackets (Built After 8-9-00)

Body, Hood, Headlights (Part 1)



Body, Hood, Headlights (Part 1)

898704 Haulster, 4 Wheel, 1/2 Ton, EFI

Body, Hood, Headlights (Part 1)

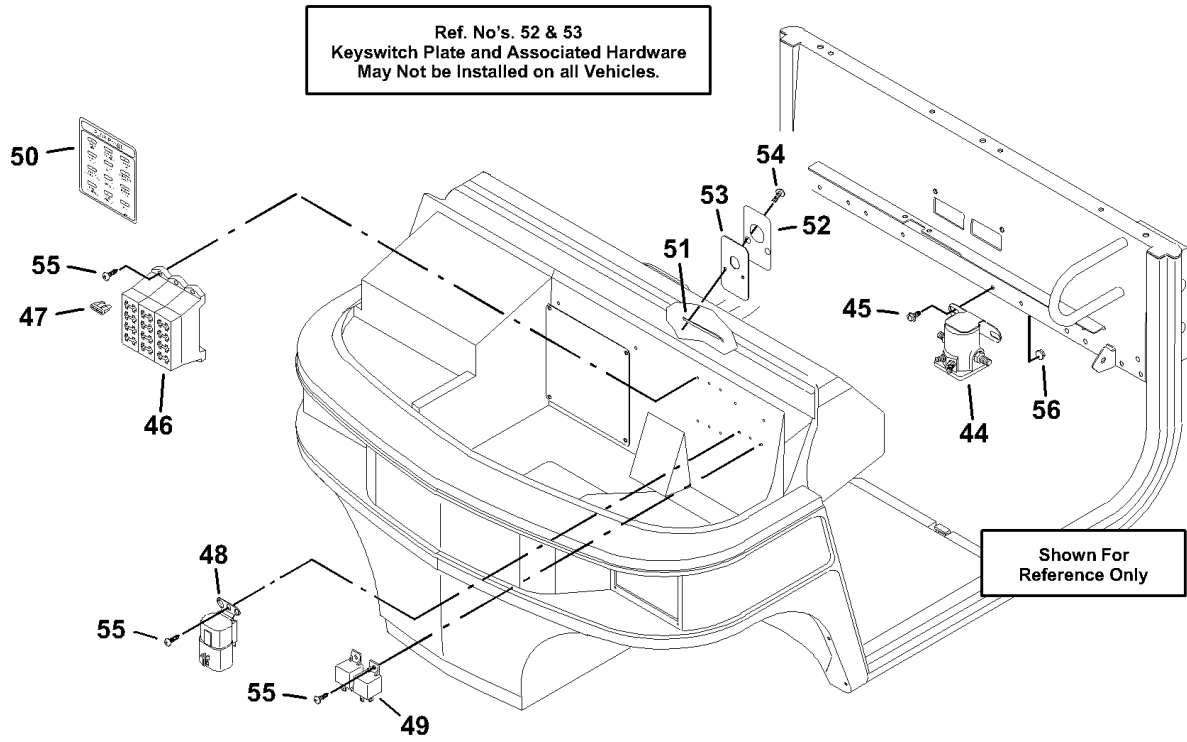
#	PART #	DESCRIPTION	QTY	NOTE
1	303952	Flat Washer, #10	1	
2	894743	NUT AY, DOUBLE	2	
3	306419	Screw, 1/4-20 x 1/2 in. Hex Head	2	
4	306463	Cotter Pin, 1/16 x 1/2 in.	1	
5	38061A	Cap, Vinyl	2	
6	450400	Flat Washer, M8	2	
7	450410	Lockwasher, M6	2	
8	450452	Nut, M6-1 Hex Flange	1	
9	450541	Screw, M6-1 x 16 mm Hex Flange	7	
10	452695	Screw, M6-1 x 20 mm Self Tapping	6	
11	800930	Screw, M8-1.25 x 16 mm Flange	6	
12	800934	Screw, M6-1 x 16 mm Hex Flange	25	
13	800943	Screw, #10-16 x 3/4" Thread Cutting	10	
14	837303	Headlight, Rectangular	2	
15	2700792	Front Clip	1	
	821071	Decal, Not Motor Vehicle Notice	1	
	840901	Decal, Read Manual Warning	1	
16	841263	HOOD, HAULSTER - YELLOW	1	
17	841428	Bezel, Headlight	2	
18	841477	HINGE, HOOD BLK	1	
19	841637	Angle, Front Clip Mounting	1	
20	841715	Rod, Hood Release	1	
21	841753	Bracket, Hood Latch	1	
22	841787	LATCH,HOOD	1	
23	841866	Panel, Control	1	
24	841913	Plate, Access	2	
25	844430	Decal, Cushman	1	
26	844167	Bracket, Horn, Brake Fluid Reservoir	1	
27	844428	Decal, Left Side Turf Haulster	1	
28	844429	Decal, Right Side Turf Haulster	1	
29	886090	Horn	1	
30	894030	STRIKER AY, HOOD (PLATED)	1	
31	844669	SEAL,WEATHER TRUCK HOOD	1	
32	306488	Lockwasher, 1/4 External Tooth	2	
33	548159	Flat Washer, 5/16 x 1-1/4 in.	4	
34	548175	Flat Washer, 1/4 x 1-1/4 in.	8	
35	800582	Screw, 1/4-20 x 3/4" Truss Head	4	
36	844049	FENDER,FLEXIBLE	2	
37	844293	Plug, Panel	3	
38	800344	Screw, #10 Type AB Self Tapping	2	
39	823549	Cable Tie, 15-1/2 in.	2	
40	840508	Mount, Cable Tie	2	
41	38541	Tube, Clear Document	1	
42	2700275	Decal, Control Panel	1	
43	2700496	Insert, 1/4-20 Threaded	4	
893145	893145	FRAME, LOWER ROPS	1	

Body, Hood, Headlights (Part 1)

Body, Hood, Headlights (Part 1)

#	PART #	DESCRIPTION	QTY	NOTE
893421	893421	FRAME AY, FRONT BLK	1	

Body, Hood, Headlights (Part 2)

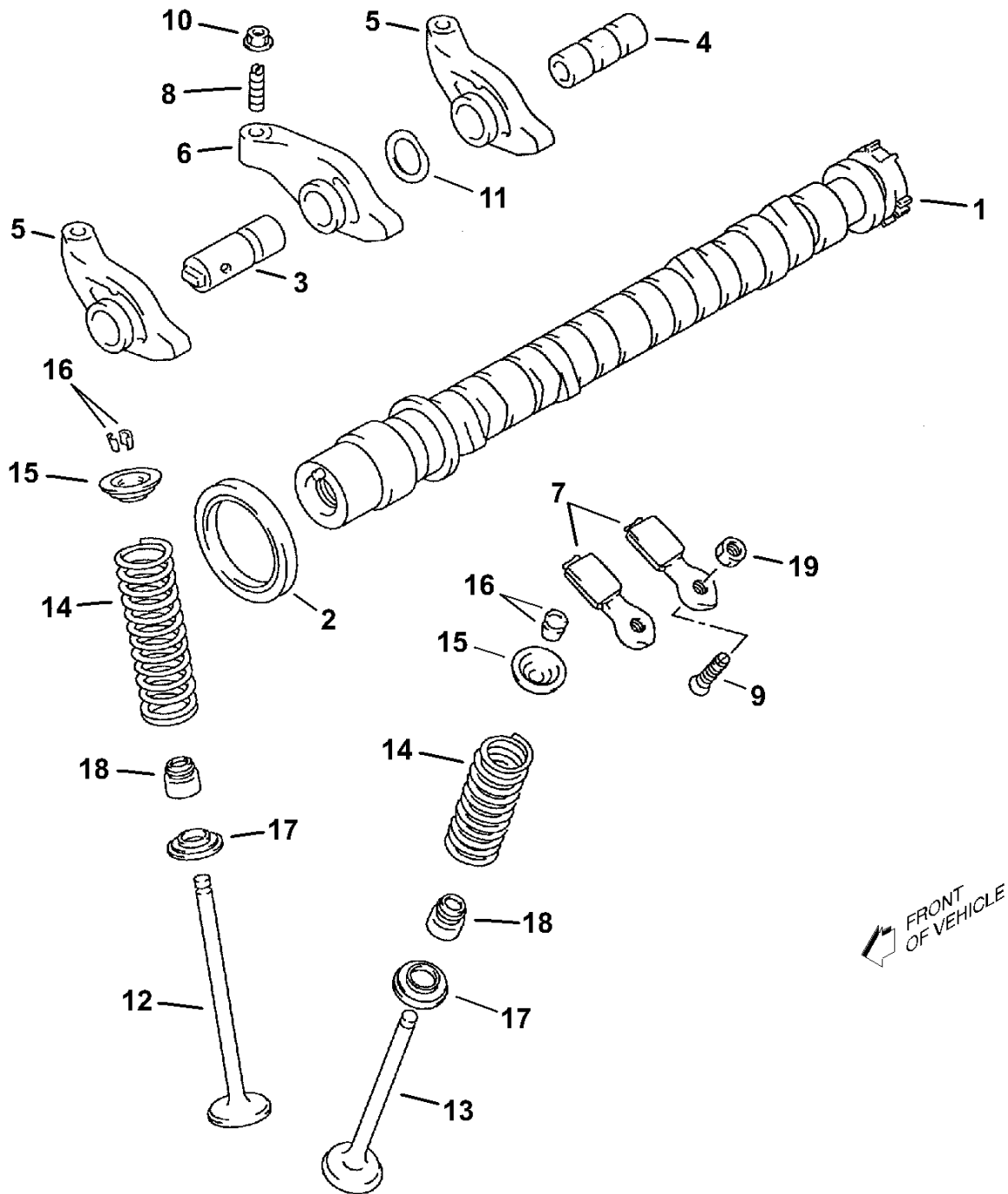


Body, Hood, Headlights (Part 2)

#	PART #	DESCRIPTION	QTY	NOTE
44	2701465	Solenoid, Starter	1	
45	452378	Screw, M6-1 x 20 mm Flange	2	
46	825996	Fuse Holder	3	
47	826000	Fuse, 20 Amp	1	
47	833038	FUSE,30 AMP	1	
47	836892	Fuse, 10 Amp	1	
47	842983	Fuse, 15 Amp	1	
48	2700867	Relay, 12V, 70 Amp SPST	1	
49	843167	Relay, 12V 15A DPST	2	
50	2703150	DECAL, FUSES	1	
51	2702012	Strap Nut, 1/4-20 x 2 in.	1	
52	2702014	Decal, Ignition Switch Panel	1	
53	2701850.7	Panel, Ignition Switch	1	
54	800582	Screw, 1/4-20 x 3/4" Truss Head	2	
55	800943	Screw, #10-16 x 3/4" Thread Cutting	10	
56	450452	Nut, M6-1 Hex Flange	2	
	2701091	SVC KIT, CLIP INSERTS-6 & 8MM	1	

Body, Hood, Headlights (Part 2)

Camshaft & Components

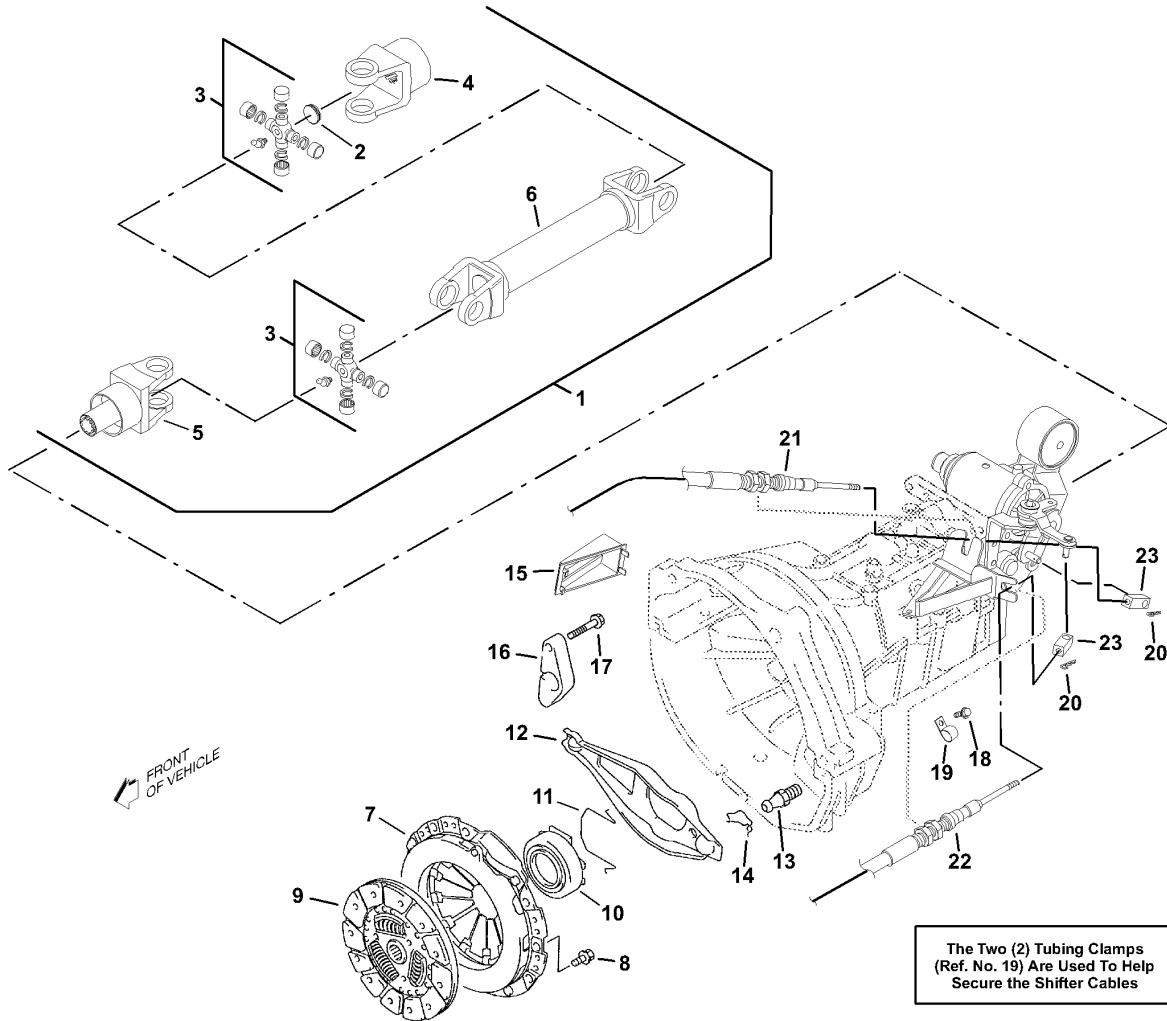


Camshaft & Components

Camshaft & Components

#	PART #	DESCRIPTION	QTY	NOTE
1	2701947	CAM SHAFT	1	
2	2701955	SEAL,OIL	1	
3	2701956	SHAFT,ROCKER ARM #1	2	
4	2701957	SHAFT,ROCKER ARM #2	2	
5	2701958	ARM,INTAKE #1	3	
6	2701959	ARM,INTAKE #2	3	
7	2701960	ARM,EXHAUST	6	
8	2701961	SCREW,ADJUSTING INTAKE	6	
9	2701962	SCREW,ADJUSTING EXHAUST	6	
10	2701963	NUT,ADJUSTING SCREW INTAKE	6	
11	2701965	WASHER,WAVE	4	
12	2701966	VALVE,INTAKE	6	
13	2701967	VALVE,EXHAUST	6	
14	2701968	SPRING	12	
15	2701969	RETAINER	12	
16	2701970	COTTER,VALVE	24	
17	2701971	SEAT, SPRING	12	
18	2701972	SEAL,VALVE STEM	12	
19	2701964	NUT,ADJUSTING SCREW EXHAUST	6	

Clutch And Driveshaft

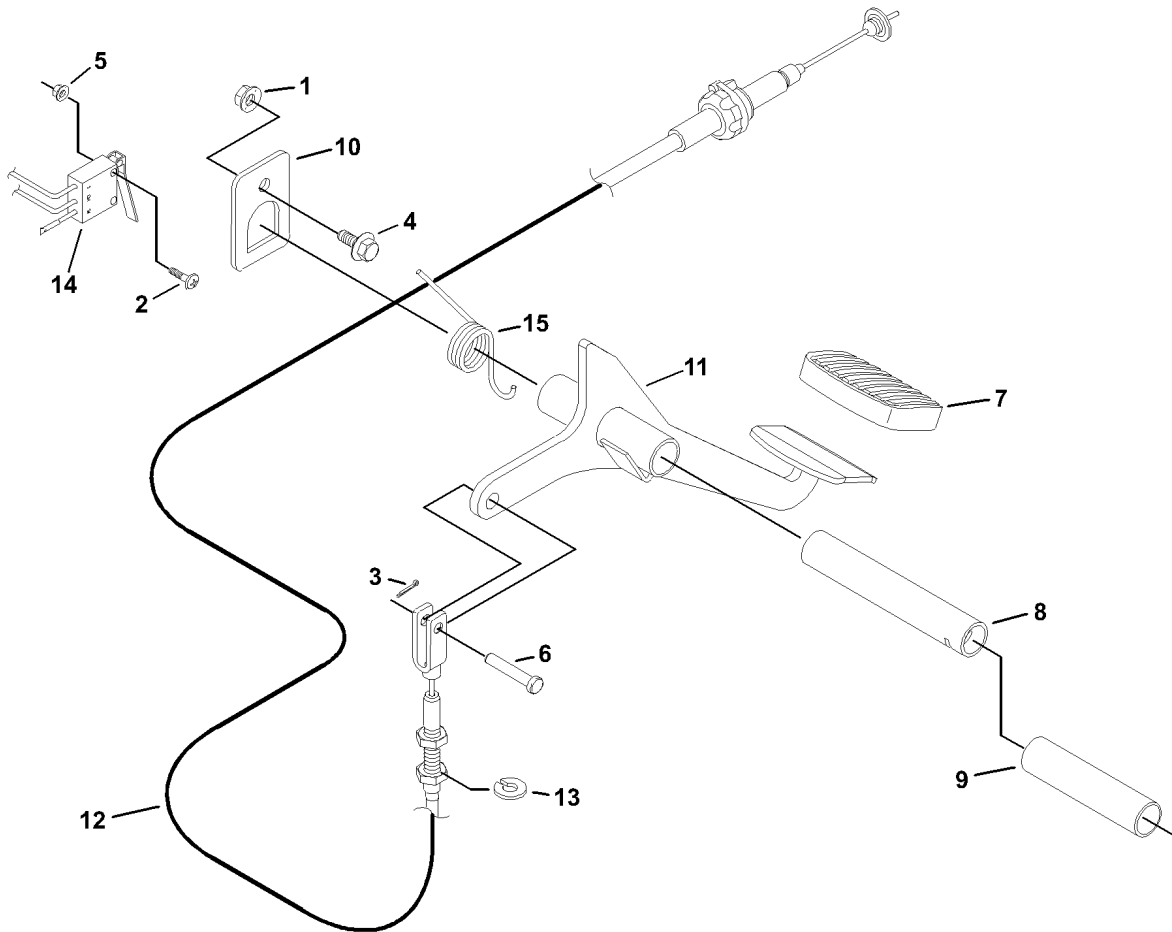


Clutch And Driveshaft

#	PART #	DESCRIPTION	QTY	NOTE
1	2701321.7	SHAFT,DRV AY,S660 EFI MT	1	
2	548482	PLUG,EXPANSION 1.25 YS (KC)	3	
3	826284	CROSS, U-JOINT	2	
4	826285	YOKE, UNIVERSAL	1	
5	894192	YOKE AY, FRONT	1	
6	895126	TUBE AY,DRV SHFT AY,660 EFI	1	
7	2702546	COVER AY, CLUTCH	1	
8	2702547	Screw, M8-1.25 x 16 mm Lockwasher	6	
9	2702548	DISC,CLUTCH AND PLATE AY	1	
10	2702549	BEARING,CLUTCH RELEASE	1	
11	2702550	CLIP,RELEASE BEARING	1	
12	2702551	FORK,CLUTCH RELEASE	1	
13	2702552	SUPPORT,CLUTCH RELEASE FORK	1	
14	2702553	CLIP,CLUTCH RELEASE FORK	1	
15	2702554	CAP,TRANSMISSION CASE	1	
16	2702555	BRACKET,CLUTCH CABLE	1	
17	2702470	Screw, M8-1.25 x 30 mm Flange	1	
18	800943	Screw, #10-16 x 3/4" Thread Cutting	2	
19	809092	Clamp, Tube	2	
20	821164	Hair Pin, 1/4 x 1-1/8 x 1/16"	2	
21	2701273	Cable, Shifter	1	
22	2701328	CABLE, SHIFT - 89"	1	
23	2701371	Connector, Shift Cable	2	

Clutch And Driveshaft

Clutch Pedal & Cable

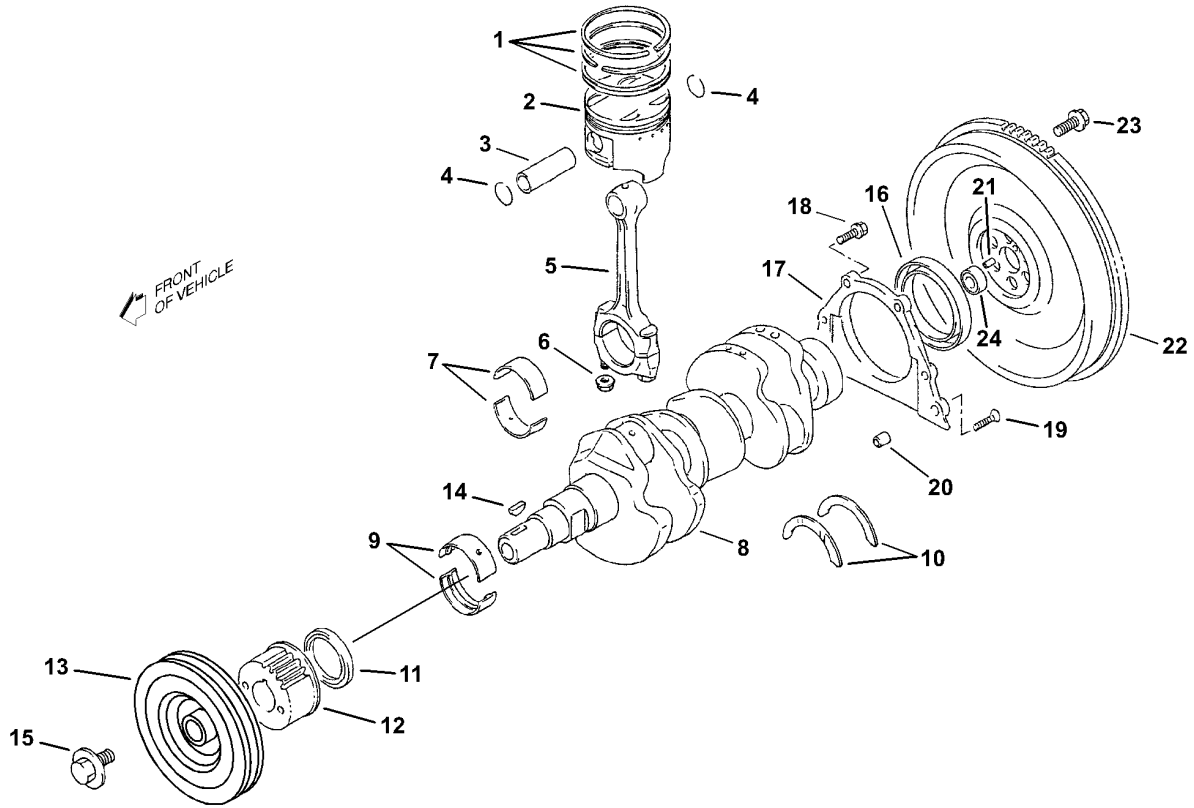


Clutch Pedal & Cable

#	PART #	DESCRIPTION	QTY	NOTE
1	450453	Nut, M8-1.25 Hex Flange	1	
2	450510	Screw, M3-0.5 x 20 mm Pan Head	2	
3	306328	Cotter Pin, 3/32 x 3/4"	1	
4	452388	Screw, M8-1.25 x 20 mm Hex Flange	1	
5	452424	Nut, M3-0.5 Flange	2	
6	806714	Clevis Pin, 5/16 x 15/16"	1	
7	810152	Pad, Pedal	1	
8	840725	Pin, Pivot	1	
9	840726	Bearing, Brake Pivot	1	
10	842935	Tab, Locking	1	
11	892933	Pedal, Clutch	1	
12	895013	Cable, Clutch	1	
13	844202	Washer, Slotted	4	
14	890808	SWITCH AY,CLUTCH	1	
15	844611	Spring, Torsion	1	

Clutch Pedal & Cable

Crankshaft, Flywheel, Pistons

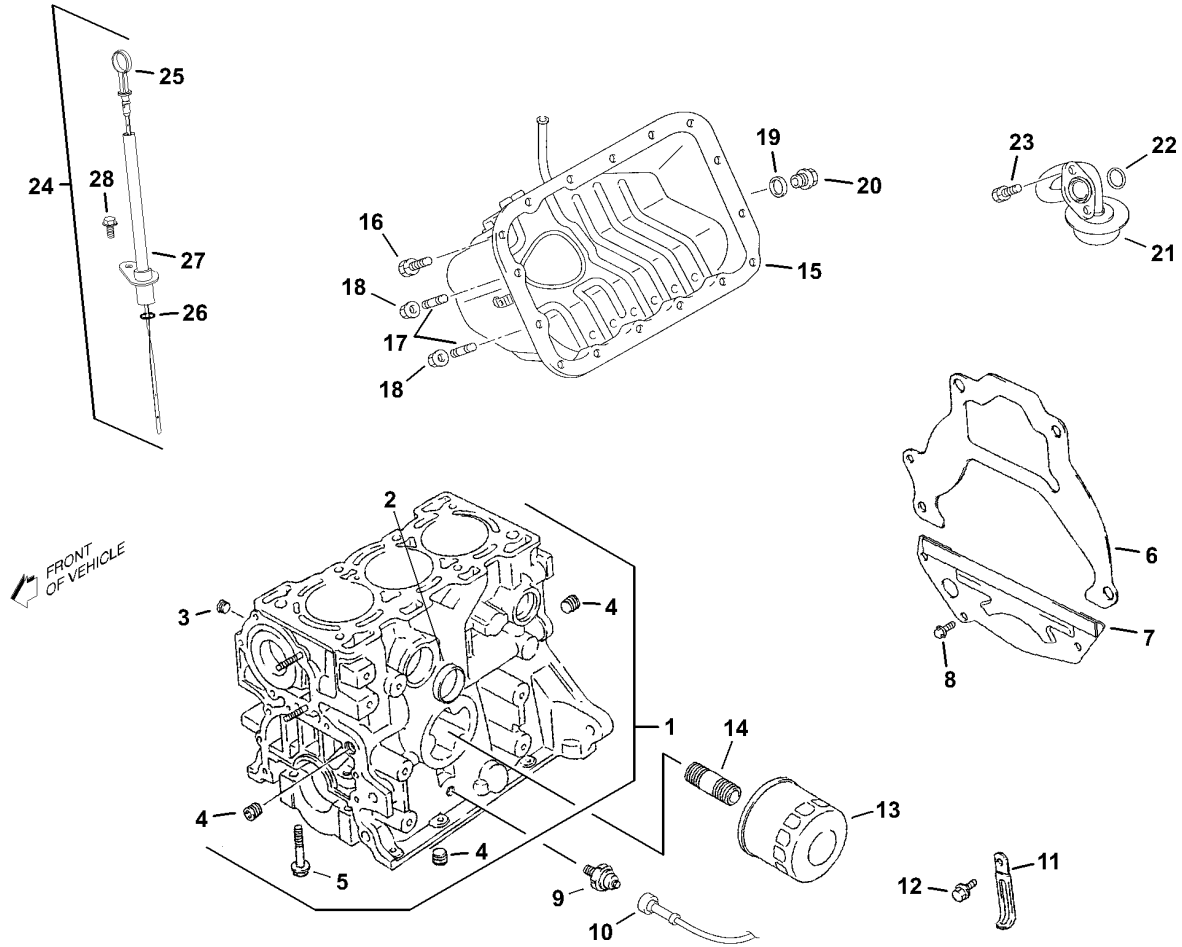


Crankshaft, Flywheel, Pistons

#	PART #	DESCRIPTION	QTY	NOTE
1	2701922	RING SET (STD), PISTON	3	
1	2701923	RING SET (OS:0.25), PISTON	3	
1	2701924	RING SET (OS:0.50), PISTON	3	
2	2701925	PISTON (STD)	3	
2	2701926	PISTON (OS:0.25)	3	
2	2701927	PISTON (OS:0.50)	3	
3	2701928	PIN, PISTON	3	
4	2701929	CIRCLIP	6	
5	2701930	ROD AY, CONNECTING	3	
6	2701931	NUT	2	
7	2701932	BEARING, CONNECTING ROD	6	
7	2701933	BEARING (OS:0.25), CONNECTING ROD	6	
8	2701934	CRANKSHAFT	1	
9	2701935	BEARING SET, CRANKSHAFT	1	
9	2701936	BEARING SET (OS:0.25), CRANKSHAFT	1	
10	2701937	BEARING SET, CRANK THRUST	1	
10	2701938	BEARING SET, CRANK THRUST	1	
11	2701939	SEAL, OIL	1	
12	2701940	PULLEY, CRANK TIMING BELT	1	
13	2701942	PULLEY, CRANKSHAFT	1	
13	2701941	PULLEY, CRANKSHAFT	1	
14	2701943	KEY	1	
15	2701944	BOLT	1	
16	2701945	SEAL,OIL	1	
17	2701946	HOUSING,OIL SEAL	1	
18	2701834	BOLT	4	
19	2701948	SCREW	2	
20	2701949	PIN	2	
21	2701953	Pin	1	
21	2701954	PIN	1	
22	2701950	FLYWHEEL	1	
23	2701951	BOLT (10X17)	6	
24	2701952	BEARING, INPUT SHAFT	1	

Crankshaft, Flywheel, Pistons

Cylinder Block, Components, Oil Dipstick & Filter



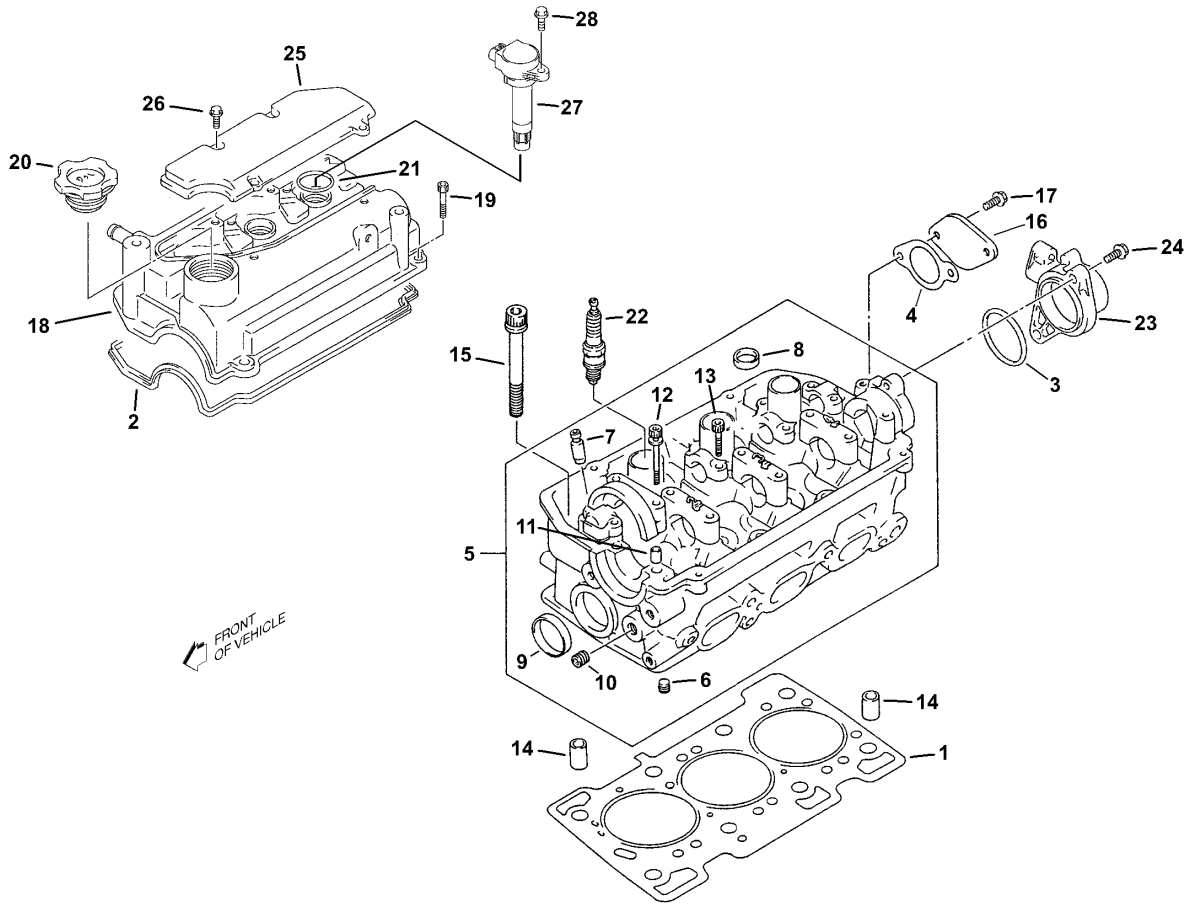
Cylinder Block, Components, Oil Dipstick & Filter

Cylinder Block, Components, Oil Dipstick & Filter

#	PART #	DESCRIPTION	QTY	NOTE
1	2701837	BLOCK AY, CYLINDER	1	
2	2701819	PLUG (OD:30)	2	
3	2701820	PLUG (1/8PT,H5.5)	1	
4	2701838	PLUG (1/4PT,H:7.5)	3	
5	2701839	BOLT (10X54)	8	
6	2701840	PLATE, MANUAL CLUTCH HOUSING	1	
6	2701900	PLATE, CLUTCH HOUSING UPPER	1	
7	2701901	PLATE, CLUTCH HOUSING LOWER	1	
7	2701902	PLATE, CLUTCH HOUSING LOWER	1	
8	2702537	BOLT	1	
9	2701904	SWITCH AY, OIL PRESSURE	1	
10	2701905	WIRE, OIL PRESSURE	1	
11	2701906	CLAMP	1	
12	2701907	BOLT	1	
13	2701908	Oil Filter	1	
14	2701909	STAND, OIL FILTER	1	
15	2701911	PAN, OIL	1	
15	2701910	PAN, OIL	1	
16	2701912	BOLT (6X12)	14	
17	2701913	BOLT, STUD	2	
18	2701914	NUT	2	
19	2701915	PLUG	1	
20	2701916	GASKET	1	
21	2701919	STRAINER, OIL PUMP	1	
22	2701920	O-RING	1	
23	2701921	BOLT	2	
24	2701606	DIPSTICK EXT., 660EFI REV. 1	1	
25	2701598	DIPSTICK AY, OIL	1	
26	2701605	O-RING, RUBBER	1	
27	2701559.7	DIPSTICK, EXTENSION ASSEMBLY	1	
28	800934	Screw, M6-1 x 16 mm Hex Flange	1	

Cylinder Block, Components, Oil Dipstick & Filter

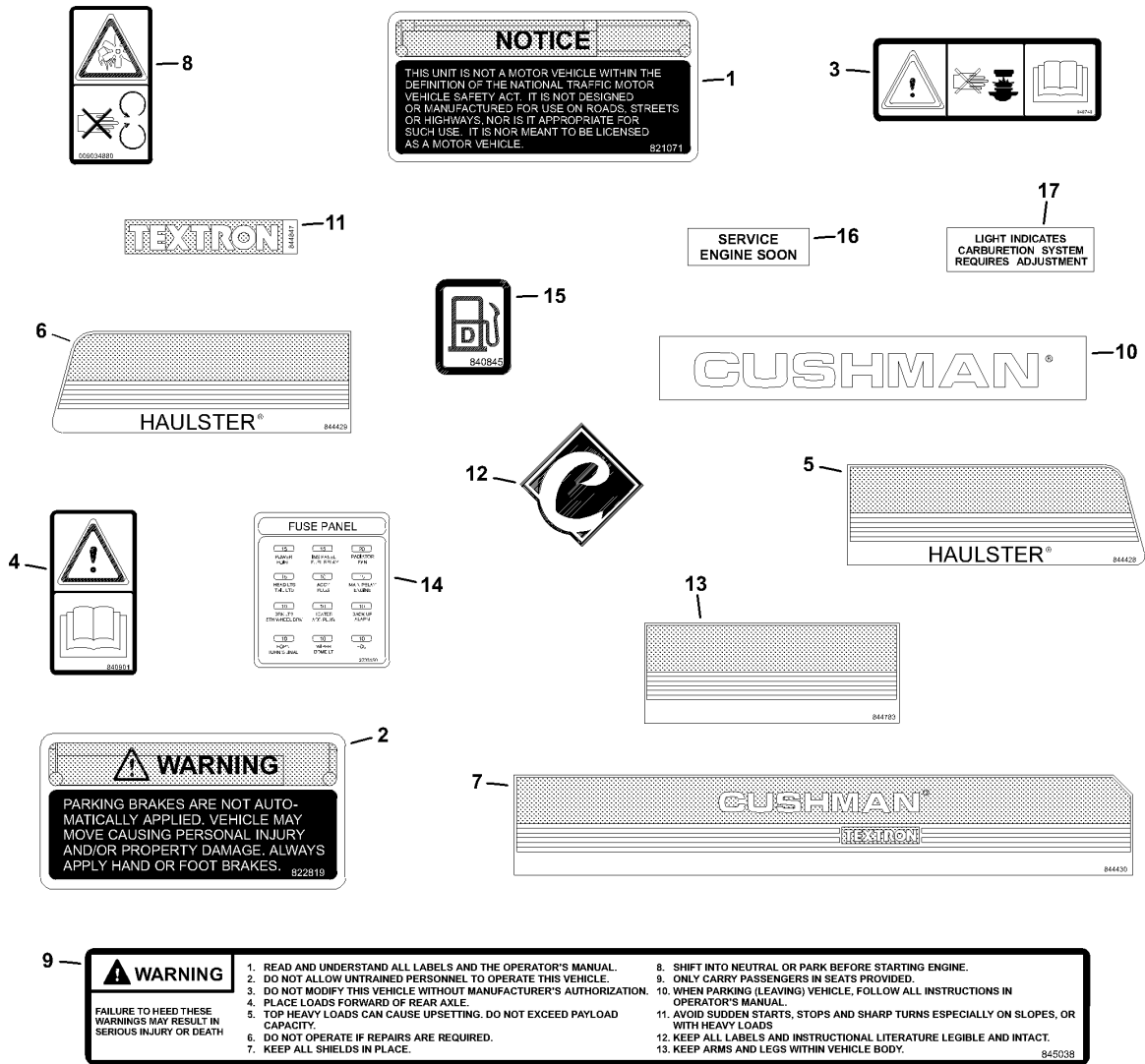
Cylinder Head & Components



Cylinder Head & Components

#	PART #	DESCRIPTION	QTY	NOTE
1	2701776	GASKET, CYLINDER HEAD	1	
2	2701795	GASKET, CYLINDER HEAD COVER	1	
3	2701798	O-RING, CAM POS SENSOR	1	
4	2701799	GASKET, CYL PLATE	1	
5	2701813	HEAD AY, CYLINDER	1	
6	2701814	PLUG	1	
7	2701815	GUIDE, VALVE	12	
8	2701816	PLUG, (OD:20)	2	
9	2701819	PLUG (OD:30)	1	
10	2701820	PLUG (1/8PT,H5.5)	4	
11	2701821	PIN (6.2X8X11)	10	
12	2701822	BOLT	11	
13	2701823	BOLT (6X20)	13	
14	2701824	PIN	2	
15	2701825	BOLT	8	
16	2701826	PLATE	1	
17	2701827	Bolt, Left Side Engine Mount	2	
18	2701828	COVER, CYLINDER HEAD	1	
19	2701829	BOLT	4	
20	2701830	CAP, OIL FILLER	1	
21	2701831	O-RING, SPARK PLUG PIPE	3	
22	2701832	SPARK PLUG	3	
23	2701833	CASE, CAM POSITION SENSOR	1	
24	2701834	BOLT	2	
25	2701835	COVER, CYLINDER HEAD UPPER	1	
26	2701836	BOLT	4	
27	2702916	COIL ASSY,IGNITION	3	
28	2701978	BOLT	3	

Decals

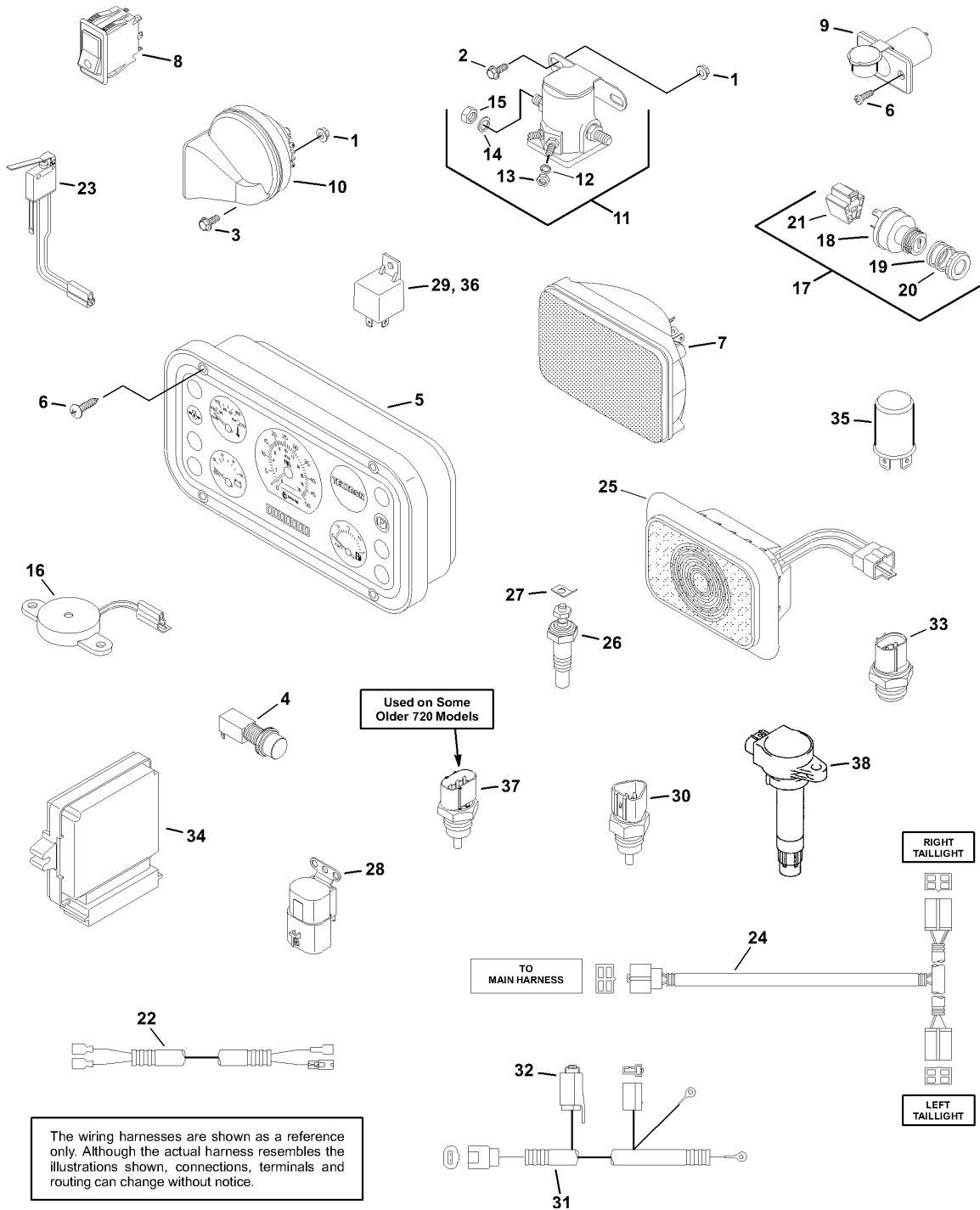


Decals

#	PART #	DESCRIPTION	QTY	NOTE
1	821071	Decal, Not Motor Vehicle Notice	1	
2	822819	Decal, Warning Parking Brake	1	
3	840754	Decal, Radiator Pressure Warning	1	
4	840901	Decal, Read Manual Warning	1	
5	844428	Decal, Left Side Turf Haulster	1	
5	844424	DECAL, 3W HAULSTER LH	1	
6	844429	Decal, Right Side Turf Haulster	1	
6	844425	DECAL, 3W HAULSTER RH	1	
7	844430	Decal, Cushman	1	
8	009034880	Decal, Fan Warning	1	
9	845038	Decal, Operation	1	
10	838427	Decal, Cushman	2	
11	844847	Decal, Textron	1	
12	2701389	LABEL, DIAMOND C	1	
13	844783	DECAL, 3W TRUCK CENTER	1	
14	2703150	DECAL, FUSES	1	
15	840845	DECAL, DIESEL FUEL ONLY	1	
16	2704063	DECAL, SERVICE ENGINE SOON	1	
17	2704064	DECAL, LIGHT INDICATES	1	

Decals

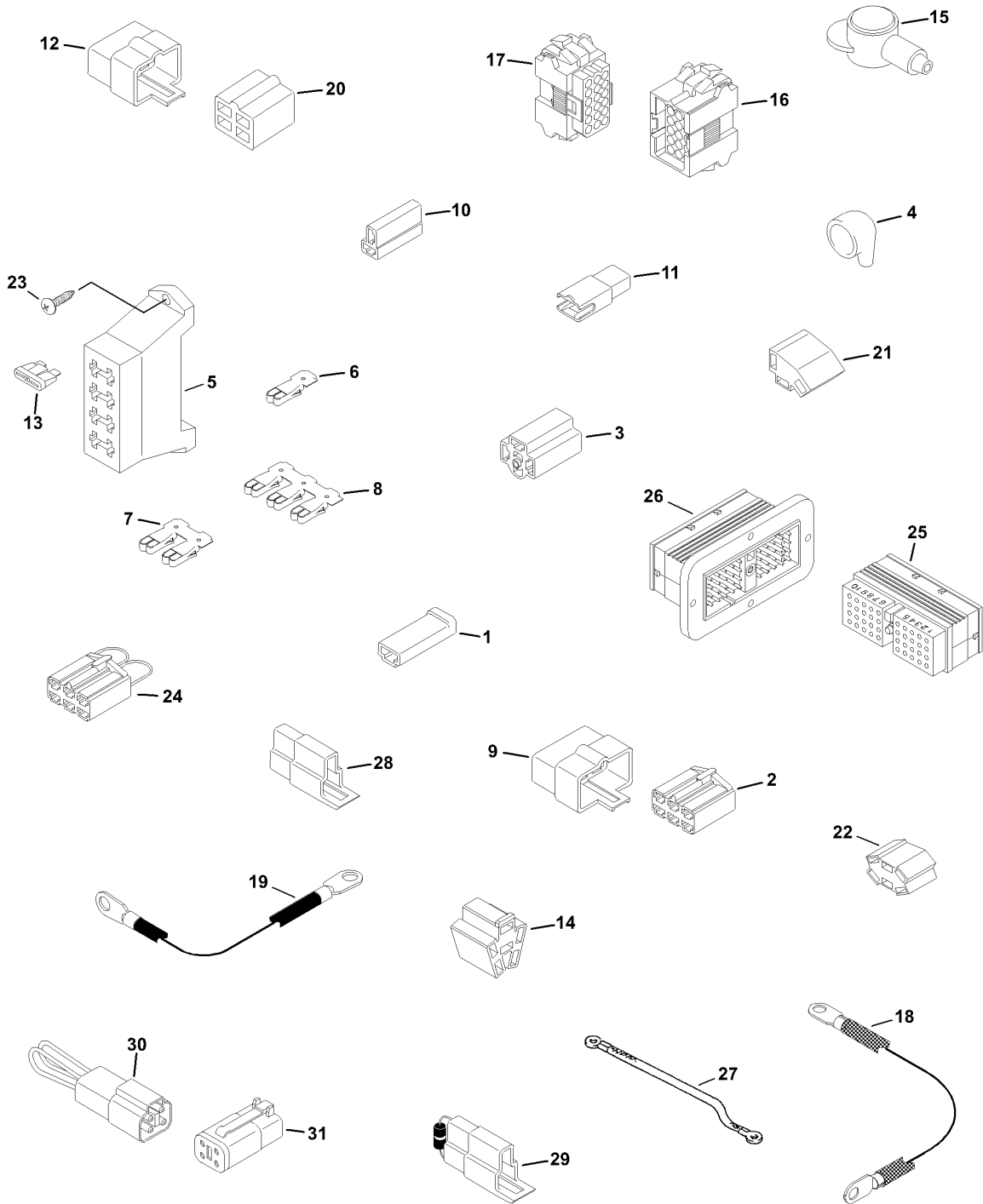
Electrical Components And Secondary Wiring Harnesses



Electrical Components And Secondary Wiring Harnesses

#	PART #	DESCRIPTION	QTY	NOTE
1	450452	Nut, M6-1 Hex Flange	3	
2	452378	Screw, M6-1 x 20 mm Flange	2	
3	800934	Screw, M6-1 x 16 mm Hex Flange	1	
4	830366	Switch, Horn	1	
5	841636	PANEL, W/TACH INSTRUMENT	1	
6	800943	Screw, #10-16 x 3/4" Thread Cutting	4	
7	837303	Headlight, Rectangular	2	
8	843581	Switch, Light	1	
9	843942	12V Outlet	1	
10	886090	Horn	1	
11	2701465	Solenoid, Starter	1	
12	120052	Lockwasher, #10	2	
13	132520	Nut, #10-32 Hex	2	
14	306325	Lockwasher, 5/16	2	
15	306932	Nut, 5/16-18 Hex	2	
16	890000	Buzzer, High Temperature	1	
17	890154	KIT,IGNITION SWITCH	1	
18	837295	Ignition Switch	1	
	837296	Connector, Ignition Switch	1	
19	837299	Spacer, 3/32 in.	1	
20	837300	Spacer, 1/16 in.	1	
21	890158	WIRE AY,CONN &	1	
22	894201	Harness, Fuel Sender	1	
23	894308	Switch, Clutch Micro	1	
24	894314	Harness, Taillight	1	
25	892676	Taillight	1	
26	843857	Coolant Temperature Sender	1	
27	829787	Terminal, 1/4 in. Male	1	
28	835480	RELAY, 30 AMP	1	
29	843167	Relay, 12V 15A DPST	2	
30	2702481	SENSOR,WATER TEMPERATURE	1	
31	2701758	HARNESS AY, FAN EFI R2 MT	1	
32	884398	Diode Connector Assembly	1	
33	2701757	SWITCH-FAN, ON 93C/OFF 88C	1	
34	2702975	CONTROLLER, 660 EFI/MT REV2	1	
35	822867	Flasher, Turn and Hazard 12 V	1	
36	2700867	Relay, 12V, 70 Amp SPST	1	
37	2702430	SENSOR, WATER TEMPERATURE	1	
38	2702916	COIL ASSY,IGNITION	3	
	826190	Tubing, 3/8 in. I.D. Black Convolute	1	
	826191	Tubing, 1/2 in. I.D. Black Convolute	1	

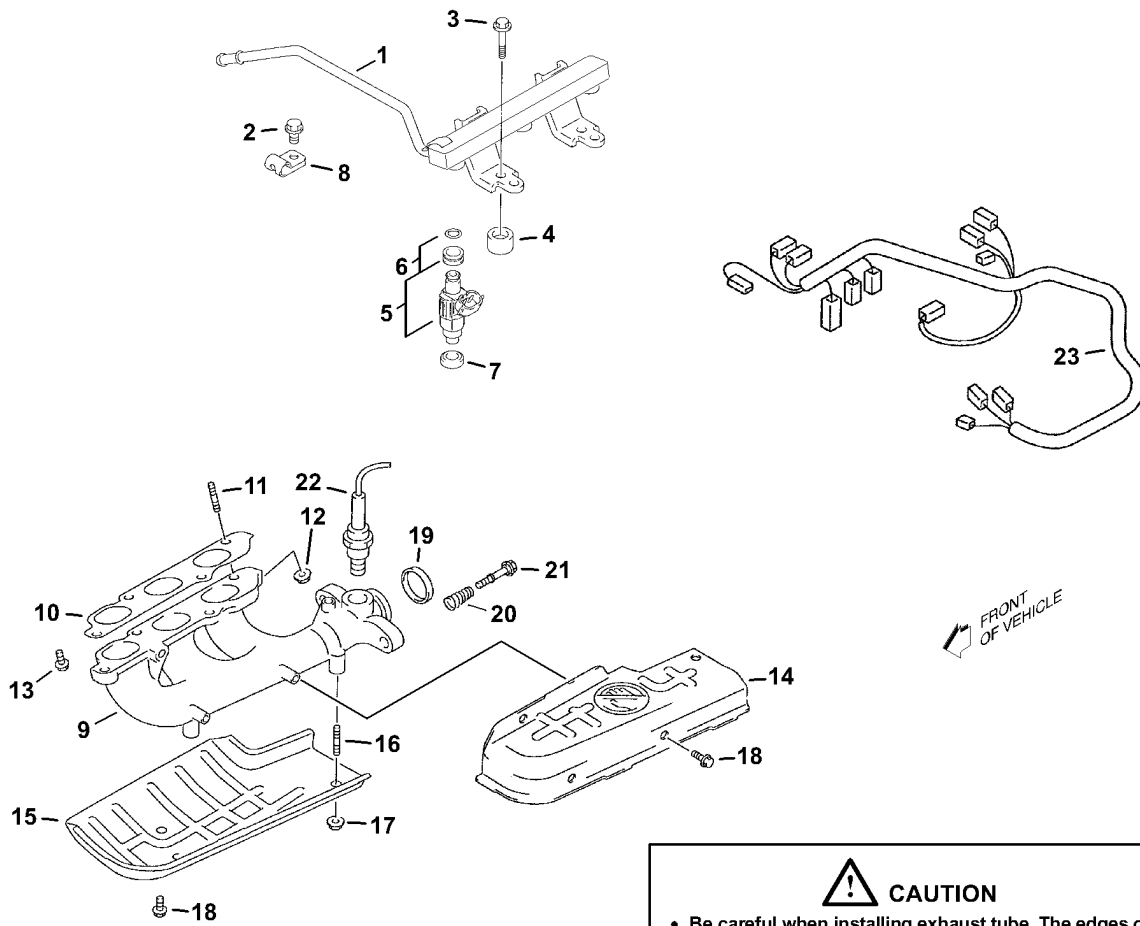
Electrical Connectors



Electrical Connectors

#	PART #	DESCRIPTION	QTY	NOTE
1	825880	Connector, One Male Terminal	1	
2	825877	Connector, Six Female Terminal	1	
3	825894	Connector, Flasher	1	
4	825970	BOOT	2	
4	825970	BOOT	3	
4	844328	BOOT,TERMINAL	1	
5	825996	Fuse Holder	1	
6	825997	Fuse Clip, 1 Term., 14-16 Gauge	4	
7	825998	Fuse Clip, 1 Term, 10 Gauge	6	
8	825999	Fuse Clip, 3 Term. 14-16 Gauge	2	
9	825973	Connector, Six Male Terminal	3	
10	826005	Connector, Two Female Terminal	1	
11	826726	Connector, One Female Terminal	1	
12	829631	Connector, Four Female Terminal	2	
13	826000	Fuse, 20 Amp	1	
13	833038	FUSE,30 AMP	1	
13	836892	Fuse, 10 Amp	1	
13	842983	Fuse, 15 Amp	1	
13	4113261	Fuse, 25 Amp	1	
14	837296	Connector, Ignition Switch	1	
15	841895	COVER, BATTERY TERMINAL	1	
16	844013	CONNECTOR,18 PIN RECEPTACLE	1	
17	843550	Connector, Eighteen Terminal	1	
18	894594	WIRE AY,4GA X 46" RED BATTERY	1	
18	894596	WIRE AY,4GA X 30" RED BATTERY	1	
18	2701502	WIRE AY, 4GA RED 38".31/.31 T	1	
19	884513	Cable, Frame Ground	1	
19	892811	WIRE AY, 4 GA X 24" BLACK	1	
20	829630	Connector, Male 4 Terminal	1	
21	837301	Connector, Headlight	2	
22	843598	Connector, Rocker Switch	1	
23	800943	Screw, #10-16 x 3/4" Thread Cutting	2	
24	2700913	Jumper Plug, Taillight	1	
25	839919	PLUG, 40-WIRE	1	
26	839920	RECEPTACLE, 40-WIRE	1	
27	2702952	WIRE,NOISE SUPPRESSOR	1	
28	826006	Connector, Two Male Terminal	1	
29	884398	Diode Connector Assembly	1	
30	2700912	JUMPER AY, DIAGNOSTIC	1	
31	838770	Plug, 4 Wire Deutsch	1	

Emission Controls, Fuel Injectors & Suzuki Engine Wire Harness



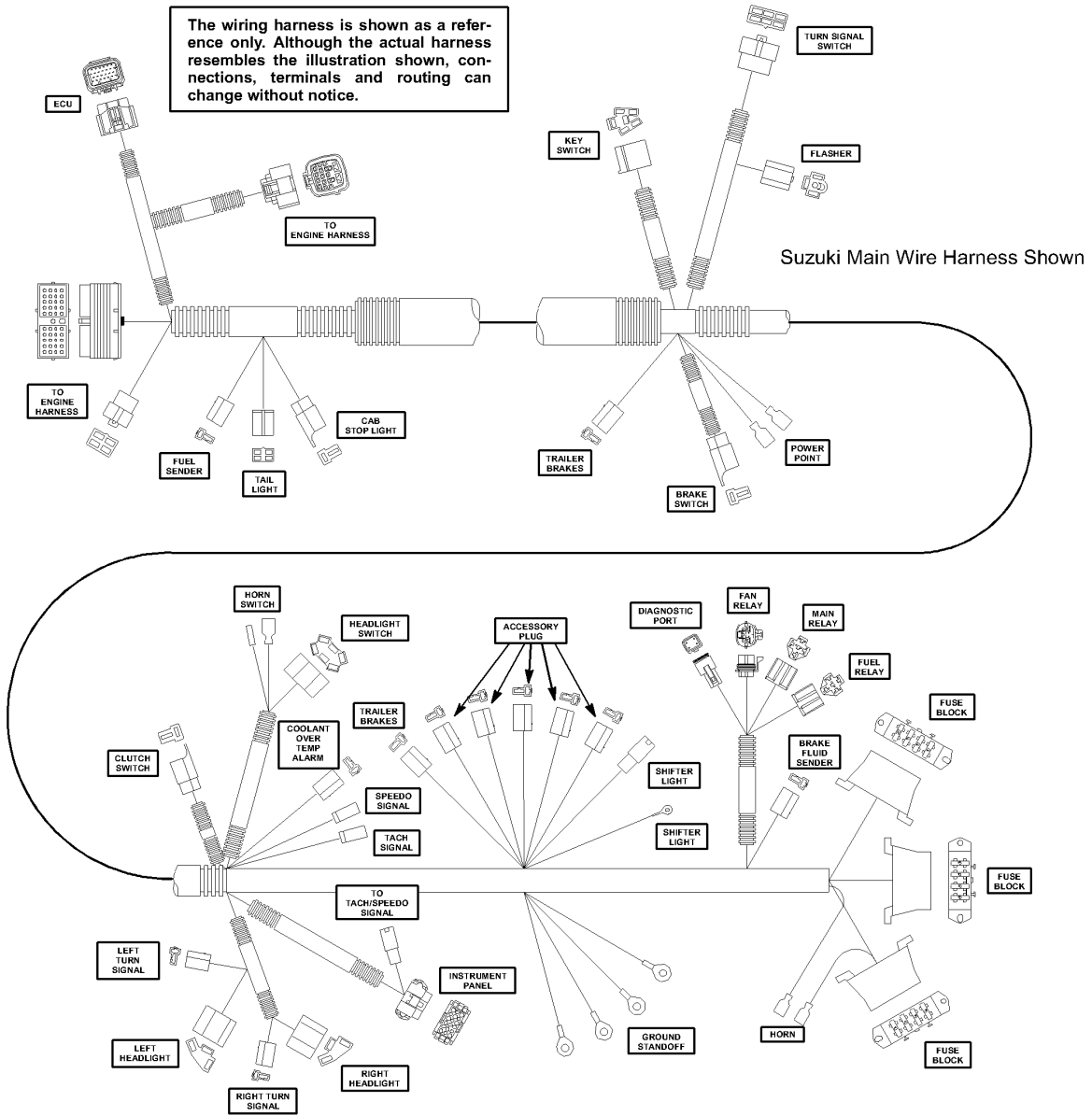
CAUTION

- Be careful when installing exhaust tube. The edges of the shield are *sharp* and may cause personal injury.

Emission Controls, Fuel Injectors & Suzuki Engine Wire Harness

#	PART #	DESCRIPTION	QTY	NOTE
1	2702509	PIPE,DELIVERY REV2	1	
2	2702486	BOLT	1	
3	2701829	BOLT	2	
4	2702510	INSULATOR	2	
5	2702511	INJECTOR AY, FUEL	3	
6	2702512	GROMMET SET	3	
7	2702513	CUSHION	3	
8	2702514	CLAMP	1	
9	2702492	MANIFOLD,EXHAUST	1	
10	2701797	GASKET, EXHAUST MANIFOLD	1	
11	2702493	STUD BOLT	3	
12	2702494	Nut, M8-1.25 Hex	3	
13	2702495	BOLT	1	
14	2702496	COVER,EXHAUST MANIFOLD UPPER	1	
15	2702497	COVER, EXHAUST MANIFOLD LOWER	1	
16	2701913	BOLT, STUD	2	
17	2702498	NUT	2	
18	2702499	BOLT, EXHAUST MANIFOLD COVER	5	
19	2702500	Ring, Muffler Flange	1	
20	2702501	Spring, Muffler Flange	2	
21	2702502	Bolt, Muffler Flange	2	
22	2702503	SENSOR, OXYGEN	1	
22	4111001	SENSOR, LPG OXYGEN	1	
23	2702947	HARNES ASSY,ENGINE	1	

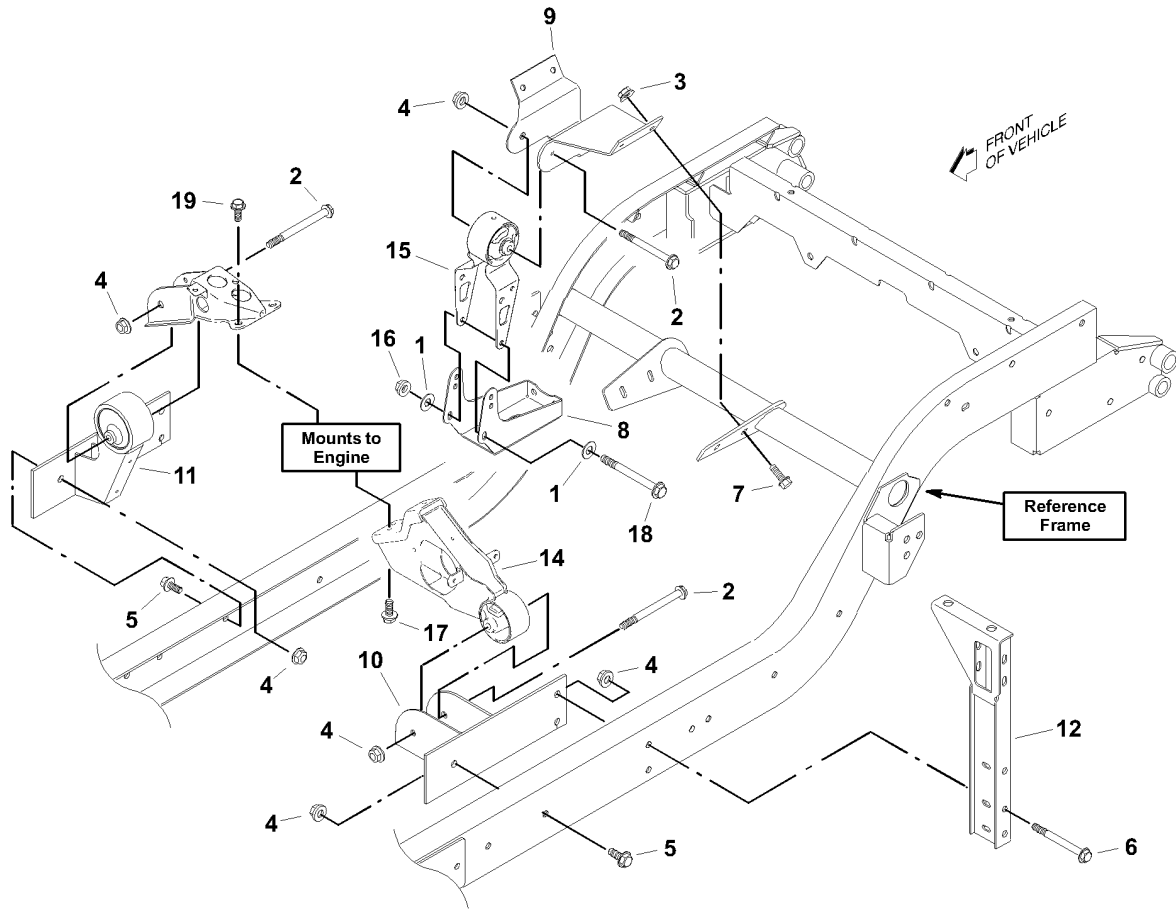
Engine & Main Wire Harnesses



Engine & Main Wire Harnesses

#	PART #	DESCRIPTION	QTY	NOTE
1	2700919	HARNESS AY, MAIN SUZ 660 EFI	1	
2	894266	Harness, Main	1	
3	895052	HARNESS AY, MAIN SUZ 660 EFI	1	
4	895049	HARNESS AY, ENGINE SUZ 660 EFI	1	
5	2702947	HARNESS ASSY,ENGINE	1	
6	2703162	HARNESS AY, DIESEL	1	

Engine And Transmission Mounts (Built After 8-9-00)



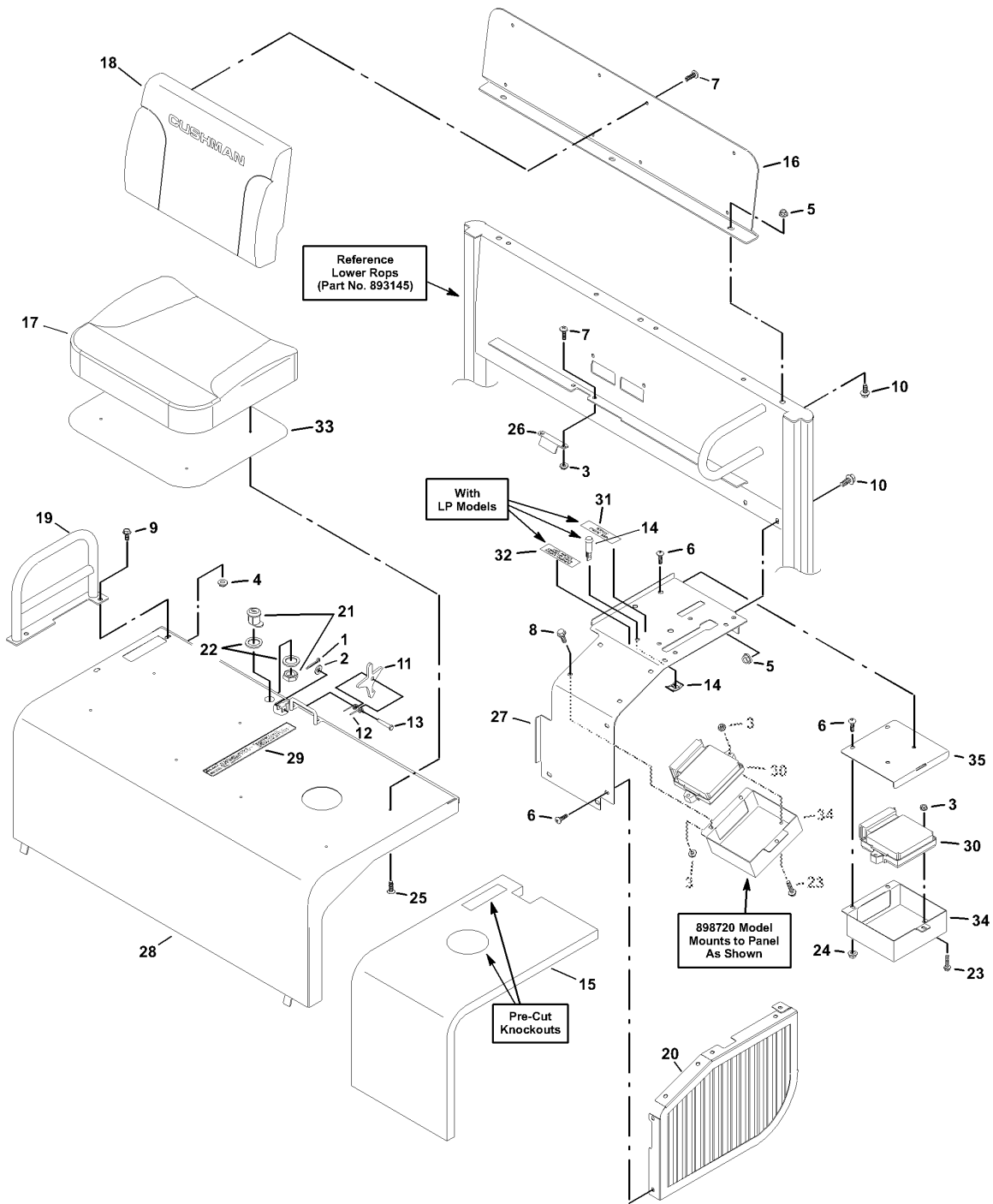
Engine And Transmission Mounts (Built After 8-9-00)

Engine And Transmission Mounts (Built After 8-9-00)

#	PART #	DESCRIPTION	QTY	NOTE
1	103867	Flat Washer, 5/16	2	
2	452405	Screw, M10-1.5 x 80 mm Flange	3	
3	450453	Nut, M8-1.25 Hex Flange	4	
4	452454	Nut, M10-1.50(10.9)	9	
5	452398	Screw, M10-1.5 x 20 mm Flange	2	
6	452406	Screw, M10-1.5 x 90 mm Flange	4	
7	452389	Screw, M8-1.25 x 25 mm Hex Flange	4	
8	839946	BRACKET,MUFFLER BLK	1	
9	845206.7	BRACKET,TRANSMSN TO FRAME BLK	1	
10	894998.7	Left Engine Mount	1	
11	2701698	MOUNT AY, RIGHT MOTOR - SVC	1	
12	893525	SUPPORT AY, PLATFORM BLK	2	
13	2702997	MOUNTING, FRONT RH REV2	1	
14	2703000	MOUNTING, FRONT LH REV2	1	
15	2703001	MOUNTING, REAR	1	
16	2703002	Nut	2	
17	2701827	Bolt, Left Side Engine Mount	4	
18	2702661	BOLT	2	
19	2702998	BOLT	3	

Engine And Transmission Mounts (Built After 8-9-00)

Engine Cover

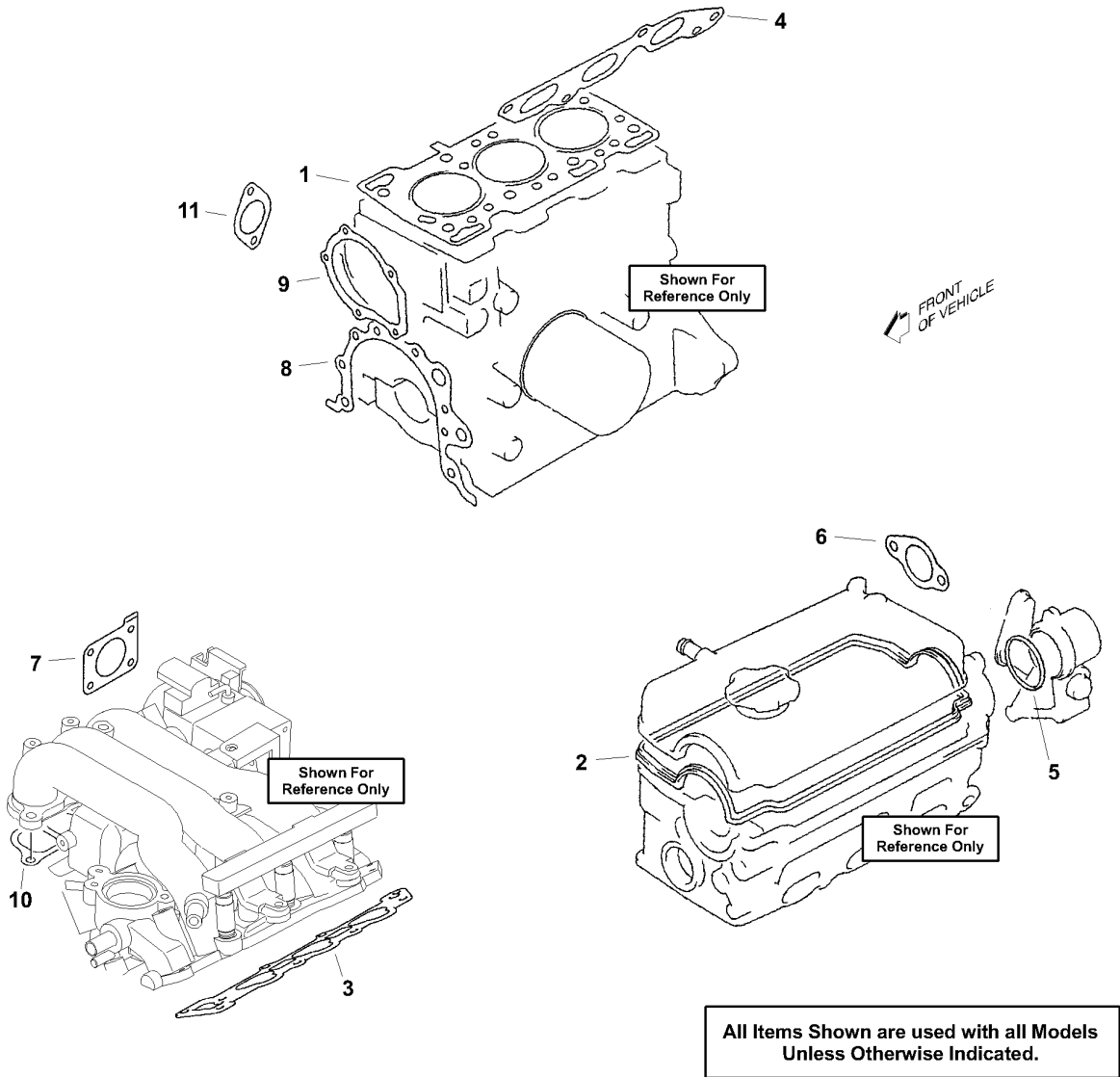


Engine Cover

#	PART #	DESCRIPTION	QTY	NOTE
1	306328	Cotter Pin, 3/32 x 3/4"	1	
2	308090	Flat Washer, 1/4	1	
3	450452	Nut, M6-1 Hex Flange	4	
4	450453	Nut, M8-1.25 Hex Flange	2	
5	450454	Nut, M10-1.5 Hex Flange	5	
6	800026	Screw, 1/4-20 x 3/4" Pan Head	11	
7	450541	Screw, M6-1 x 16 mm Hex Flange	10	
8	452378	Screw, M6-1 x 20 mm Flange	3	
9	452388	Screw, M8-1.25 x 20 mm Hex Flange	2	
10	452398	Screw, M10-1.5 x 20 mm Flange	5	
11	523085	Latch, Engine Cover	1	
12	816401	Spring, Torsion	1	
13	830784	Clevis Pin, 1/4 x 1-7/8 in.	1	
14	825939	LIGHT INDICATOR,RED	1	
15	841804	INSULATION, ENGINE COVER	3	
16	842030	Mount, Backrest	1	
17	893321	SEAT BASE AY	2	
18	893322	Backrest	2	
19	893541	Handhold, Right Side	1	
20	894232	COVER AY, LEFT BLK	1	
21	840436	Lock, Engine Cover	1	
22	309488	Washer	2	
23	450544	Screw, M6-1 x 30 mm Pan Head	2	
24	548910	Nut, 1/4-20 Hex Flange	2	
25	450543	Screw - Pan Head M6-1.0 X 25	8	
26	2702199	Catch, Engine Latch	1	
27	2701221	PANEL, IND CONSOLE - SVC YEL	1	
	822819	Decal, Warning Parking Brake	1	
28	2701224	COVER AY, ENGINE - SVC YEL	1	
29	845038	Decal, Operation	1	
30	2702975	CONTROLLER, 660 EFI/MT REV2	1	
30	2702917	CONTROLLER, 660 EFI/AT REV1	1	
30	2702973	CONTROLLER, 660 EFI/AT REV2	1	
31	2704063	DECAL, SERVICE ENGINE SOON	1	
32	2704064	DECAL, LIGHT INDICATES	1	
33	2702725	SEAL,SEAT BASE	2	
34	2701105.7	COVER, ENGINE CONTROL UNIT	1	
35	2701817.7	COVER, ENGINE CONTROL UNIT	1	
893145	893145	FRAME, LOWER ROPS	1	

Engine Cover

Engine Gaskets



Engine Gaskets

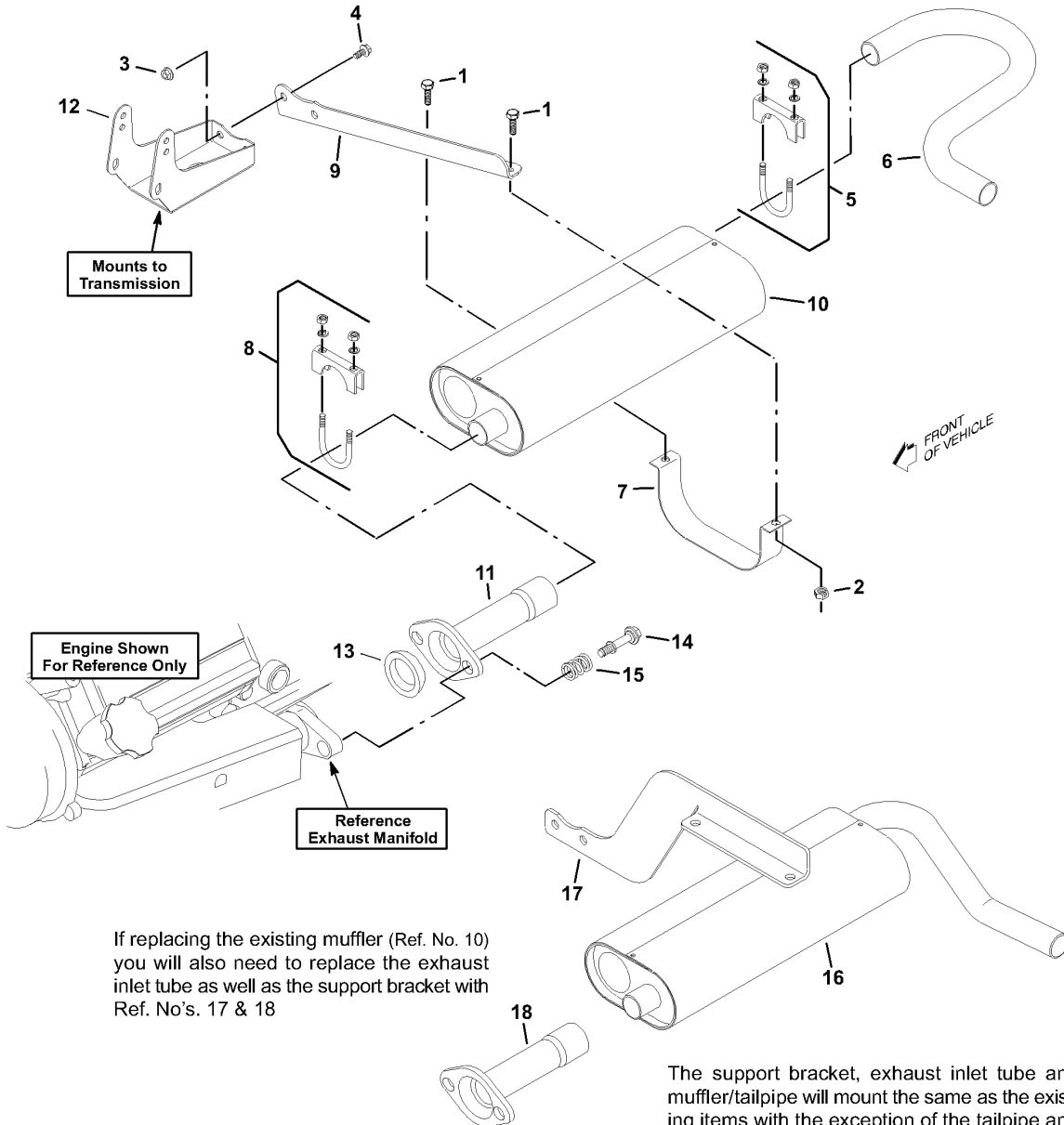
#	PART #	DESCRIPTION	QTY	NOTE
	2701775	GASKET SET, ENGINE	1	
	2701812	GASKET SET, ENGINE	1	
1	2701776	GASKET, CYLINDER HEAD	1	
2	2701795	GASKET, CYLINDER HEAD COVER	1	
3	2701796	GASKET, INTAKE MANIFOLD	1	
4	2701797	GASKET, EXHAUST MANIFOLD	1	
5	2701798	O-RING, CAM POS SENSOR	1	
6	2701799	GASKET, CYL PLATE	1	
7	2701803	GASKET, THROTTLE BODY	1	
8	2701800	GASKET, OIL PUMP CASE	1	
9	2701801	GASKET, WATER PUMP	1	
10	2701804	GASKET, SURGE TANK	1	
11	2701802	GASKET, WATER INLET	1	

Exhaust System

Some early model Haulsters are equipped with the exhaust system shown below (Ref. No's 1 thru 15).

The muffler (Ref. No. 10) and exhaust inlet tube (Ref. No. 11) have been discontinued and replaced with the muffler/tailpipe assembly shown at the lower right of the page.

The tailpipe (Ref. No. 6) and support bracket (Ref. No. 9) can still be ordered as replacement parts for your existing muffler, however, when replacing the existing muffler (Ref. No. 10) with the new muffler/tailpipe, you will also need to replace the exhaust inlet tube (Ref. No. 11) as well as the existing support bracket (Ref. No. 9).



If replacing the existing muffler (Ref. No. 10) you will also need to replace the exhaust inlet tube as well as the support bracket with Ref. No's. 17 & 18

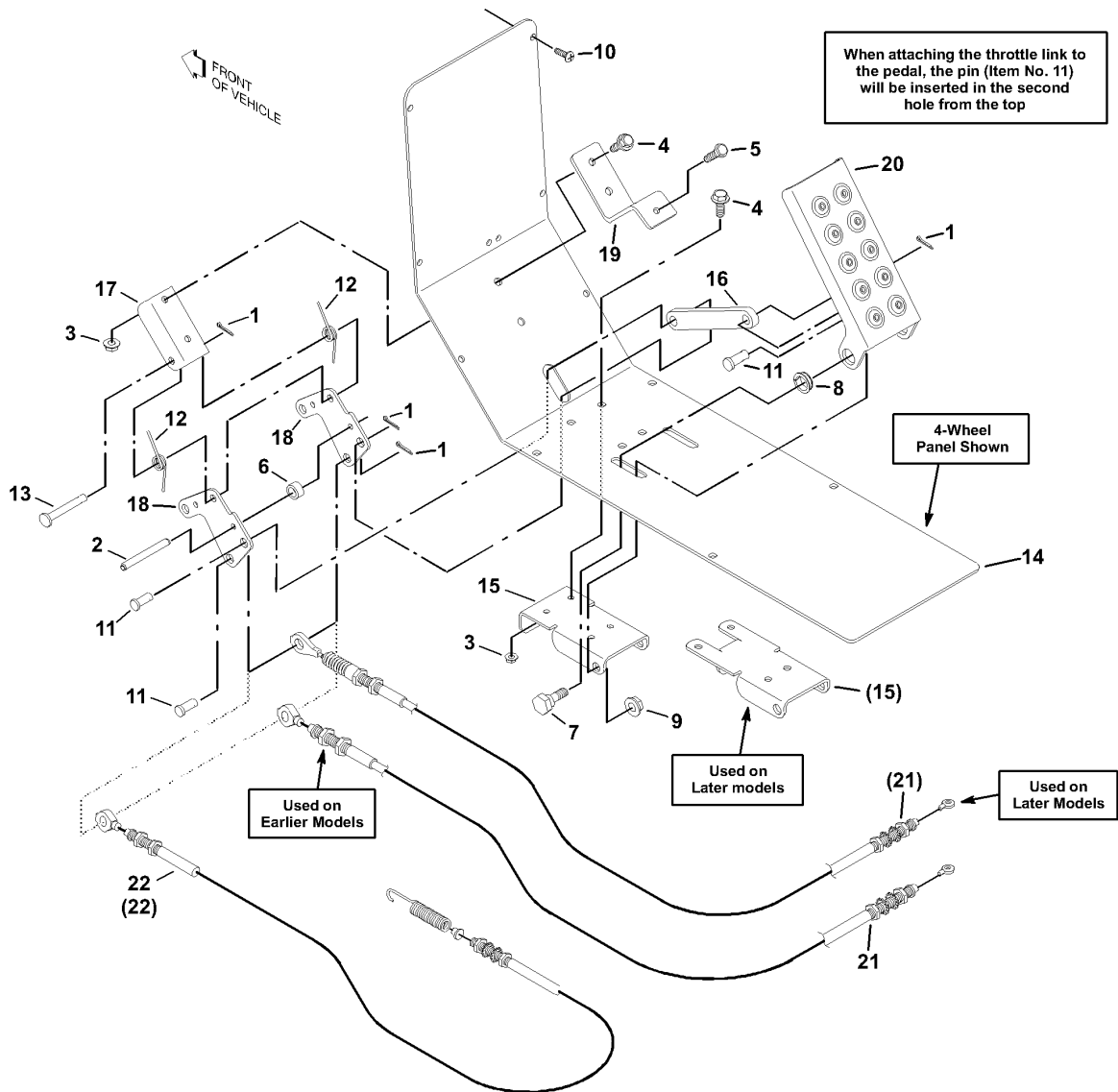
The support bracket, exhaust inlet tube and muffler/tailpipe will mount the same as the existing items with the exception of the tailpipe and tailpipe clamp.

Exhaust System

#	PART #	DESCRIPTION	QTY	NOTE
1	450193	Screw, M8-1.25 x 20 mm Hex Head	2	
2	450378	Nut, M8-1.25 Nylon Insert	2	
3	450454	Nut, M10-1.5 Hex Flange	2	
4	452398	Screw, M10-1.5 x 20 mm Flange	2	
5	813688	Clamp, Exhaust	1	
6	833188	TAILPIPE HBK	1	
7	838295	STRAP, MUFFLER HANGER (PLATED)	1	
8	841982	Clamp, 1-1/2 in. Exhaust	1	
9	843968	SUPPORT, MUFFLER HBK	1	
10	893381	MUFFLER AY HBK	1	
11	894742.8	TUBE AY, EXH INLET S660 RE HBK	1	
12	839946	BRACKET,MUFFLER BLK	1	
13	2702500	Ring, Muffler Flange	1	
14	2702502	Bolt, Muffler Flange	2	
15	2702501	Spring, Muffler Flange	2	
16	2703794.8	MUFFLER AY, HBK	1	
17	2703836.8	BRACKET, MUFFLER SUPPORT HBK	1	
18	2703796.8	TUBE AY, EXH INLET S660 HBK	1	

Exhaust System

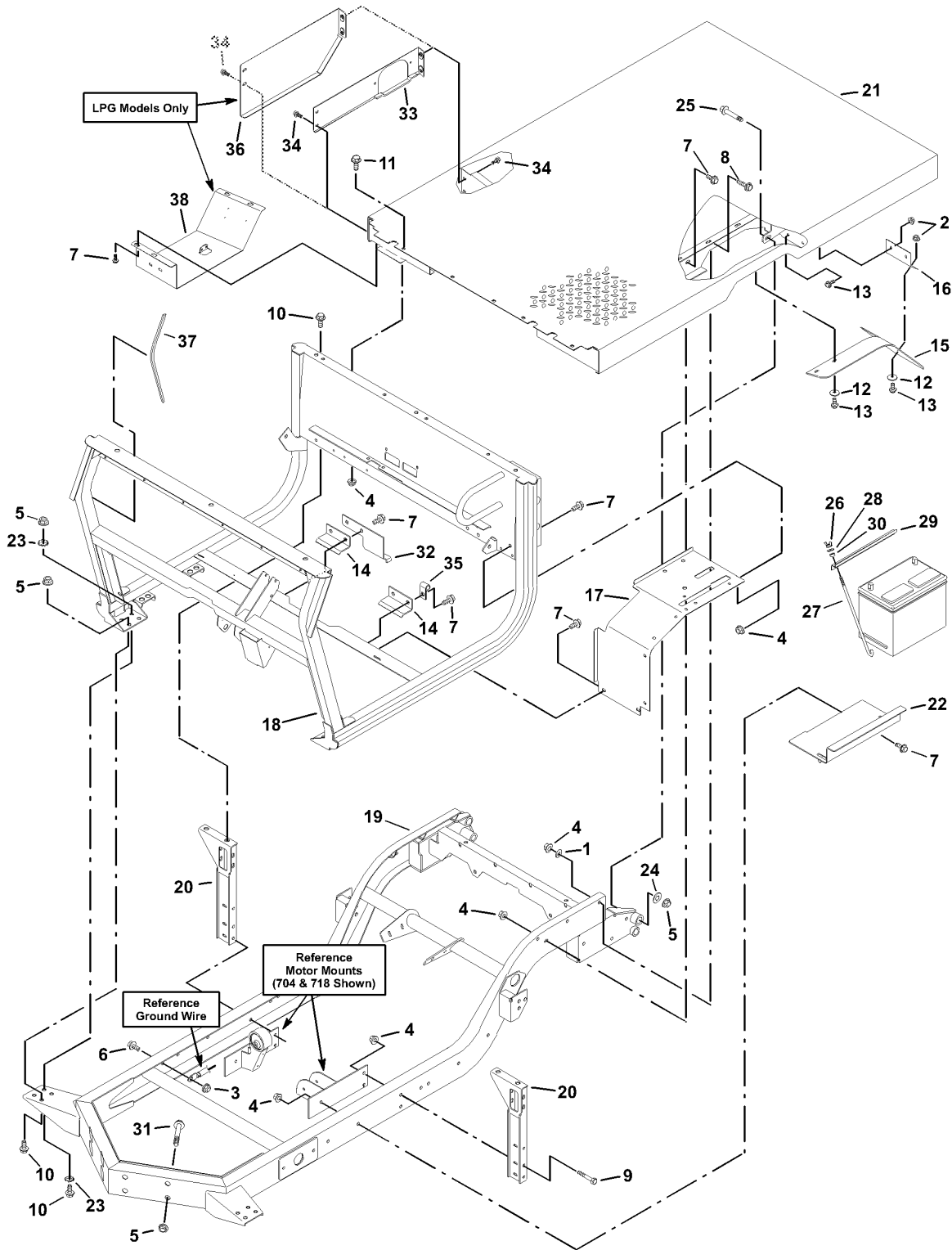
Foot Throttle And Linkage



Foot Throttle And Linkage

#	PART #	DESCRIPTION	QTY	NOTE
1	306328	Cotter Pin, 3/32 x 3/4"	4	
2	844224	Roll Pin, 3/16 x 1-3/4 in.	2	
3	450452	Nut, M6-1 Hex Flange	6	
4	452378	Screw, M6-1 x 20 mm Flange	6	
5	452695	Screw, M6-1 x 20 mm Self Tapping	1	
6	515268	Bushing	2	
7	524633	Bolt, 5/16-18 x 1 in. Shoulder	2	
8	524643	Bearing, Split	2	
9	548911	Nut, 5/16-18 Hex Flange	2	
10	800943	Screw, #10-16 x 3/4" Thread Cutting	10	
11	806714	Clevis Pin, 5/16 x 15/16"	3	
12	844223	Spring, Torsion	2	
13	830784	Clevis Pin, 1/4 x 1-7/8 in.	1	
14	841663	Panel, Floor Access	1	
14	844445	PANEL, FLOOR ACCESS 3W BLK	1	
15	843360	CHANNEL,MOUNT BLK	1	
15	2703257.7	Bracket, Foot Throttle	1	
16	843561	Link, Throttle Pivot	1	
17	843562	Mount, Channel	1	
18	843563	Plate, Pivot	2	
19	843997	Bracket, Pedal Stop	1	
20	894159	Pedal, Throttle	1	
21	895119	CABLE, THROTTLE EFI	1	
21	2703684	Throttle Cable	1	
22	894618	CABLE, THROTTLE	1	
22	2703683	Throttle Cable	1	

Frame, 4-Wheel 1/2-Ton And 1-Ton



Frame, 4-Wheel 1/2-Ton And 1-Ton

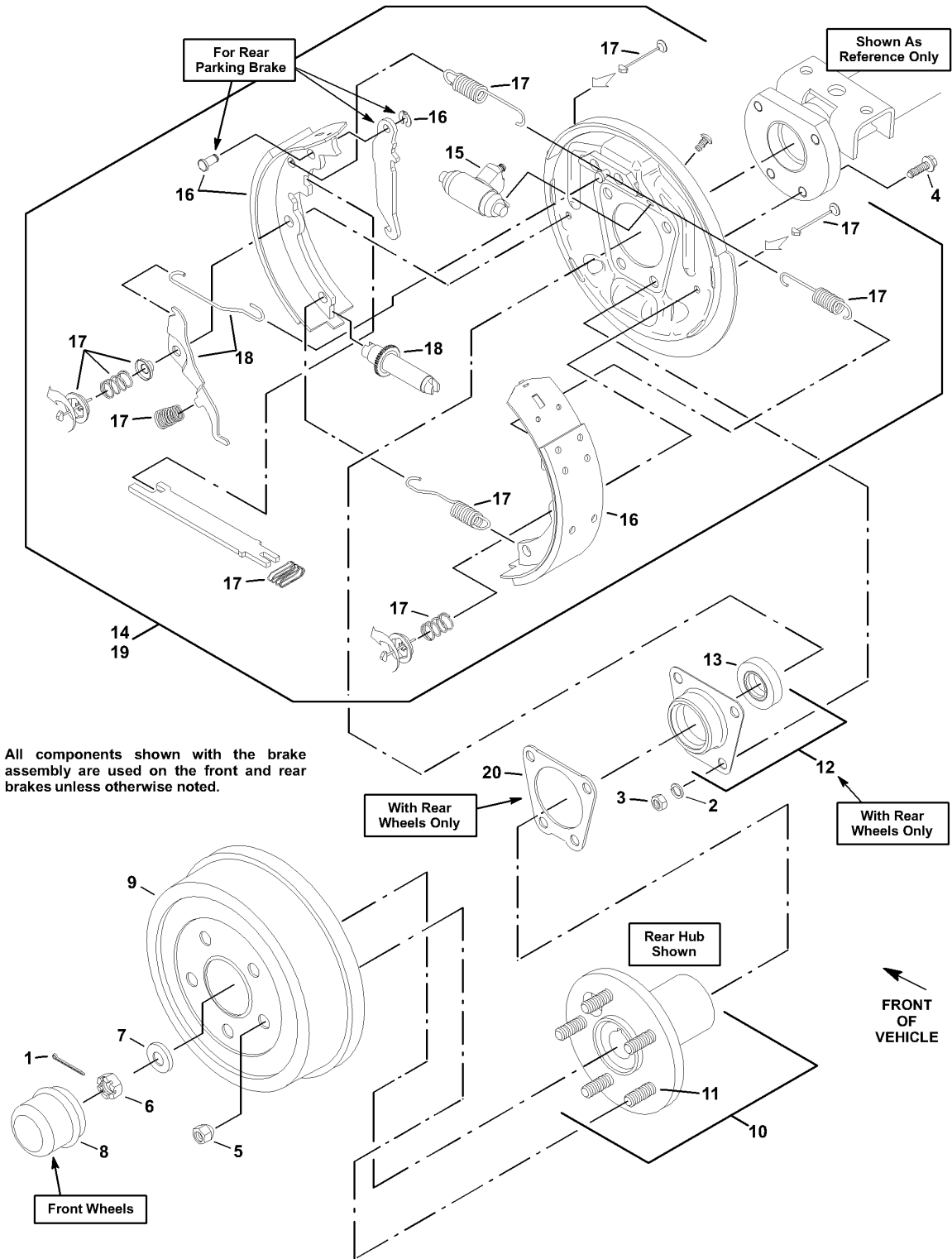
898704 Haulster, 4 Wheel, 1/2 Ton, EFI

Frame, 4-Wheel 1/2-Ton And 1-Ton

#	PART #	DESCRIPTION	QTY	NOTE
1	450391	Flat Washer, M10	4	
2	450452	Nut, M6-1 Hex Flange	14	
3	450453	Nut, M8-1.25 Hex Flange	1	
4	450454	Nut, M10-1.5 Hex Flange	19	
5	450455	Nut, M12-1.75 Hex Flange	18	
6	452388	Screw, M8-1.25 x 20 mm Hex Flange	1	
7	452398	Screw, M10-1.5 x 20 mm Flange	16	
8	452402	Screw, M10-1.5 x 50 mm Flange	4	
9	452406	Screw, M10-1.5 x 90 mm Flange	4	
10	452410	Screw, M12-1.75 x 30 mm Flange	12	
11	452399	Screw, M10-1.5 x 25 mm Hex Flange	5	
12	548175	Flat Washer, 1/4 x 1-1/4 in.	10	
13	800934	Screw, M6-1 x 16 mm Hex Flange	14	
14	842870	Angle, Support	2	
15	844049	FENDER,FLEXIBLE	2	
16	844156	Plate, Flap Mount	2	
17	2701221	PANEL, IND CONSOLE - SVC YEL	1	
	822819	Decal, Warning Parking Brake	1	
18	893145	FRAME, LOWER ROPS	1	
19	893235	FRAME AY, MAIN BLK	1	
20	893525	SUPPORT AY, PLATFORM BLK	2	
21	893404	PLATFORM AY,ONE-TON BLK	1	
21	893404G	PLATFORM AY, GALVANIZED 1-TON BLK	1	
21	894024	PLATFORM AY, HALF-TON	1	
21	894024G	PLATFORM AY,GALVAN 1/2 TON BLK	1	
22	894890	SUPPORT AY, BATTERY BLK	1	
23	309067	Lockwasher, 1/2" External Tooth	2	
24	809156	Spacer	2	
25	452414	Screw, M12-1.75 x 70 mm Flange	2	
26	800315	NUT,.31-18 YS WING (KC)	2	
27	806954	BOLT, J .31-18 12.44 YS	2	
28	809152		2	
29	815847	HOLD-DOWN, BATTERY BLK	1	
30	818303	SPACER,RUBBER	2	
31	452415	Screw, M12-1.75 x 80 mm Flange	8	
32	844647	ANGLE, HOLD-DOWN BLK	1	
33	894922	Panel, Fuel Tank	1	
33	894922G	Panel, Galvanized Fuel Tank	1	
34	800930	Screw, M8-1.25 x 16 mm Flange	1	
35	810437	Clamp, 1/2 in. P	1	
36	2703417.7	PANEL, VAPORIZER	1	
36	2703417G	Panel, fuel tank(LPG) galvanized	1	
37	828382	STRIPPING	1	
38	2704066.7	BRACKET, VAPORIZER	1	

Frame, 4-Wheel 1/2-Ton And 1-Ton

Front And Rear Brakes & Hubs

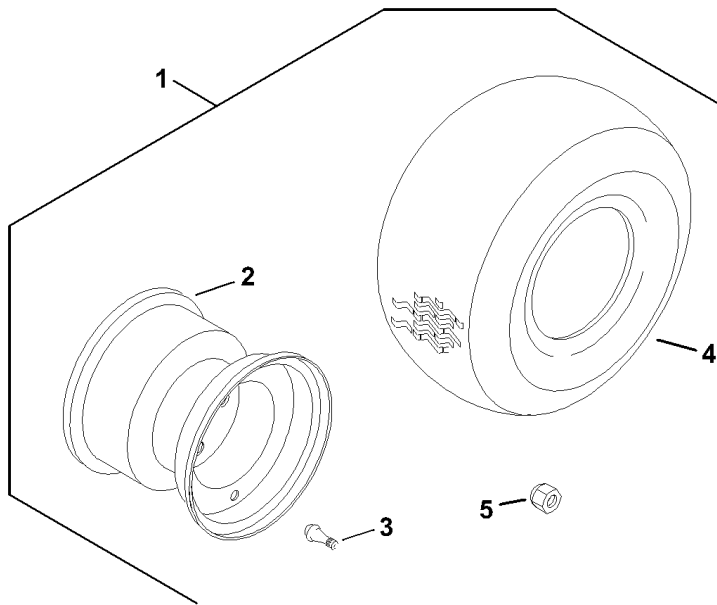


All components shown with the brake assembly are used on the front and rear brakes unless otherwise noted.

Front And Rear Brakes & Hubs

#	PART #	DESCRIPTION	QTY	NOTE
1	304636	Cotter Pin, 1/8 x 1-1/8"	2	
2	306325	Lockwasher, 5/16	8	
3	306932	Nut, 5/16-18 Hex	8	
4	800944	Screw, M10-1.5 x 25 mm	8	
5	800909	Nut, M12-1.5 Wheel Lug	10	
6	805843	NUT, .62-18 ZS HX SLOTTED (KC)	2	
7	809156	Spacer	2	
8	817250	Cap, Grease	2	
9	841430	Brake Drum	2	
10	893553	HUB AY,WHEEL	2	
11	800908	Bolt, M12-1.5 x 42 mm Wheel	10	
10	893206	HUB AY BLK	2	
	808088	Outer Bearing Cup	1	
	814474	Inner Bearing Cup	1	
	800908	Bolt, M12-1.5 x 42 mm Wheel	10	
10	894535	HUB AY,WLDMT BLK	1	
12	893519	Retainer , Complete	2	
13	838539	Seal, Oil	1	
14	893585	Front Left Side Brake Assembly	1	
	893586	Front Right Side Brake Assembly	1	
15	894930	Kit, Brake Cylinder	1	
16	894932	Kit, Brake Shoe	1	
17	894933	Kit, Left Side Spring	1	
	894934	Kit, Right Side Spring	1	
18	894935	Kit, Left Side Adjuster Repair	1	
	894936	Kit, Right Side Adjuster Repair	1	
19	893581	Left Side Brake Assembly	1	
	893582	Right Side Brake Assembly	1	
	894931	Kit, Brake Cylinder Repair	1	
20	844813	Ring, Backing	2	

Front And Rear Tires And Wheel Assembly



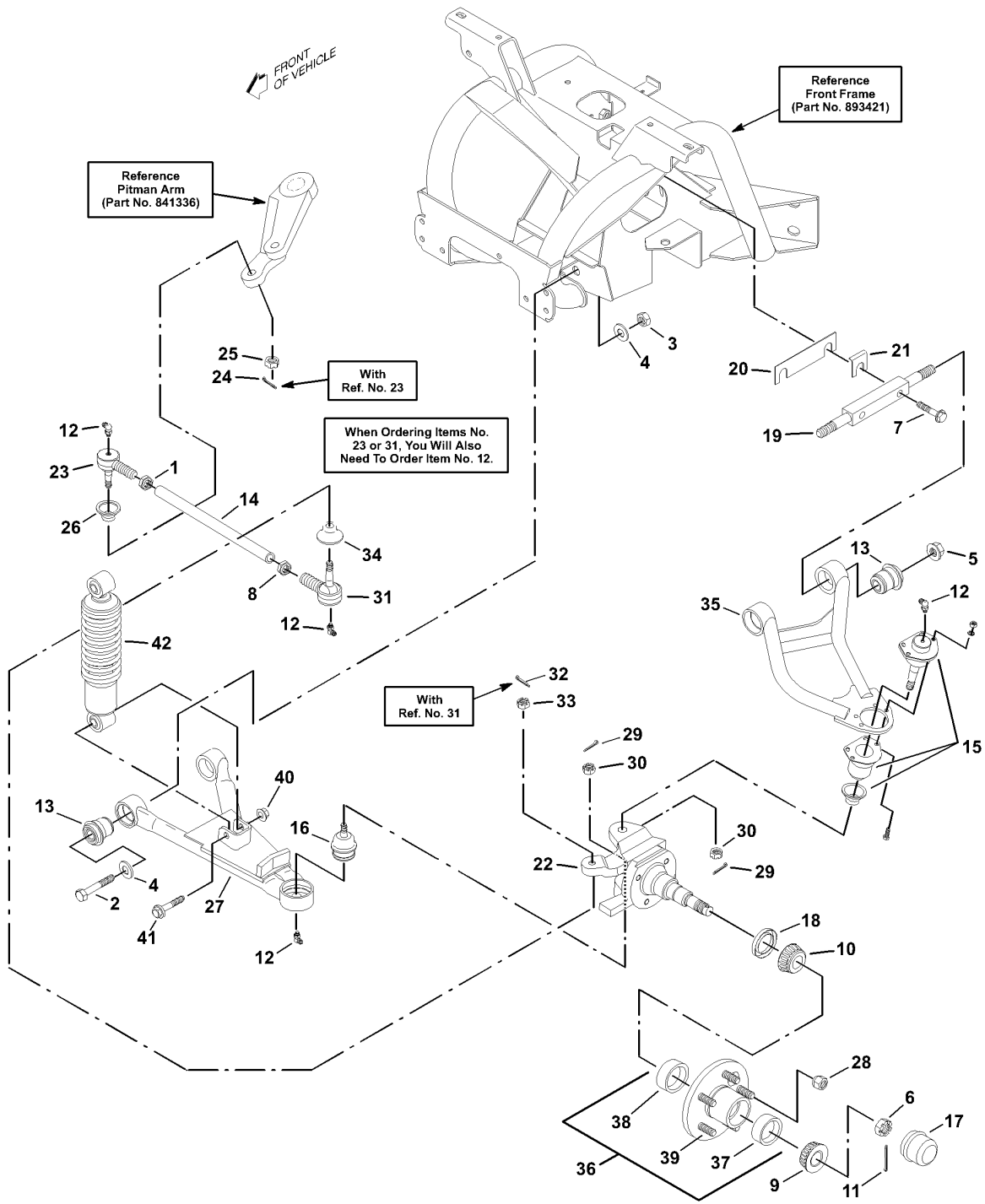
TIRE
20.5 x 8.0 - 10 sport trax,
sawtooth tread, Load Range C
(Obtain Locally)

The Wheel (Rim) is
5 Bolt on a
100mm Bolt Circle

Front And Rear Tires And Wheel Assembly

#	PART #	DESCRIPTION	QTY	NOTE
1	894785	ACCESSORY,SPARE TIRE - 20.5	4	
		Tire and wheel (3-wheel)	3	
2	841433	RIM,WHEEL 10X7.0" 5 BLT/3.94"B.C	1	
3	886735	Stem, Valve	1	
4		Tire, 20.5 x 8.0 -10,Load Range C sport trax, sawtooth tread	1	
5	800909	Nut, M12-1.5 Wheel Lug	20	
		Nut, wheel mount (3-wheel)	15	

Front Suspension Without Front Brakes (Left Side), Tie Rods, Steering Gear And Skid Plate



Front Suspension Without Front Brakes (Left Side), Tie Rods, Steering Gear And Skid Plate

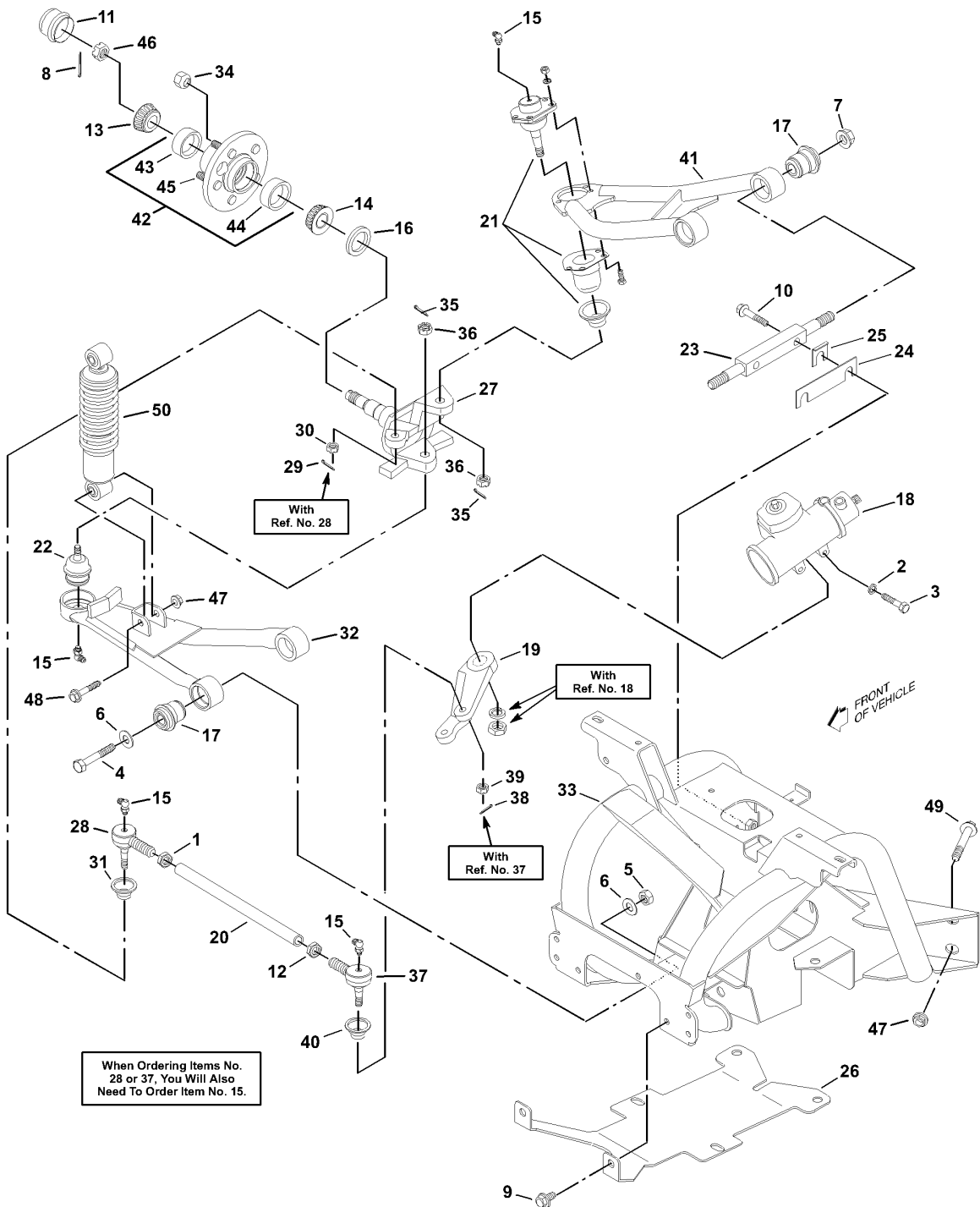
898704 Haulster, 4 Wheel, 1/2 Ton, EFI

Front Suspension Without Front Brakes (Left Side), Tie Rods, Steering Gear And Skid Plate

#	PART #	DESCRIPTION	QTY	NOTE
1	302944	Nut, 9/16-18 Right Hand Thread Jam	1	
2	450077	Bolt, M16-2 x 90 mm Hex Head	2	
3	450382	Nut, M16-2 Locking Insert	2	
4	450393	Flat Washer, M16	4	
5	450457	Nut, M16-2 Flange	2	
6	311537	NUT,.75-16 YS HX CASTLE	1	
7	800945	Bolt, M12-1.75 x 60 mm Hex Head	2	
8	800485	Nut, 9/16-18 Left Hand Thread Jam	1	
9	385174	Outer Bearing Cone	1	
10	815403	Inner Bearing Cone	1	
11	304636	Cotter Pin, 1/8 x 1-1/8"	1	
12	831405	Grease Fitting	4	
13	841167	Bushing, Silentbloc	4	
14	841404	Tie Rod	1	
15	844148	Upper Ball Joint	1	
16	841429	Lower Ball Joint	1	
17	817250	Cap, Grease	1	
18	817928	Seal, Grease	1	
19	841630	Trunnion, Control Arm	1	
20	841738	Shim, .024 in. Thick	4	
21	841738	Shim, .024 in. Thick	2	
22	894573	Knuckle, Left Side Steering	1	
23	887512	End, Right Hand Thread Tie Rod	1	
24	306328	Cotter Pin, 3/32 x 3/4"	1	
	548224	Grease Fitting, 1/4 Straight	1	
25	306825	Nut, 7/16-20 Castle	1	
26	816586	Retainer, Grease	1	
27	893233	Left Side Lower Control Arm	1	
28	800909	Nut, M12-1.5 Wheel Lug	5	
29	306328	Cotter Pin, 3/32 x 3/4"	1	
30	306825	Nut, 7/16-20 Castle	1	
31	887750	End, Left Hand Thread Tie Rod	1	
32	306328	Cotter Pin, 3/32 x 3/4"	1	
	548224	Grease Fitting, 1/4 Straight	1	
33	306825	Nut, 7/16-20 Castle	1	
34	816586	Retainer, Grease	1	
35	893266	Upper Control Arm	1	
36	893206	HUB AY BLK	1	
37	808088	Outer Bearing Cup	1	
38	814474	Inner Bearing Cup	1	
39	800908	Bolt, M12-1.5 x 42 mm Wheel	5	
40	450455	Nut, M12-1.75 Hex Flange	12	
41	450413	Lockwasher, M12	4	
42	894635	Strut Assembly	2	
841336	841336	Arm, Pitman	1	
893421	893421	FRAME AY, FRONT BLK	1	

Front Suspension Without Front Brakes (Left Side), Tie Rods, Steering Gear And Skid Plate

Front Suspension Without Front Brakes (Right Side), Tie Rods, Steering Gear And Skid Plate



Front Suspension Without Front Brakes (Right Side), Tie Rods, Steering Gear And Skid Plate

898704 Haulster, 4 Wheel, 1/2 Ton, EFI

Front Suspension Without Front Brakes (Right Side), Tie Rods, Steering Gear And Skid Plate

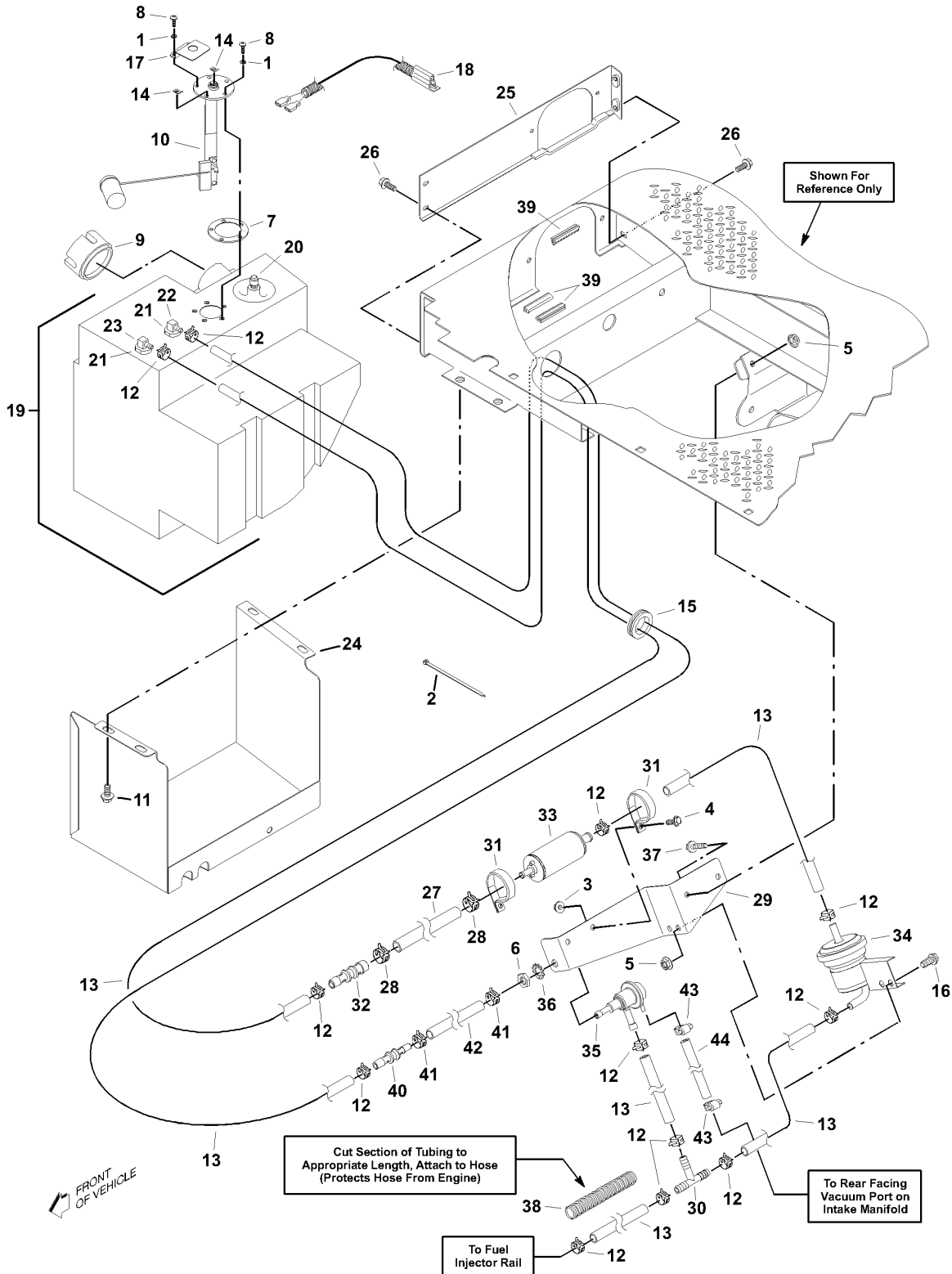
#	PART #	DESCRIPTION	QTY	NOTE
1	302944	Nut, 9/16-18 Right Hand Thread Jam	1	
2	303269	Lockwasher, 7/16	3	
3	311392	Screw, 7/16-14 x 2" Hex Head	3	
4	450077	Bolt, M16-2 x 90 mm Hex Head	2	
5	450382	Nut, M16-2 Locking Insert	2	
6	450393	Flat Washer, M16	4	
7	450457	Nut, M16-2 Flange	2	
8	304636	Cotter Pin, 1/8 x 1-1/8"	1	
9	452408	Screw, M12-1.75 x 20 mm	6	
10	800945	Bolt, M12-1.75 x 60 mm Hex Head	2	
11	817250	Cap, Grease	1	
12	800485	Nut, 9/16-18 Left Hand Thread Jam	1	
13	385174	Outer Bearing Cone	4	
14	815403	Inner Bearing Cone	1	
15	831405	Grease Fitting	4	
16	817928	Seal, Grease	1	
17	841167	Bushing, Silentbloc	4	
18	841255	Steering Gear	1	
19	841336	Arm, Pitman	1	
20	841404	Tie Rod	1	
21	844148	Upper Ball Joint	1	
22	841429	Lower Ball Joint	1	
23	841630	Trunnion, Control Arm	1	
24	841737	Shim, .060 in. Thick	4	
25	841738	Shim, .024 in. Thick	2	
26	842033	Plate, Skid	1	
27	894574	Knuckle, Right Side Steering	1	
28	887512	End, Right Hand Thread Tie Rod	1	
29	306328	Cotter Pin, 3/32 x 3/4"	1	
	548224	Grease Fitting, 1/4 Straight	1	
30	306825	Nut, 7/16-20 Castle	1	
31	816586	Retainer, Grease	1	
32	893234	Right Side Lower Control Arm	1	
33	893421	FRAME AY, FRONT BLK	1	
34	800909	Nut, M12-1.5 Wheel Lug	5	
35	306328	Cotter Pin, 3/32 x 3/4"	2	
36	306825	Nut, 7/16-20 Castle	2	
37	887750	End, Left Hand Thread Tie Rod	1	
38	306328	Cotter Pin, 3/32 x 3/4"	1	
	548224	Grease Fitting, 1/4 Straight	1	
39	306825	Nut, 7/16-20 Castle	1	
40	816586	Retainer, Grease	1	
41	893266	Upper Control Arm	1	
42	893206	HUB AY BLK	1	
43	808088	Outer Bearing Cup	1	
44	814474	Inner Bearing Cup	1	

Front Suspension Without Front Brakes (Right Side), Tie Rods, Steering Gear And Skid Plate

Front Suspension Without Front Brakes (Right Side), Tie Rods, Steering Gear And Skid Plate

#	PART #	DESCRIPTION	QTY	NOTE
45	800908	Bolt, M12-1.5 x 42 mm Wheel	5	
46	311537	NUT,.75-16 YS HX CASTLE	1	
47	450455	Nut, M12-1.75 Hex Flange	12	
48	452413	Screw, M12-1.75 x 60 mm Hex Flange	4	
49	452415	Screw, M12-1.75 x 80 mm Flange	8	
50	894635	Strut Assembly	1	

Fuel System (Built After 8-9-2000)



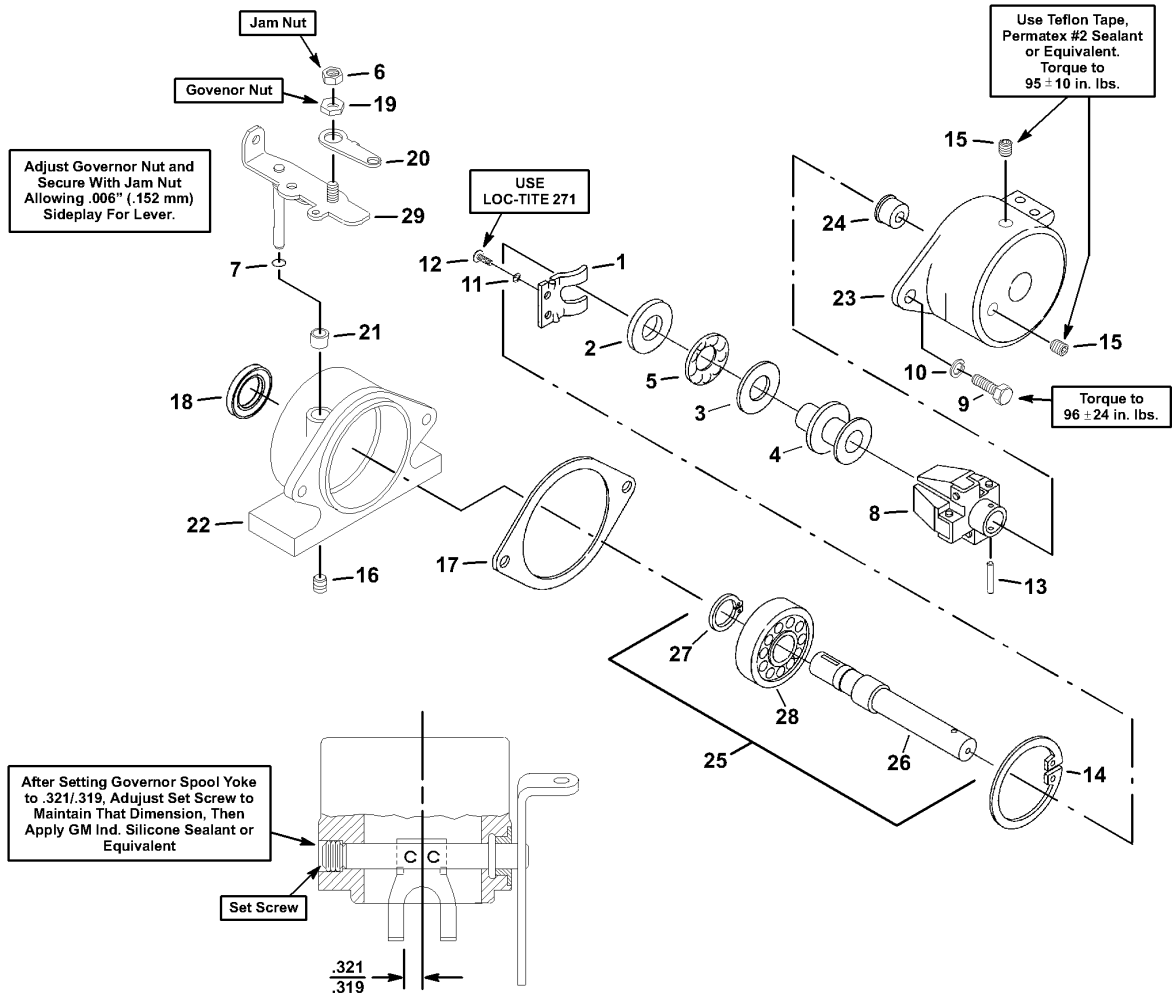
Fuel System (Built After 8-9-2000)

Fuel System (Built After 8-9-2000)

#	PART #	DESCRIPTION	QTY	NOTE
1	120052	Lockwasher, #10	5	
2	320107	Cable Tie, 7-1/2 in.	2	
3	450452	Nut, M6-1 Hex Flange	4	
4	452378	Screw, M6-1 x 20 mm Flange	4	
5	450453	Nut, M8-1.25 Hex Flange	8	
6	800875	Nut, M12-1.25 Hex Flange	1	
7	829954	Gasket, Fuel Tank	1	
8	800021	Screw, #10-24 x 1/2" Truss Head	5	
9	843343	CAP,FUEL UNVENTED	1	
10	843298	Sender, Fuel Level	1	
11	452398	Screw, M10-1.5 x 20 mm Flange	4	
12	4113022	Clamp, Clutch Type Hose	12	
13	826590	Hose, Fuel Filter to Engine 5/16 in.	1	
14	829787	Terminal, 1/4 in. Male	2	
15	829997	Grommet	1	
16	800930	Screw, M8-1.25 x 16 mm Flange	6	
17	833953	Cover, Fuel Sender	1	
18	894201	Harness, Fuel Sender	1	
19	841969	Fuel Tank	1	
20	836852	Breather, Tank	1	
21	84310	GROMMET, FUEL TANK	2	
22	843727	ELBOW, 90 DEGREE	1	
23	843726	Tube, Fuel Pick Up	1	
24	843078	Support, Fuel Tank	1	
25	894922	Panel, Fuel Tank	1	
26	800930	Screw, M8-1.25 x 16 mm Flange	4	
27	832505	HOSE	1	
28	4113021	CLAMP, HOSE CLUTCH-TYPE .44 BS	2	
29	2701693.7	Bracket, Fuel Pump	1	
30	4115904	Tee, 1/4" Hose	1	
31	2700166	Clamp, Filter	1	
32	4113019	Adapter, 5/16 to 1/2 in. Hose	1	
33	2701897	Pump, Electric Fuel	1	
34	2701898	Fuel Filter	1	
35	2701899	REGULATOR AY	1	
36	309067	Lockwasher, 1/2" External Tooth	1	
37	452389	Screw, M8-1.25 x 25 mm Hex Flange	2	
38	826191	Tubing, 1/2 in. I.D. Black Convolute	1	
39	821893	Trim, Push On	1	
40	4113018	Reducer, 5/16 to 1/4" Hose	1	
41	4113023	CLAMP, HOSE CLUTCH-TYPE .25 BS	2	
42	830245	BRACKET BLK	1	
43	825624	Clamp, Hose	2	
44	831039	Hose, Tee to Canister	1	

Fuel System (Built After 8-9-2000)

Governor

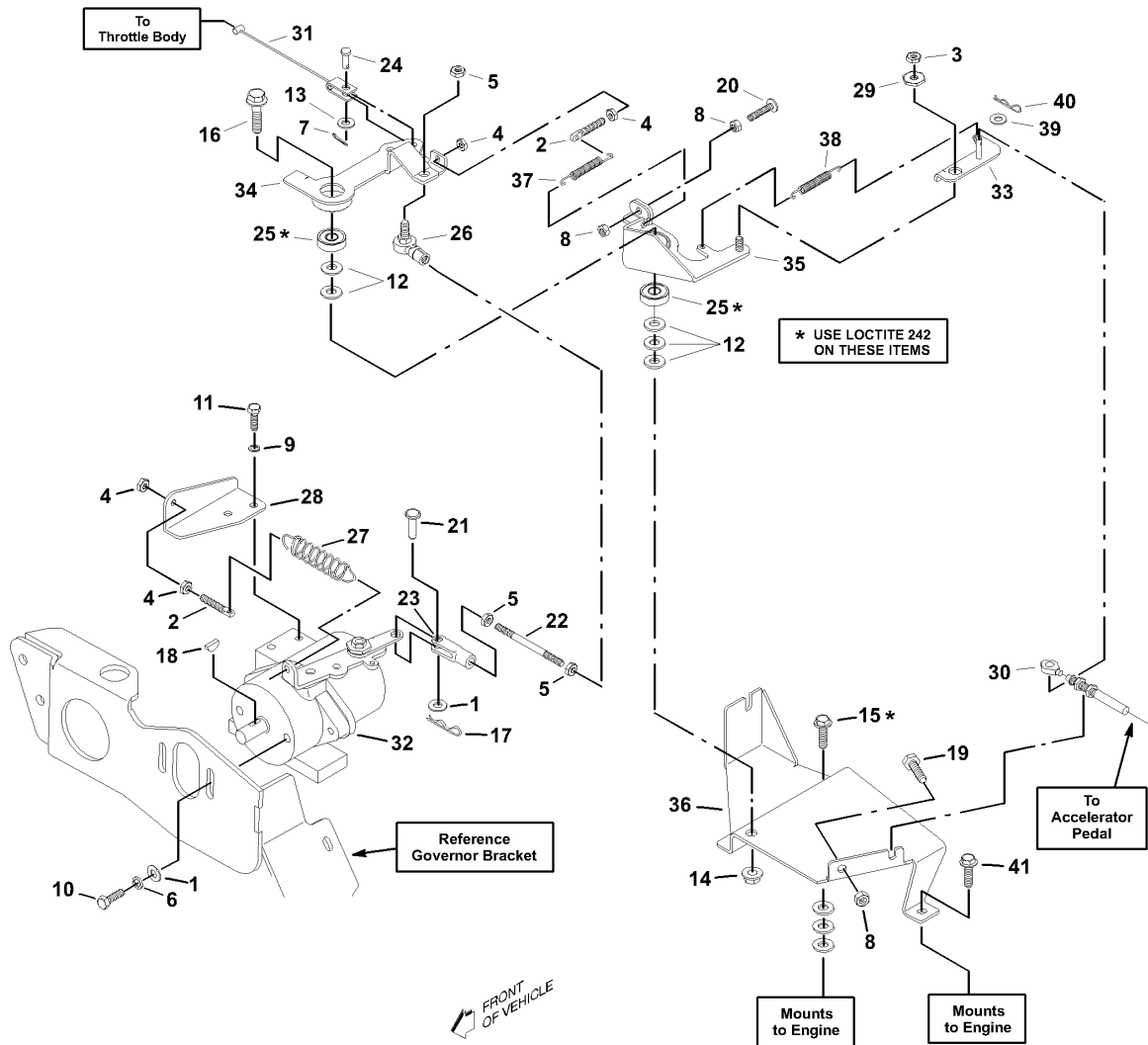


Governor

#	PART #	DESCRIPTION	QTY	NOTE
	2700810	GOVERNOR AY, COMPLETE	1	
1	111812	Yoke, Spool	1	
2	111814	Washer, Thrust	1	
3	111816	Washer, Thrust	1	
4	111817	Spool, Governor	1	
5	112840	Bearing, Thrust	1	
6	130728	Nut, 1/4-20 Hex Jam	1	
7	158061-18	O Ring	1	
8	160410	Carrier & Weights	1	
9	302288	Screw, 1/4-20 x 1 in. Hex Head	2	
10	306396	Lockwasher, 1/4	2	
11	306506	Lockwasher, #6	2	
12	306915	Screw, #6-32 x 5/16 in. Machine	2	
13	306966	PIN, RLL. 125.750 CARBN STL KC	1	
14	548325	Ring, Retaining	1	
15	800227	Plug, 1/8 NPT	2	
16	800558	Set Screw, 3/8-16 x 5/16 in.	1	
17	833056	Gasket, Governor	1	
18	833102	SEAL, OIL	1	
19	835271	Nut, Governor Arm	1	
20	843537	Bracket, Governor Knee	1	
21	843149	BUSHING, STEEL	1	
22	843157	HEAD, GOVERNOR	1	
23	894471	Reservior, Governor	1	
24	833103	Bearing, Needle	1	
25	888397	SHAFT AY, GOVERNOR	1	
26	833066	SHAFT, GOVERNOR	1	
27	833104	Ring, Retaining	1	
28	833345	Bearing, Ball	1	
29	2700525	Lever, Governor Control	1	

Governor

Governor And Throttle Linkage (Built After 8-9-00)



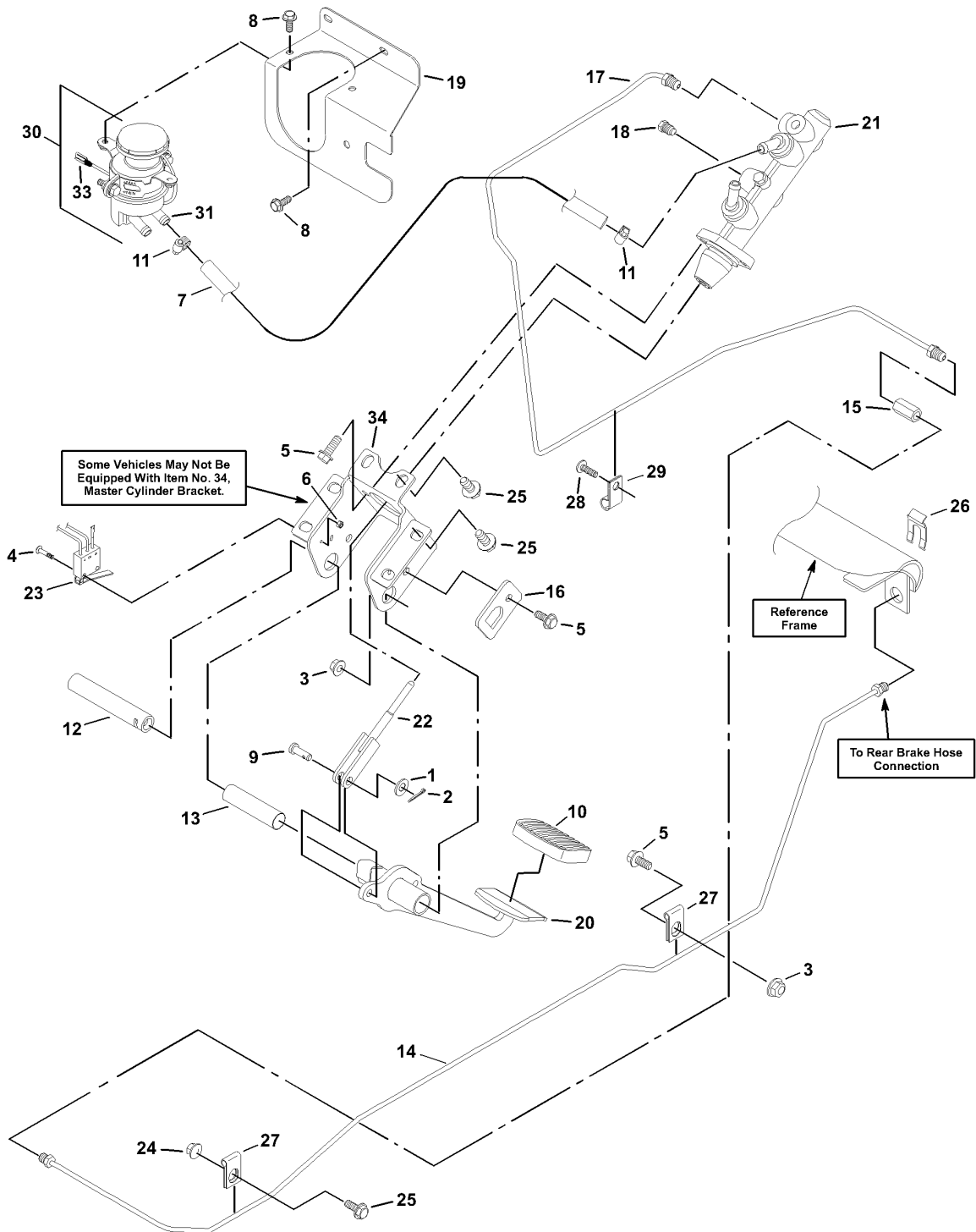
Governor And Throttle Linkage (Built After 8-9-00)

Governor And Throttle Linkage (Built After 8-9-00)

#	PART #	DESCRIPTION	QTY	NOTE
1	103867	Flat Washer, 5/16	6	
2	111893	Screw, #10-32 Special	2	
3	130728	Nut, 1/4-20 Hex Jam	1	
4	2702244	Nut, #10-32 Hex	4	
5	306320	Nut, 5/16-24 Hex	3	
6	306325	Lockwasher, 5/16	2	
7	306372	Cotter Pin, 3/32 x 1/2 in.	1	
8	306375	Nut, 1/4-20 Hex	3	
9	306396	Lockwasher, 1/4	2	
10	306450	Screw, 5/16-18 x 3/4 in. Hex Head	2	
11	306487	SCREW, 1/4 - 20 X 5/8 YS HX G5	2	
12	306981	Flat Washer, 3/8	5	
13	308090	Flat Washer, 1/4	1	
14	450454	Nut, M10-1.5 Hex Flange	1	
15	452388	Screw, M8-1.25 x 20 mm Hex Flange	1	
16	452401	Screw, M10-1.5 x 40 mm Flange	1	
17	548190	Hairpin	1	
18	2702249	Key, Woodruff 1/8 x 1/2 in.	1	
19	302288	Screw, 1/4-20 x 1 in. Hex Head	1	
20	800024	Screw, 1/4-20 x 1-1/2 in. Truss Head	1	
21	806773	Clevis Pin	1	
22	843536	ROD, GOVERNOR ARM (PLATED)	1	
23	810722	Yoke	1	
24	813379	Clevis Pin, 1/4 x 11/16"	1	
25	830140	Ball Bearing	2	
26	831586	Ball Joint	1	
27	833101	Spring, Extension	1	
28	833366	Bracket, Governor Spring	1	
29	835271	Nut, Governor Arm	1	
30	895119	CABLE, THROTTLE EFI	1	
31	2700503	CABLE, CARBURETOR S660 EFI	1	
32	2700810	GOVERNOR AY, COMPLETE	1	
33	2701129	Arm, Throttle	1	
34	2700859	Lever, Governor Arm	1	
35	2700540	Lever, Governor	1	
36	2701609	BASE, THROTTLE (PLATED)	1	
37	2700334	Spring, Governor	1	
38	2700335	Spring, Extension	1	
39	450399	Flat Washer, M6	1	
40	821164	Hair Pin, 1/4 x 1-1/8 x 1/16"	1	
41	2701829	BOLT	1	

Governor And Throttle Linkage (Built After 8-9-00)

Hydraulic Brakes Without Front Brakes



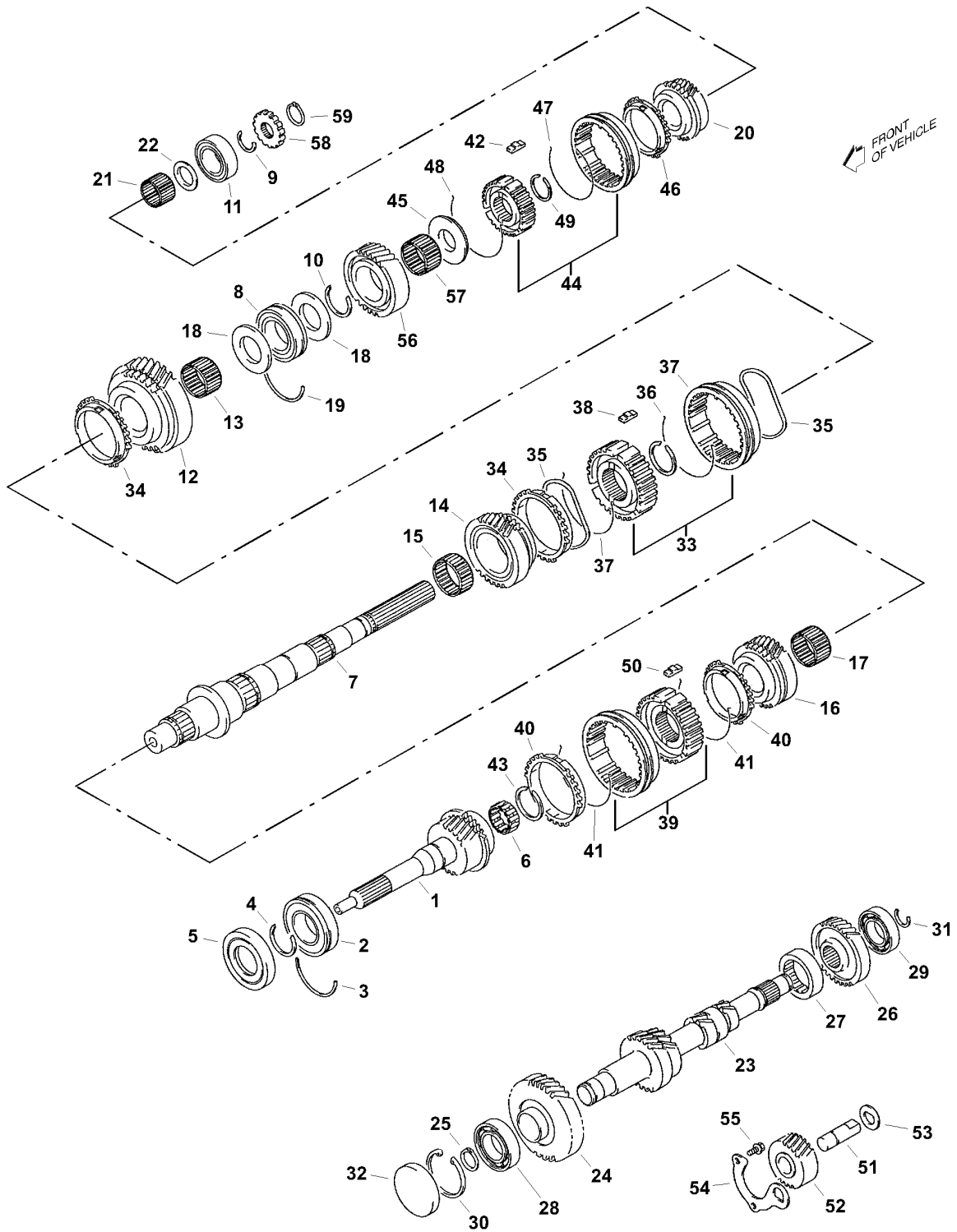
Hydraulic Brakes Without Front Brakes

Hydraulic Brakes Without Front Brakes

#	PART #	DESCRIPTION	QTY	NOTE
1	103867	Flat Washer, 5/16	1	
2	306328	Cotter Pin, 3/32 x 3/4"	1	
3	450453	Nut, M8-1.25 Hex Flange	2	
4	450510	Screw, M3-0.5 x 20 mm Pan Head	2	
5	452388	Screw, M8-1.25 x 20 mm Hex Flange	4	
6	452424	Nut, M3-0.5 Flange	2	
7	845380	HOSE,5/16" BRAKE FLUID 6'	1	
8	800934	Screw, M6-1 x 16 mm Hex Flange	4	
9	806714	Clevis Pin, 5/16 x 15/16"	1	
10	810152	Pad, Pedal	1	
11	825624	Clamp, Hose	4	
12	840725	Pin, Pivot	1	
13	840726	Bearing, Brake Pivot	1	
14	842051	TUBE, BRAKE LINE REAR	1	
15	842103	Union, M10-1	1	
16	842935	Tab, Locking	1	
17	843022	TUBE,BRAKE-REAR	1	
17	844057	TUBE,BRAKE LINE - REAR 3W	1	
18	843858	PLUG, M10	1	
19	844167	Bracket, Horn, Brake Fluid Reservoir	1	
20	892921	Pedal, Brake	1	
21	895113	Master Cylinder	1	
22	894167	Rod, Brake	1	
23	890808	SWITCH AY,CLUTCH	1	
24	450454	Nut, M10-1.5 Hex Flange	1	
25	452398	Screw, M10-1.5 x 20 mm Flange	7	
26	809137	Clip, Brake Hose Retaining	1	
27	810435	Clamp	2	
28	800943	Screw, #10-16 x 3/4" Thread Cutting	1	
29	812445	Clamp, Tube	1	
30	894456	Reservoir, Brake Fluid	1	
31	2702215	Reservoir	1	
32	825886	Terminal, 1/4 in. Male 14-16 Gauge	2	
33	826006	Connector, Two Male Terminal	1	
34	2701737.7	BRACKET, MASTER CYL AY BLK	1	

Hydraulic Brakes Without Front Brakes

Input Shaft & Gears (Initial Upper Manual Transmission)



Input Shaft & Gears (Initial Upper Manual Transmission)

Input Shaft & Gears (Initial Upper Manual Transmission)

#	PART #	DESCRIPTION	QTY	NOTE
1	2702556	SHAFT,TRANSMISSION INPUT	1	
2	2702557	BEARING (25X52X15)	1	
3	2702558	C RING	1	
4	2702559	Cir Clip	1	
5	2702560	SEAL,INPUT SHAFT OIL	1	
6	2702561	Bearing, Needle	1	
7	2702562	SHAFT,TRANSMISSION MAIN	1	
8	2702563	BEARING (27X55X13)	1	
9	2702564	SNAP RING	1	
10	2702565	SNAP RING	1	
11	2702566	BEARING (20X47X14)	1	
12	2702567	GEAR,MAIN SHAFT LOW	1	
13	2702569	BEARING (30X35X21)	1	
14	2702570	GEAR,MAIN SHAFT 2ND	1	
15	2702571	BEARING (35X40X21.8)	1	
16	2702572	GEAR,MAIN SHAFT 3RD	1	
17	2702569	BEARING (30X35X21)	1	
18	2702573	WASHER,MAIN SHAFT BEARING	2	
19	2702574	C RING,MAIN SHAFT FR BEARING	1	
20	2702575	GEAR, MAIN SHAFT 5TH	1	
21	2702576	BEARING (22X26X22.8)	1	
22	2702577	WASHER,MAIN SHAFT 5TH GEAR	1	
23	2702578	SHAFT, TRANSMISSION COUNTER	1	
23	2702579	Shaft, counter	1	
24	2702580	GEAR,COUNTER SHAFT DRIVE	1	
25	2702581	SNAP RING	1	
26	2702582	GEAR,COUNTER SHAFT 5TH	1	
27	2702583	BEARING,COUNTER SHAFT CENTRE.	1	
28	2702566	BEARING (20X47X14)	1	
29	2702584	BEARING	1	
30	2702585	CIRCLIP	1	
31	2702586	Cir Clip	1	
32	2702587	PLUG (OD:47)	1	
33	2702595	HUB ASSY,LOW SPEED SYNC	1	
34	2702596	RING,SYNCHRONIZER	2	
35	2702597	SPRING,SYNCHRONIZER	2	
36	2702598	CIRCLIP,LOW SPEED SYNC HUB	1	
37	2702599	SPRING	2	
38	2702600	KEY,SYNCHRONIZER	3	
39	2702601	HUB ASSY,HIGH SPEED SYNC	1	
40	2702602	RING,2ND GEAR SYNCHRONIZER	2	
41	2702603	SPRING,LOW SPEED SYNCHRONIZER	2	
42	2702600	KEY,SYNCHRONIZER	3	
43	2702604	CIRCLIP,SYNCHRONIZER	1	
44	2702605	HUB ASSY,5TH SPEED SYNC	1	
45	2702606	PLATE,5TH SYNCHRONIZER HUB	1	

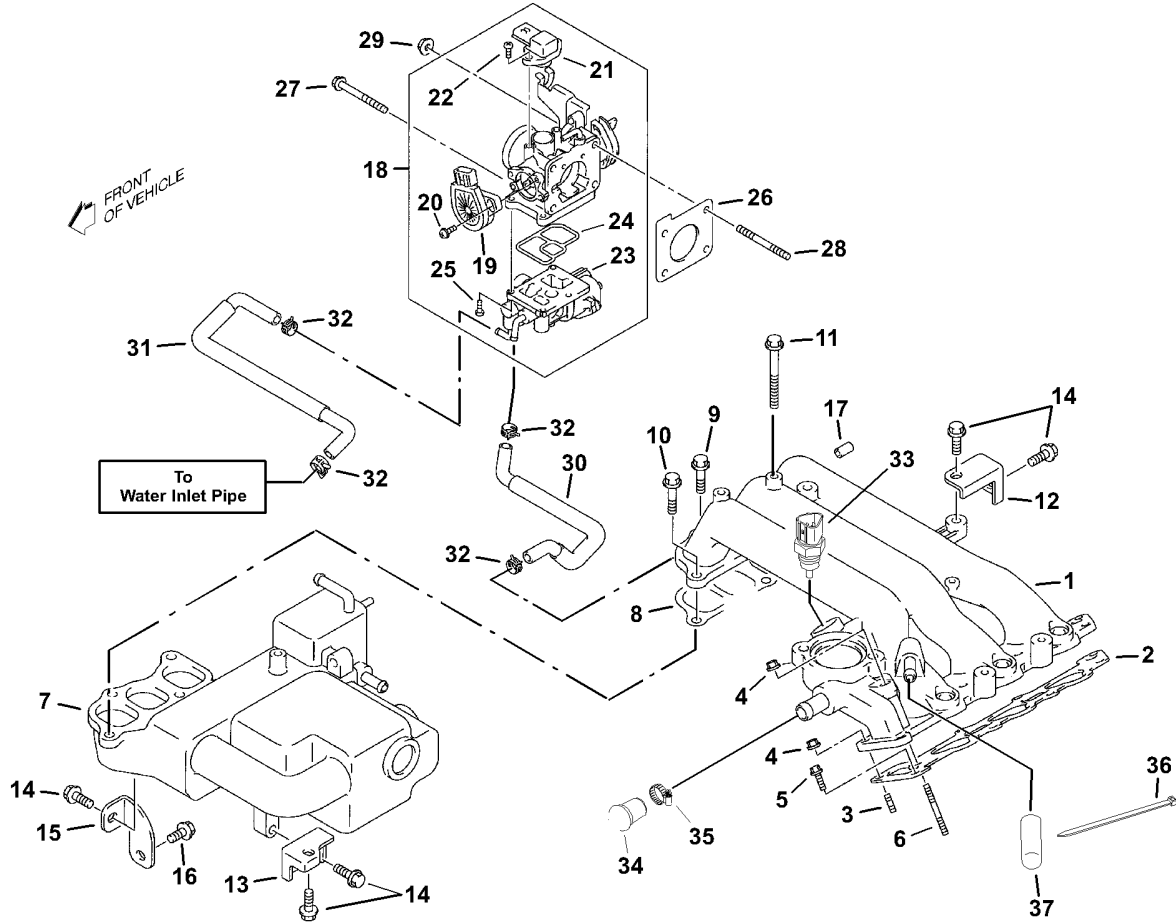
Input Shaft & Gears (Initial Upper Manual Transmission)

Input Shaft & Gears (Initial Upper Manual Transmission)

#	PART #	DESCRIPTION	QTY	NOTE
46	2702607	RING,HIGH SPEED SYNCHRONIZER	1	
47	2702608	SPRING, LOW SYNCHRONIZER RING	1	
48	2702609	SPRING,5TH SYNCHRONIZER	1	
49	2702610	CIRCLIP,SYNCHRONIZER	1	
50	2702600	KEY,SYNCHRONIZER	3	
51	2702611	SHAFT,REVERSE IDLE GEAR	1	
52	2702612	GEAR,REVERSE IDLE	1	
53	2702613	WASHER	1	
54	2702614	PLATE,REVERSE GEAR SHAFT STOP	1	
55	2701921	BOLT	2	
56	2702615	GEAR,MAIN SHAFT REVERSE	1	
57	2702616	BEARING (27X32X23.8)	1	
58	2702617	RING,SPEEDOMETER EXCITER	1	
59	2702581	SNAP RING	1	

Input Shaft & Gears (Initial Upper Manual Transmission)

Intake Manifold & Throttle Body

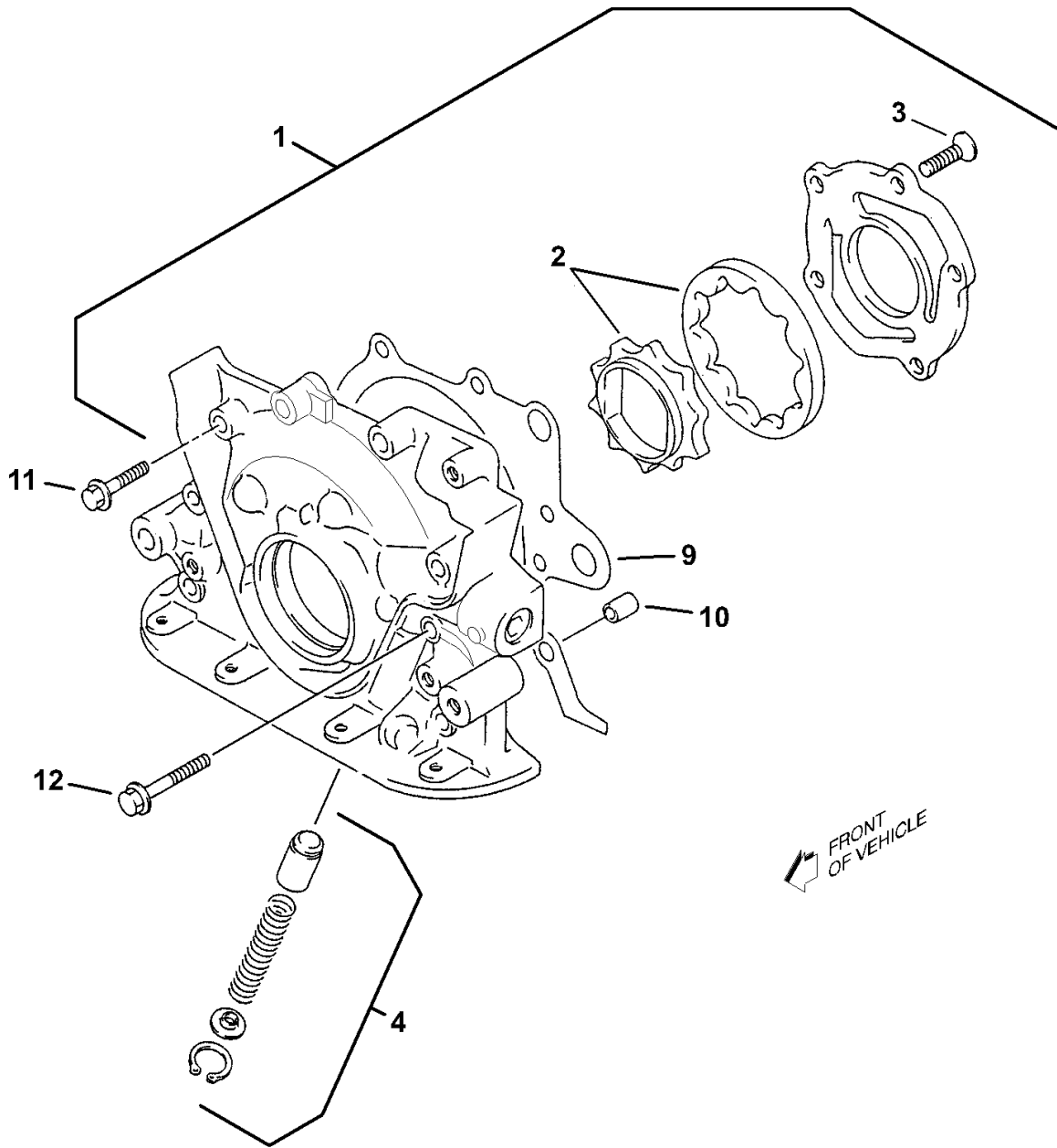


Intake Manifold & Throttle Body

#	PART #	DESCRIPTION	QTY	NOTE
1	2701991	MANIFOLD,INTAKE REV1	1	
2	2701796	GASKET, INTAKE MANIFOLD	1	
3	2701992	STUD BOLT	2	
4	2701914	NUT	3	
5	2701834	BOLT	6	
6	2701993	STUD BOLT	1	
7	2702468	TANK,SURGE REV2	1	
8	2701804	GASKET, SURGE TANK	1	
9	2702469	Bolt	1	
10	2702470	Screw, M8-1.25 x 30 mm Flange	2	
11	2702471	Screw, M8-1.25 Flange	1	
12	2702472	BRACKET,INTAKE MANF #1	1	
13	2702473	BRACKET,INTAKE MANF #2	1	
14	2701827	Bolt, Left Side Engine Mount	5	
15	2702474	BRACKET,SURGE TANK	1	
16	2702475	Screw	1	
17	2702431	PLUG	1	
18	2702476	BODY,ASSY THROTTLE REV2	1	
19	2701995	SENSOR,THROTTLE POSITION	1	
20	2701996	SCREW	2	
21	2702477	SENSOR, PRESSURE	1	
22	2701998	SCREW	2	
23	2702478	VALVE,ISC	1	
24	2702000	GASKET	1	
25	2701998	SCREW	4	
26	2701803	GASKET, THROTTLE BODY	1	
27	2702001	BOLT	2	
28	2702426	STUD BOLT	2	
29	2701914	NUT	2	
30	2702479	HOSE,WATER INLET	1	
31	2702480	HOSE,WATER OUTLET	1	
32	2702429	CLIP	4	
33	2702481	SENSOR,WATER TEMPERATURE	1	
34	833715	Plug, Tube	1	
35	832033	Clamp, Hose	1	
36	320107	Cable Tie, 7-1/2 in.	1	
37	845224	Plug, Tube	1	

Intake Manifold & Throttle Body

Oil Pump

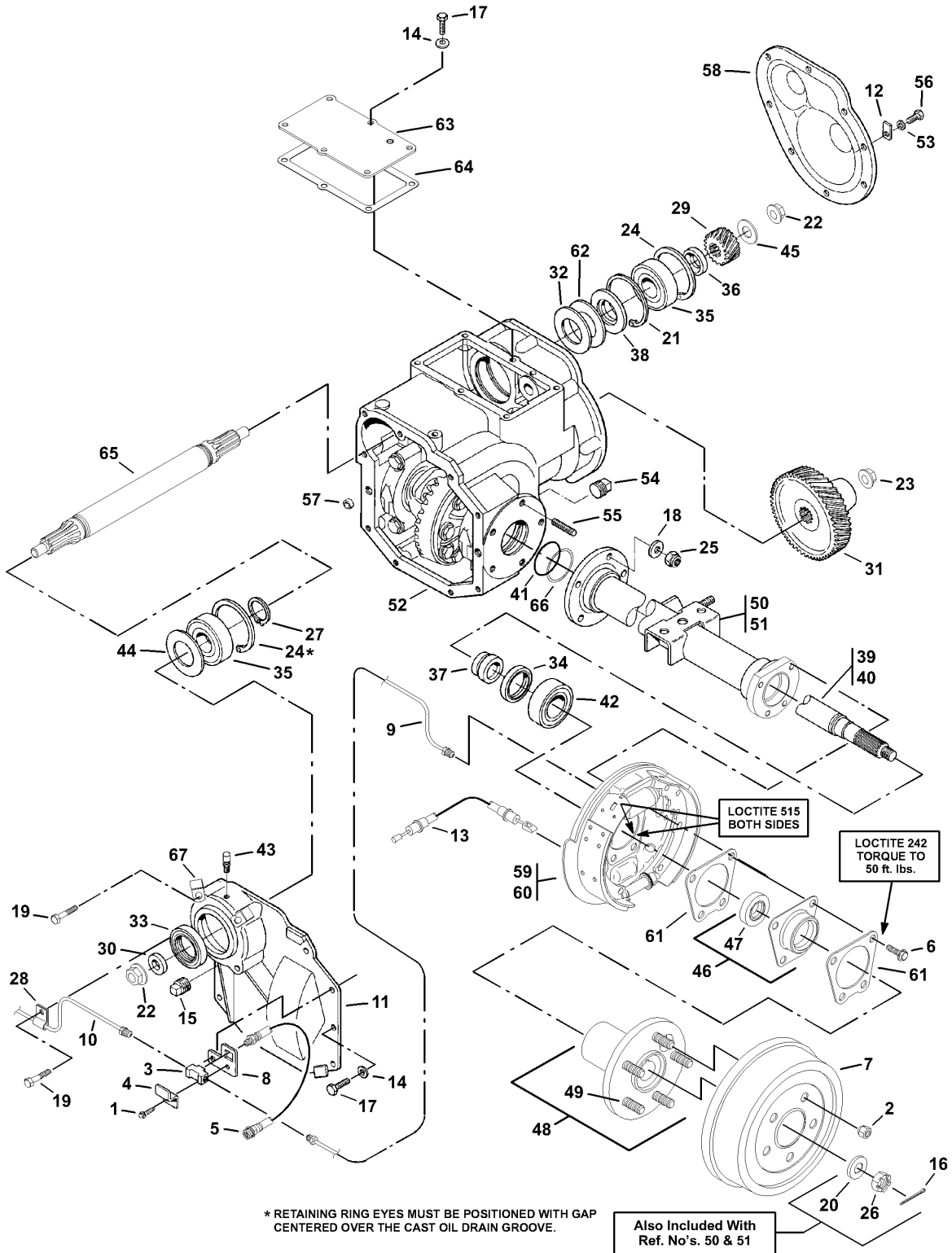


Oil Pump

#	PART #	DESCRIPTION	QTY	NOTE
1	2702515	PUMP SET,OIL	1	
2	2702516	ROTOR SET	1	
3	2702517	SCREW	5	
4	2702518	VALVE SET	1	
5	2701800	GASKET, OIL PUMP CASE	1	
6	2701949	PIN	2	
7	2702519	BOLT	4	
8	2702520	BOLT	4	
9			1	
10			1	
11			1	
12			1	

Oil Pump

One-Speed Hypoid Differential (11.16:1)



One-Speed Hypoid Differential (11.16:1)

One-Speed Hypoid Differential (11.16:1)

#	PART #	DESCRIPTION	QTY	NOTE
	2701165	11.16:1 Rear Differential Assembly	1	
1	112050	Screw, 1/4-20 x 5/8 in. Self Tap	1	
2	800909	Nut, M12-1.5 Wheel Lug	10	
3	841842	Tee, M10-1.0 Flare Union	1	
4	832584	Clamp, Tee Fitting	1	
5	841844	Hose, Brake	1	
6	800944	Screw, M10-1.5 x 25 mm	8	
7	841430	Brake Drum	2	
8	836959	Bracket, Brake Tee Mounting	1	
9	841838	Tube, Left Side Brake	1	
10	841837	Tube, Right Side Brake	1	
11	836431	Cover, Front	1	
12	836439	TAG, 11.16:1 RATIO	1	
13	893583	CABLE AY, PARK BRAKE	2	
14	103867	Flat Washer, 5/16	8	
15	111074	Plug, Fill	1	
16	304636	Cotter Pin, 1/8 x 1-1/8"	2	
17	306322	Screw, 5/16-18 x 7/8 in. Hex Head	12	
18	306405	Washer, 3/8	10	
19	307776	Screw, 3/8-16 x 2-3/4 in. Hex Head	3	
20	845356	Washer	2	
21	548952	Lockring	1	
22	800559	Nut, 1/2-20 CS HF GF Crownlock	2	
23	800973	Nut, 3/4-16 Hex Lock	1	
24	800737	Ring, Internal Retaining	2	
25	805837	Locknut, 3/8-24 Special	10	
26	800743	Nut, 3/4-16 Slotted Nut	2	
27	800695	Ring, External Retaining	1	
28	810435	Clamp	1	
29	836440	PINION, 18T	1	
30	809180	Flat Washer, 1/2	1	
31	836441	Gear, 49 Tooth	1	
32	811993	Bearing, Thrust	1	
33	812335	Seal, Oil	1	
34	838539	Seal, Oil	2	
35	836693	Bearing, Ball	3	
36	836420	Spacer, Pinion	1	
37	836426	Collar, Axle Bearing	2	
38	845034	Collar, Thrust	1	
39	2700530	Left Side Axle Assembly	1	
39	2700514	Shaft, Left Side Axle	1	
40	2700531	Right Side Axle Assembly	1	
40	2700515	Shaft, Right Side Axle	1	
41	836694	Seal, 1-3/4 in. I.D. O-Ring	2	
42	836695	Bearing, Tapered Roller	2	
43	836852	Breather, Tank	1	

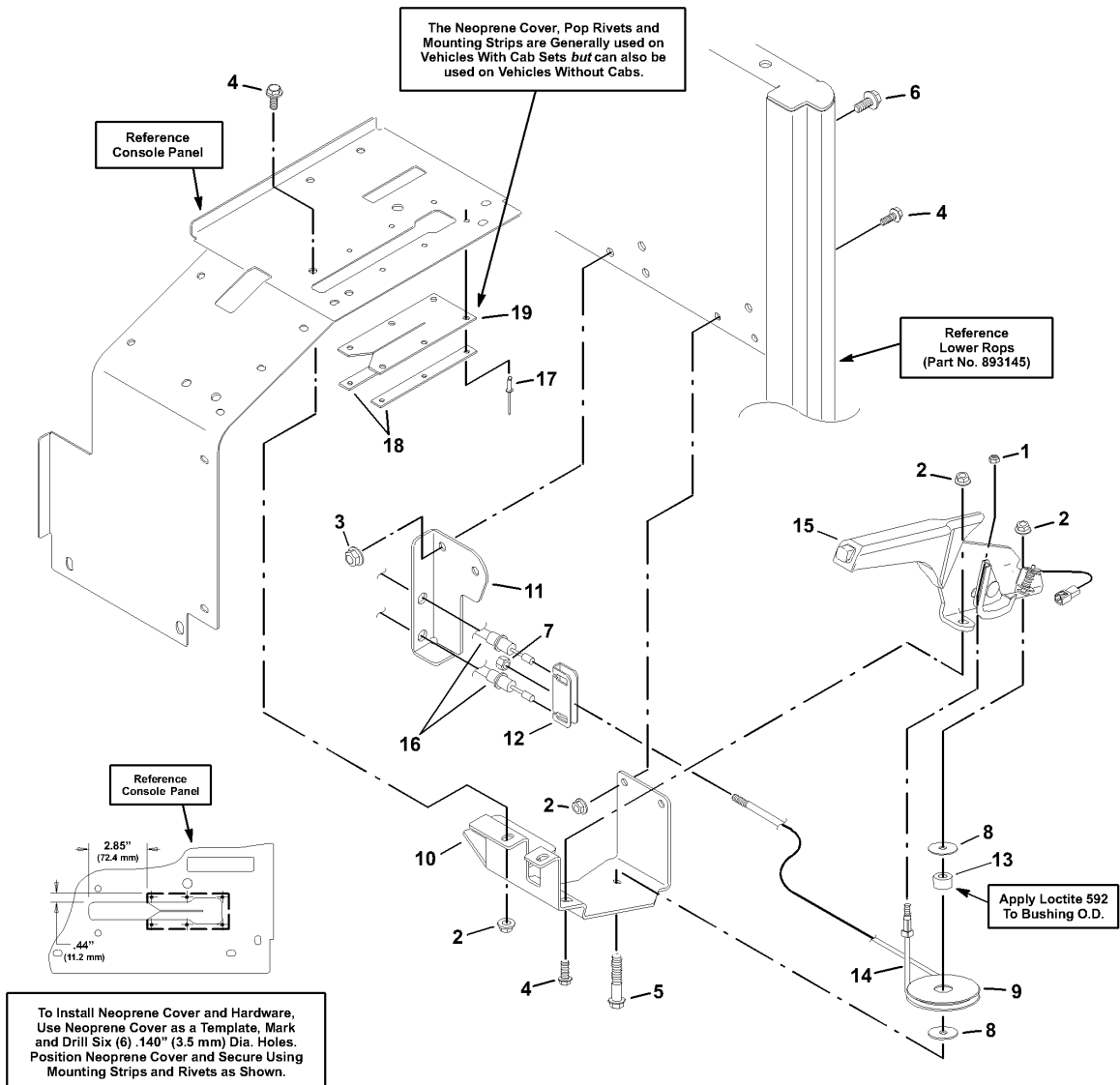
One-Speed Hypoid Differential (11.16:1)

One-Speed Hypoid Differential (11.16:1)

#	PART #	DESCRIPTION	QTY	NOTE
44	837020	Baffle, Vent	1	
45	809180	Flat Washer, 1/2	1	
46	893519	Retainer , Complete	2	
47	838539	Seal, Oil	1	
48	893552	HUB AY,WHEEL	2	
49	800908	Bolt, M12-1.5 x 42 mm Wheel	5	
50	2703506.7	Tube, Left Side Axle	1	
51	2703507.7	Tube, Right Side Axle	1	
52	891829	Differential Housing	1	
53	103867	Flat Washer, 5/16	14	
54	111074	Plug, Fill	1	
55	111758	Stud, 3/8-16 & 3/8-24 x 1-23/32	10	
56	306322	Screw, 5/16-18 x 7/8 in. Hex Head	14	
57	517226	Bushing	2	
58	836443	Rear Cover	1	
59		Brake, rear complete, (right)	1	
60		Brake, rear complete, (left)	1	
61	844813	Ring, Backing	4	
62	844951	Shim, .003 Thick	1	
	844952	Shim, .005 Thick	1	
	844953	Shim, .010 Thick	1	
63	836665	Top Cover	1	
64	836671	Gasket, Top Cover	1	
65	836423	SHAFT,INPUT (See Service Bulletin No: C-	1	
66	2703481	Seal, 2 in. I.D. O-Ring	1	
67	810437	Clamp, 1/2 in. P	2	

One-Speed Hypoid Differential (11.16:1)

Park Brake Lever And Cable

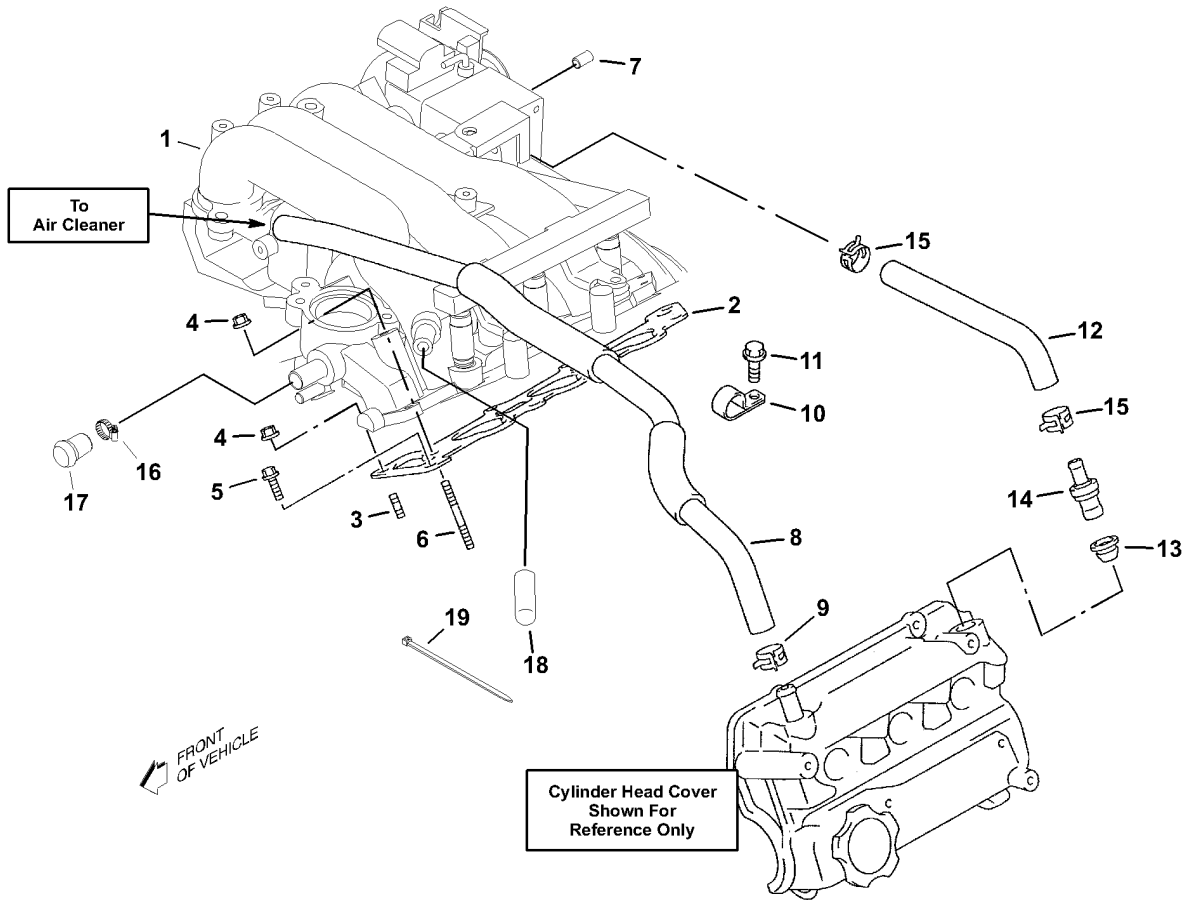


Park Brake Lever And Cable

#	PART #	DESCRIPTION	QTY	NOTE
1	450377	Nut, M6-1 Nylon Insert	1	
2	450453	Nut, M8-1.25 Hex Flange	6	
3	450454	Nut, M10-1.5 Hex Flange	2	
4	452388	Screw, M8-1.25 x 20 mm Hex Flange	5	
5	452391	Screw, M8-1.25 x 40 mm Flange	1	
6	452398	Screw, M10-1.5 x 20 mm Flange	2	
7	800446	Locknut, 5/16-24	1	
8	809152		2	
9	827182	Pulley, 3 in. Cable	1	
10	845134	Bracket, Parking Brake Lever	1	
11	843158	BRACKET,PARK BRAKE CABLE BLK	1	
12	843356	Equalizer, Parking Brake	1	
13	843359	Bushing, Pulley	1	
14	845133	Cable, Parking Brake	1	
15	894317	LEVER, PARK BRAKE	1	
16	893583	CABLE AY, PARK BRAKE	2	
17	133741	RIVET,POP.12.50 CLSD END(KC)	6	
18	2701335	MOUNTING, PARKING BRAKE	1	
19	2701336	COVER, PARKING BRAKE	1	
893145	893145	FRAME, LOWER ROPS	1	

Park Brake Lever And Cable

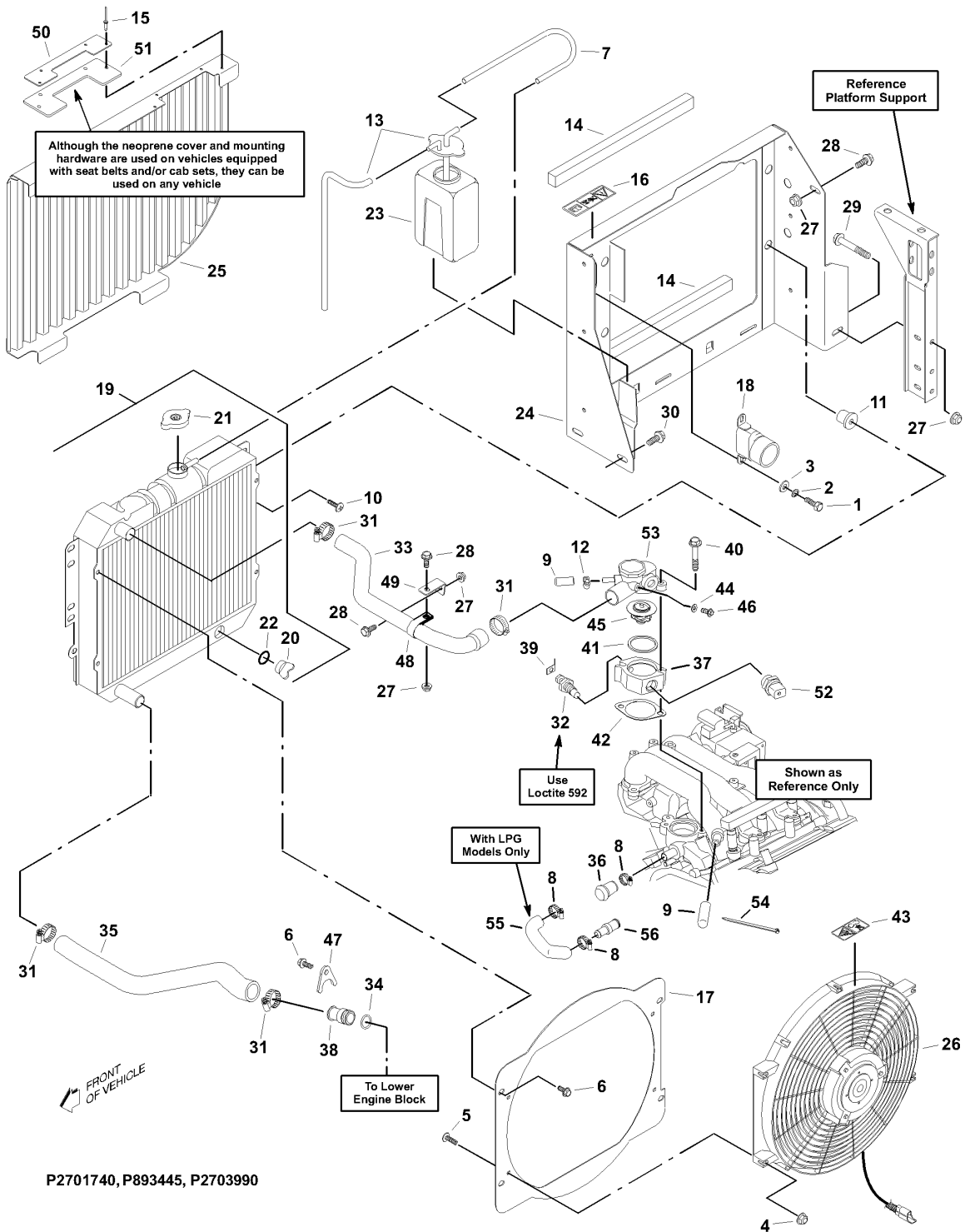
PCV Valve & Components



PCV Valve & Components

#	PART #	DESCRIPTION	QTY	NOTE
1	2702467	MANIFOLD,INTAKE REV 2	1	
	2701991	MANIFOLD,INTAKE REV1	1	
2	2701796	GASKET, INTAKE MANIFOLD	1	
3	2701992	STUD BOLT	2	
4	2701914	NUT	4	
5	2701834	BOLT	6	
6	2701993	STUD BOLT	1	
7	2702431	PLUG	1	
8	2702483	HOSE,BREATHER REV2	1	
	2702482	HOSE,BREATHER REV1	1	
9	2702484	Clamp	2	
10	2702485	CLAMP	1	
11	2702486	BOLT	1	
12	2702488	HOSE,PCV REV2	1	
	2702487	HOSE,PCV REV1	1	
13	2702489	Bolt	1	
14	2702490	VALVE,PCV	1	
15	2702491	CLIP	2	
16	832033	Clamp, Hose	1	
17	833715	Plug, Tube	1	
18	845224	Plug, Tube	1	
19	320107	Cable Tie, 7-1/2 in.	1	

Radiator And Cooling System



Radiator And Cooling System

Radiator And Cooling System

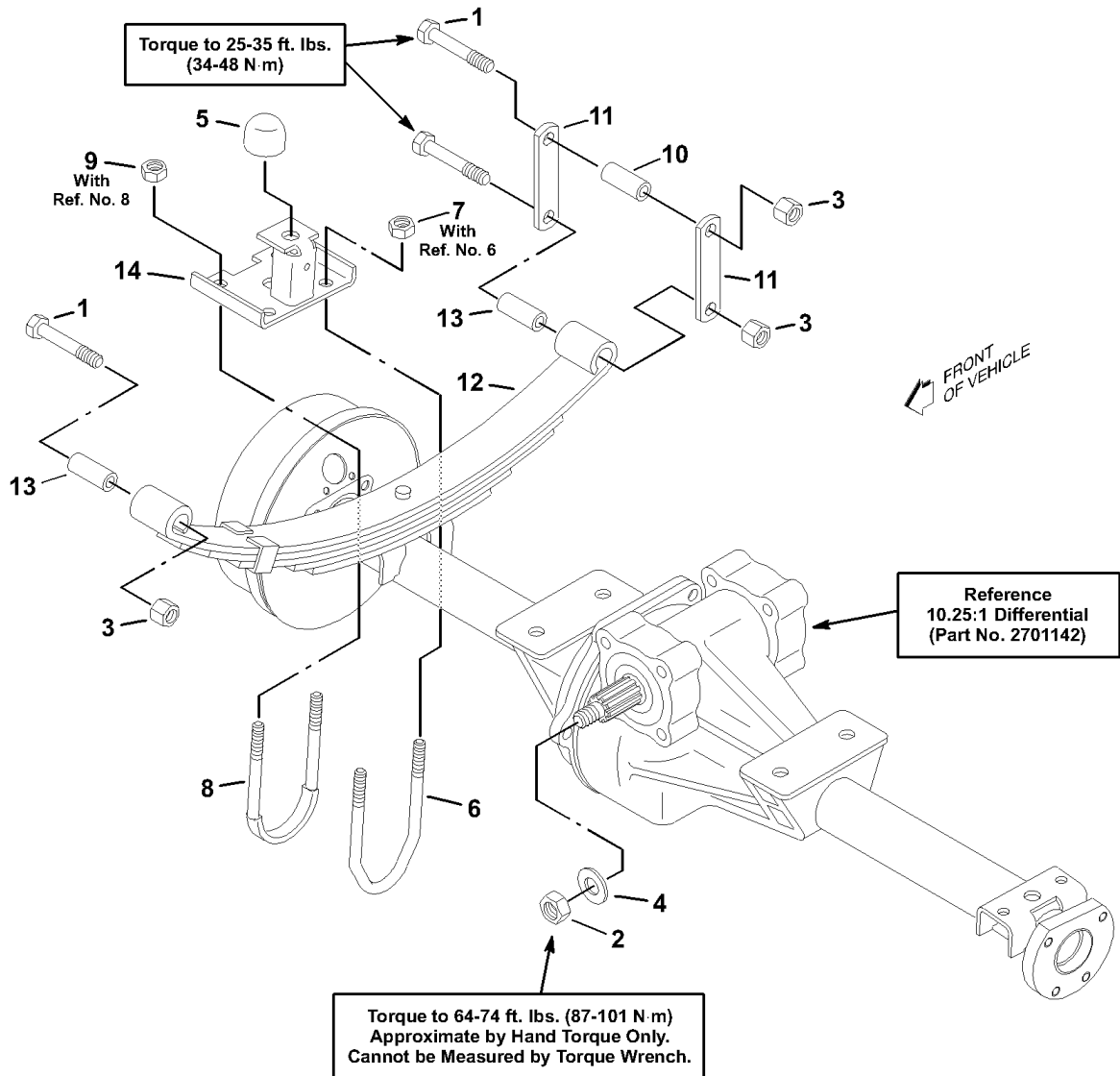
#	PART #	DESCRIPTION	QTY	NOTE
1	300646	Screw, 1/4-20 x 3/4" Hex Head	2	
2	306396	Lockwasher, 1/4	2	
3	308090	Flat Washer, 1/4	2	
4	450452	Nut, M6-1 Hex Flange	4	
5	450541	Screw, M6-1 x 16 mm Hex Flange	4	
6	452378	Screw, M6-1 x 20 mm Flange	5	
7	835805	Hose, Radiator Overflow	1	
8	832033	Clamp, Hose	3	
9	845224	Plug, Tube	2	
10	800177	Screw, 5/16-18 x 3/4 in.	4	
11	831846	Nut, Isolation	4	
12	825624	Clamp, Hose	1	
13	889051	CAP AY, COOLANT RESERVOIR	1	
14	833512	Seal, Radiator Foam	2	
15	133741	RIVET,POP.12.50 CLSD END(KC)	4	
16	840754	Decal, Radiator Pressure Warning	1	
17	843040	BRACKET,FAN MOUNTING BLK	1	
18	888549	Connector, Hose	1	
19	894590	RADIATOR AY	1	
20	833443	PLUG,DRAIN COCK	1	
21	889049	CAP, RADIATOR	1	
22	833442	GASKET	1	
23	889050	RESERVOIR,COOLANT	1	
24	893388	MOUNT AY, RADIATOR BLK	1	
25	893554	SCREEN AY,RADIATOR BLK	1	
26	2700799	FAN AY, SERVICE	1	
27	450453	Nut, M8-1.25 Hex Flange	4	
28	452388	Screw, M8-1.25 x 20 mm Hex Flange	3	
29	452395	Screw, M8-1.25 x 80 mm Hex Flange	1	
30	452398	Screw, M10-1.5 x 20 mm Flange	2	
31	820889	Clamp, Hose	4	
32	843857	Coolant Temperature Sender	1	
33	2701639	HOSE, UPPER RADIATOR	1	
34	2700031	O-Ring,15/16"ID,1/8"x-sect,EPR	1	
35	2700050	HOSE,LWR RADIATOR S660 (REPWR)	1	
36	833715	Plug, Tube	1	
37	2701637	HOUSING, TEMP SENDER EFI	1	
38	845365	TUBE,WATER INLET S660 PLATING	1	
39	829787	Terminal, 1/4 in. Male	1	
40	452392	Screw, M8-1.25 x 50 mm Flange	3	
41	2701638	SPACER, THERMOSTAT	1	
42	2701513	Gasket, Thermostat	1	
43	009034880	Decal, Fan Warning	1	
44	2702540	UNION,AIR VENT	1	
45	2702542	THERMOSTAT,WATER (82C)	1	
46	2702541	GASKET	1	

Radiator And Cooling System

Radiator And Cooling System

#	PART #	DESCRIPTION	QTY	NOTE
47	845409	BRACKET,U-WATER INLET (PLATED)	1	
48	2701108	Clamp, Hose	1	
49	2701688.7	MOUNT, HOSE CLAMP	1	
50	2701421	BACKING PLATE, COVER	1	
51	2701422	COVER, NEOPRENE	1	
52	2701757	SWITCH-FAN, ON 93C/OFF 88C	1	
53	2702539	CAP,WATER THERMOSTAT REV2	1	
54	320107	Cable Tie, 7-1/2 in.	1	
55	844895	HOSE, HEATER	1	
56	844911	Fitting, 5/8" to 1/2" Hose Reducer	1	

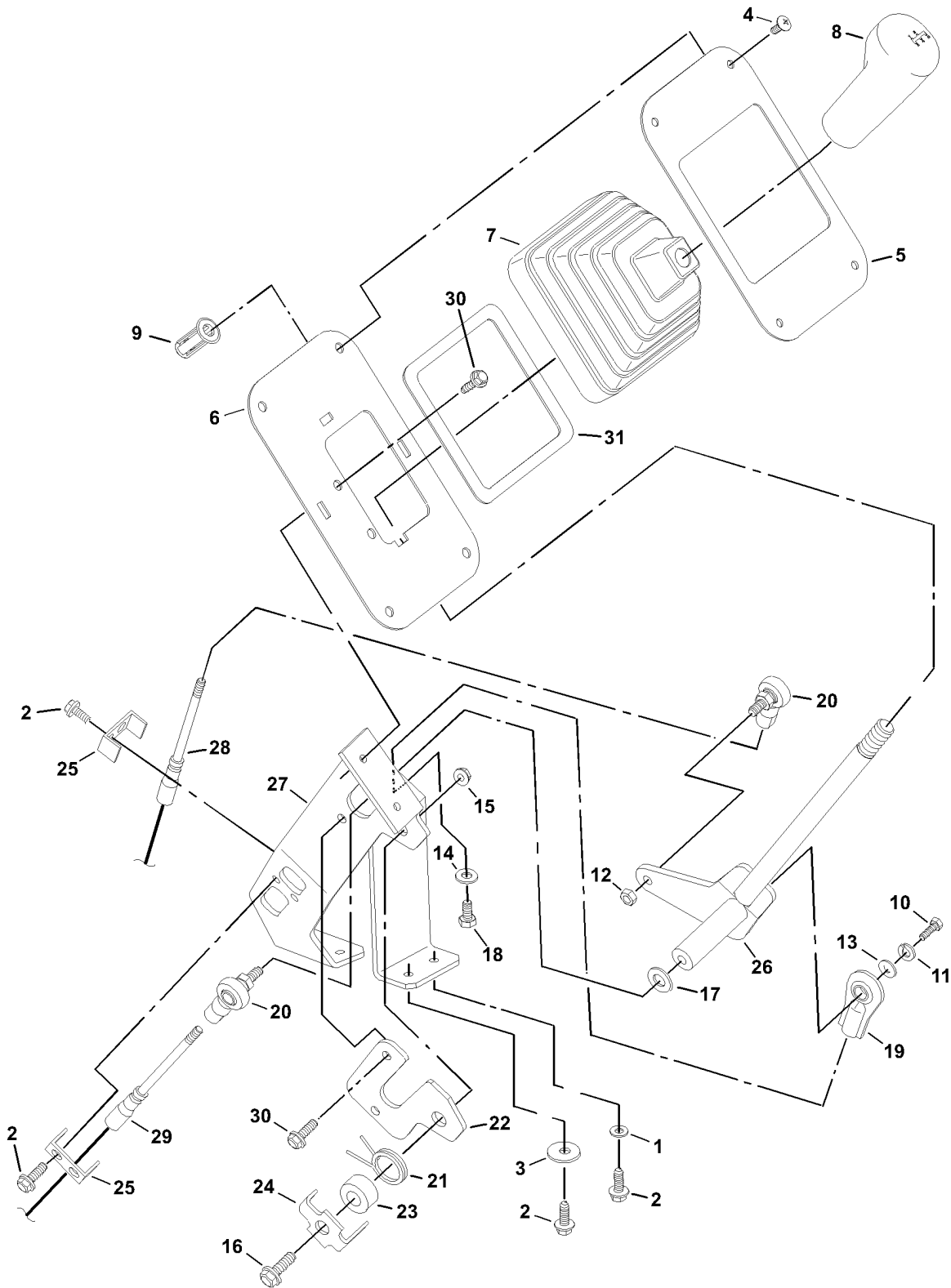
Rear Spring, Shackles & U-Bolts



Rear Spring, Shackles & U-Bolts

#	PART #	DESCRIPTION	QTY	NOTE
1	311398	Screw, 1/2-13 x 3-1/2 in. Hex Head	6	
2	800198	Locknut, 1/2-20	1	
3	800602	Nut, 1/2-13 Nylon Insert	6	
4	809180	Flat Washer, 1/2	1	
5	813850	Bumper, Travel Limiting	2	
6	887187	U-Bolt, 2 x 5-1/4 in.	2	
7	548061	Nut, 7/16-14	2	
8	887188	U BOLT SET, 2 1/2"	2	
9	548061	Nut, 7/16-14	2	
10	843238	Bushing, Nylatron 13 x 22 x 54 mm	2	
11	843876	Shackle, Rear Spring	4	
12	893355	SPRING AY, LEAF W/ NYLATRON	2	
12	893862	Spring, Leaf	2	
13	843238	Bushing, Nylatron 13 x 22 x 54 mm	2	
14	893613	Upstop	2	
2701142	2701142	DIFFERENTIAL AY, WORM GEAR 10.25:1	1	

Shifter And Linkage (Built After 5-21-01)



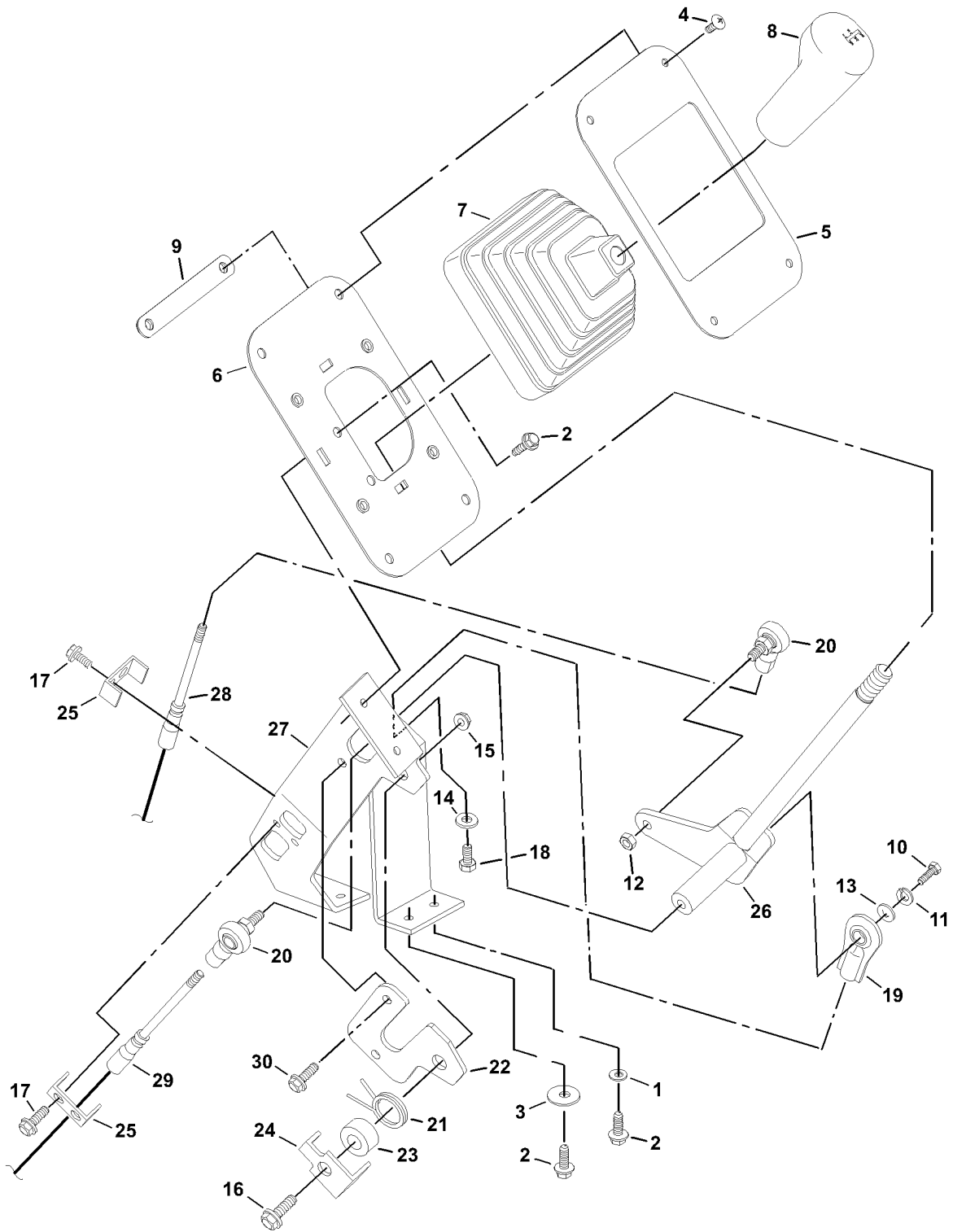
Shifter And Linkage (Built After 5-21-01)

Shifter And Linkage (Built After 5-21-01)

#	PART #	DESCRIPTION	QTY	NOTE
1	308090	Flat Washer, 1/4	5	
2	452695	Screw, M6-1 x 20 mm Self Tapping	8	
3	548175	Flat Washer, 1/4 x 1-1/4 in.	3	
4	800582	Screw, 1/4-20 x 3/4" Truss Head	4	
5	843792	Plate, Shifter Boot	1	
6	2703964.7	Panel, Right Side Dash	1	
7	2702696	Boot, Control Lever	1	
8	2702695	Knob, Shifter	1	
9	2700496	Insert, 1/4-20 Threaded	1	
10	300977	Screw, 1/4-28 x 5/8 in. Hex Head	1	
11	306396	Lockwasher, 1/4	1	
12	306397	Nut, 1/4-28 Hex	1	
13	308090	Flat Washer, 1/4	1	
14	308091	Flat Washer, 1/2	1	
15	450454	Nut, M10-1.5 Hex Flange	1	
16	452400	Screw, M10-1.5 x 30 mm Hex Flange	1	
17	816307	Flat Washer, 1/4	1	
18	311763	Screw, 1/2-20 x 2-1/4 in. Hex Head	1	
19	842773	Rod End, 1/2-20	1	
20	842774	Ball Joint, 1/4-28	2	
21	843614	Spring, Torsion	1	
22	843679	Plate, Wear	1	
23	843685	Bushing, Spring	1	
24	2703951	Tab, Locating	1	
25	843724	Clamp, Cable	2	
26	893967	SELECTOR AY (PLATED)	1	
27	2703958.7	BRACKET AY, SHIFT MOUNT	1	
28	2701273	Cable, Shifter	1	
29	2701328	CABLE, SHIFT - 89"	1	
30	452692	Screw, M6-1 x 12 mm Self Tap	4	
31	2703931.7	Ring, Boot Hold Down	1	

Shifter And Linkage (Built After 5-21-01)

Shifter And Shifter Linkage (Built Prior To 5-21-01)



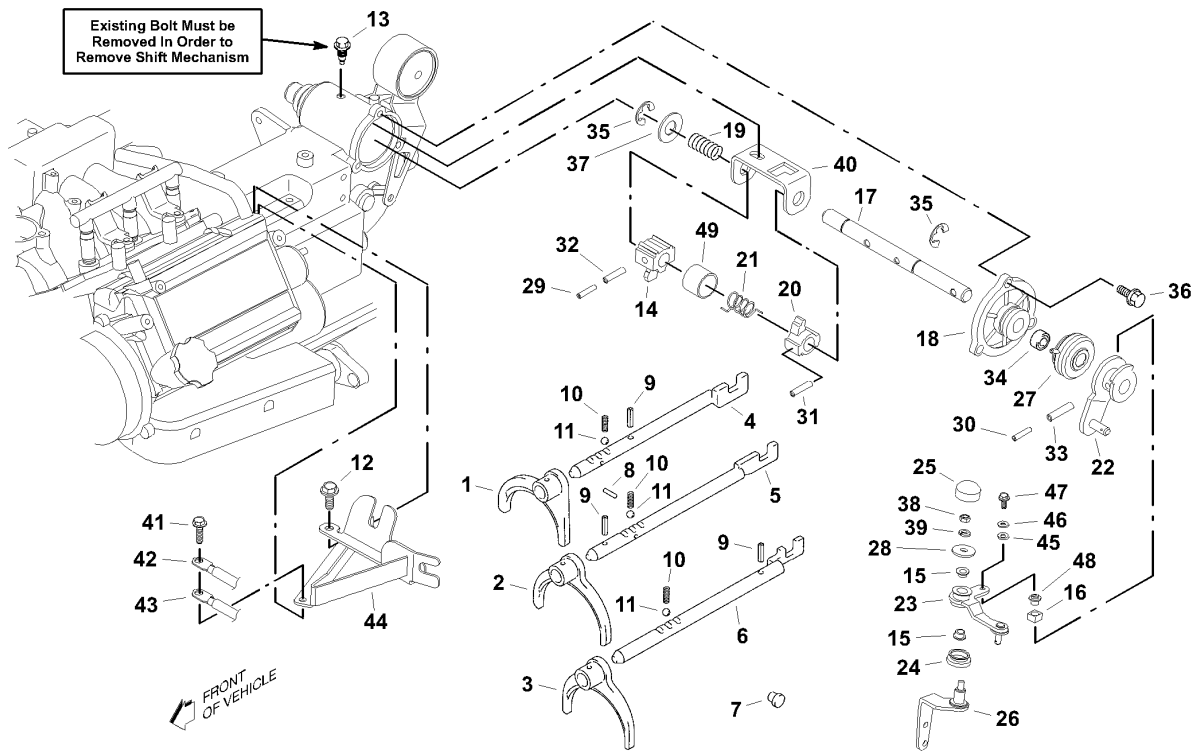
Shifter And Shifter Linkage (Built Prior To 5-21-01)

Shifter And Shifter Linkage (Built Prior To 5-21-01)

#	PART #	DESCRIPTION	QTY	NOTE
1	308090	Flat Washer, 1/4	5	
2	452695	Screw, M6-1 x 20 mm Self Tapping	6	
3	548175	Flat Washer, 1/4 x 1-1/4 in.	3	
4	800582	Screw, 1/4-20 x 3/4" Truss Head	4	
5	843792	Plate, Shifter Boot	1	
6	841265	PANEL, RH DASH BLK	1	
7	2702696	Boot, Control Lever	1	
8	2702695	Knob, Shifter	1	
9	894743	NUT AY, DOUBLE	1	
10	300977	Screw, 1/4-28 x 5/8 in. Hex Head	1	
11	306396	Lockwasher, 1/4	1	
12	306397	Nut, 1/4-28 Hex	1	
13	308090	Flat Washer, 1/4	1	
14	308091	Flat Washer, 1/2	1	
15	450454	Nut, M10-1.5 Hex Flange	1	
16	452400	Screw, M10-1.5 x 30 mm Hex Flange	1	
17	452695	Screw, M6-1 x 20 mm Self Tapping	4	
18	311763	Screw, 1/2-20 x 2-1/4 in. Hex Head	1	
19	842773	Rod End, 1/2-20	1	
20	842774	Ball Joint, 1/4-28	2	
21	843614	Spring, Torsion	1	
22	843679	Plate, Wear	1	
23	843685	Bushing, Spring	1	
24	843686	TAB,LOCATING (PLATED)	1	
25	843724	Clamp, Cable	2	
26	893967	SELECTOR AY (PLATED)	1	
27	893968	MOUNT AY, SHIFTER BLK	1	
28	2701273	Cable, Shifter	1	
29	2701328	CABLE, SHIFT - 89"	1	
30	452692	Screw, M6-1 x 12 mm Self Tap	2	

Shifter And Shifter Linkage (Built Prior To 5-21-01)

Shifter Gears & Fork (Initial Upper Manual Transmission)



Shifter Gears & Fork (Initial Upper Manual Transmission)

Shifter Gears & Fork (Initial Upper Manual Transmission)

#	PART #	DESCRIPTION	QTY	NOTE
1	2702618	FORK,LOW SPEED GEAR SHIFT	1	
2	2702619	FORK,HIGH SPEED GEAR SHIFT	1	
3	2702620	FORK,5TH/REVERSE GEAR SHIFT	1	
4	2702621	SHAFT,LOW SPEED	1	
5	2702622	SHAFT, HIGH SPEED GEARSHIFT	1	
6	2702625	SHAFT,5TH/REVERSE	1	
7	2702626	PLUG (OD:14)	1	
8	2702627	ROLLER	1	
9	2702628	SPRING PIN (4.5X18)	3	
10	2702629	SPRING,GEAR SHIFT LOCATING	3	
11	2702630	BALL	5	
12	2702660	BOLT	1	
13	2702632	BOLT,GEAR SHIFT STOP	1	
14	2702633	LEVER,GEAR SHIFT/SELECT	1	
15	2702634	BUSH,SELECT LEVER BOSS	2	
16	2702635	BUSH,SELECT LEVER SHAFT	1	
17	2702636	SHAFT,GEAR SHIFT/SELECT	1	
18	2702637	CASE,GEAR SHIFT GUIDE	1	
19	2702638	SPRING,LOW SELECT	1	
20	2702639	CAM,5TH/REVERSE GEAR SHIFT	1	
21	2702640	SPRING,CAM GUIDE RETURN	1	
22	2702641	LEVER,SHIFT CABLE	1	
23	2701351	LEVER,S660 SHIFT-MODIFIED	1	
24	2702642	BOOT,SELECT LEVER INSIDE	1	
25	2702643	BOOT,SELECT LEVER OUTSIDE	1	
26	2702644	BRACKET,SELECT LEVER	1	
27	2702645	BOOT,SHIFT/SELECT SHAFT OIL	1	
28	2702647	WASHER (8.5X26X1.6)	1	
29	2702648	SPRING PIN (3.5X28)	1	
30	2702649	SPRING PIN (3X25)	1	
31	2702650	SPRING PIN (5X20)	1	
32	2702651	SPRING PIN (6X28)	1	
33	2702652	SPRING PIN (6X25)	1	
34	2702653	SEAL,OIL (14X22X6)	1	
35	2702654	E RING	2	
36	2701827	Bolt, Left Side Engine Mount	5	
37	2702655	WASHER	1	
38	2702494	Nut, M8-1.25 Hex	1	
39	2702656	LOCK WASHER	1	
40	2701111	BRACKET, 5TH GEAR LOCKOUT	1	
41	452392	Screw, M8-1.25 x 50 mm Flange	1	
42	892811	WIRE AY, 4 GA X 24" BLACK	1	
43	884513	Cable, Frame Ground	1	
44	2701369.7	BRACKET AY,MT SHIFT MOUNT BLK	1	
45	308090	Flat Washer, 1/4	1	
46	450410	Lockwasher, M6	1	

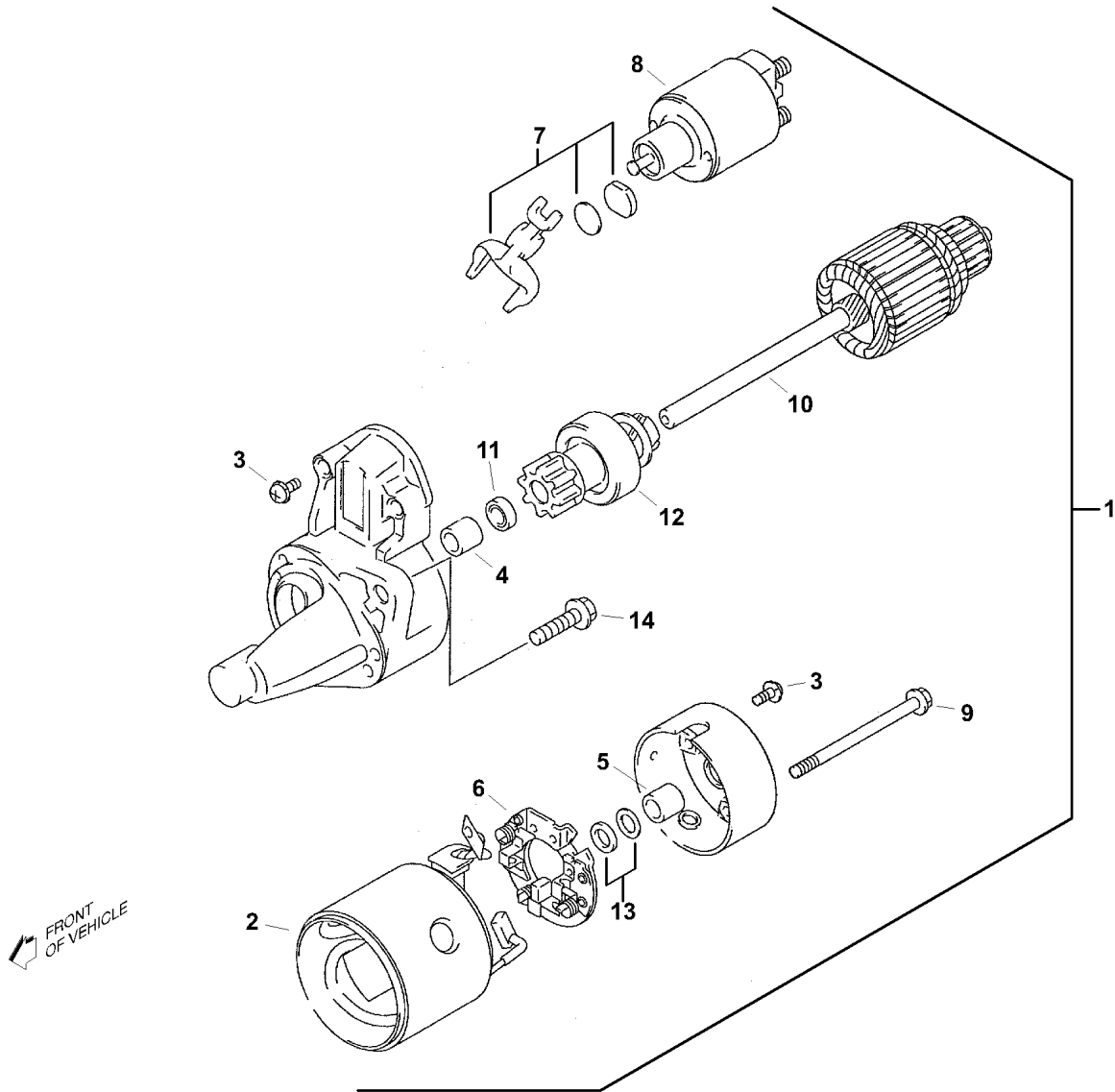
Shifter Gears & Fork (Initial Upper Manual Transmission)

Shifter Gears & Fork (Initial Upper Manual Transmission)

#	PART #	DESCRIPTION	QTY	NOTE
47	800934	Screw, M6-1 x 16 mm Hex Flange	1	
48	2701370	NUT,INSERT S660 MT (PLATING)	1	
49	2701366	BUSHING,1"ODx.065 WALLx.776"	1	

Shifter Gears & Fork (Initial Upper Manual Transmission)

Starter (Manual Transmission)



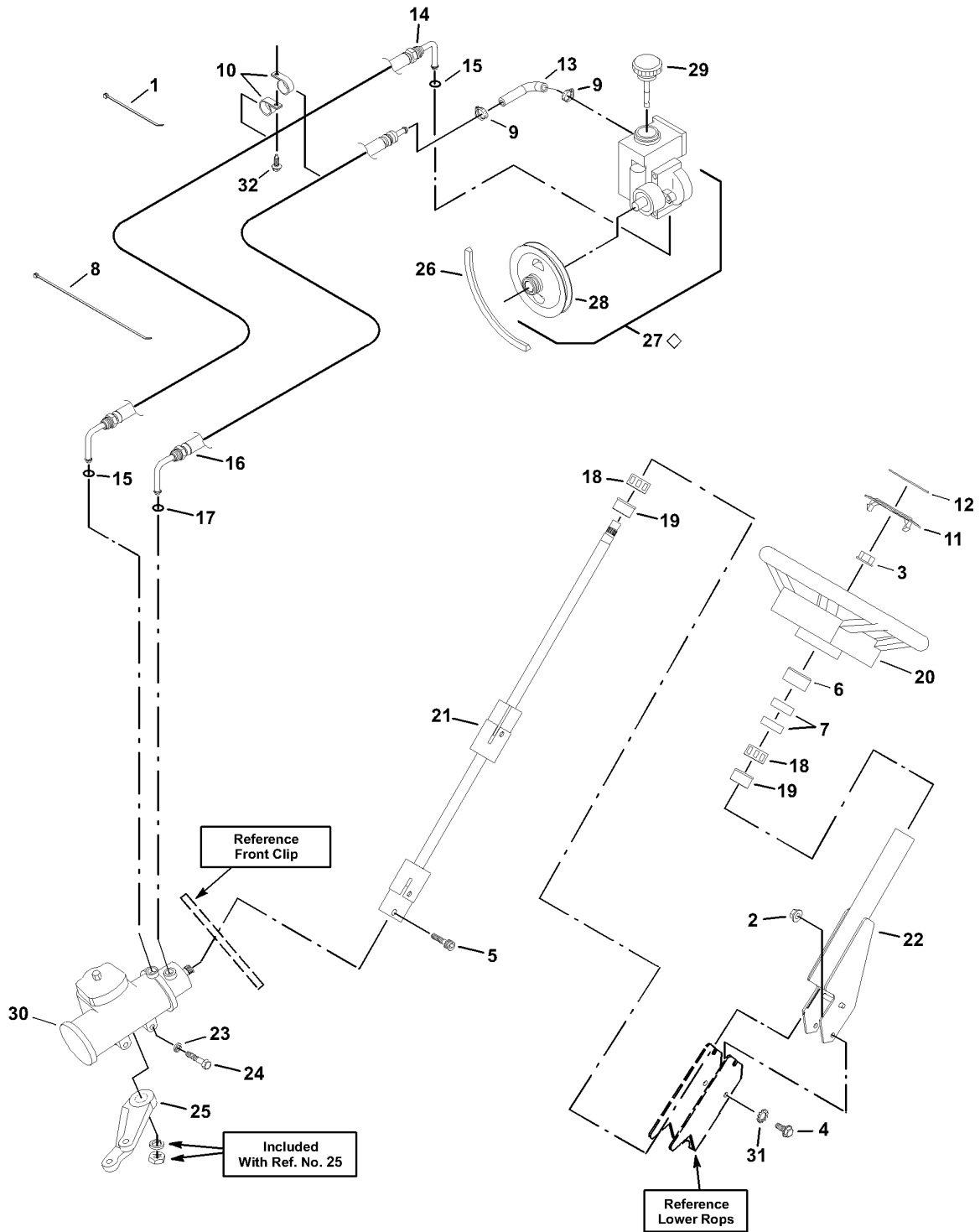
Starter (Manual Transmission)

Starter (Manual Transmission)

#	PART #	DESCRIPTION	QTY	NOTE
1	2702893	MOTOR ASSY, STARTING	1	
2	2702894	YOKE ASSY	1	
	31131-80090	BRUSH (+)	2	
3	2702895	SCREW ASSY	1	
4	2702896	BUSHING	1	
5	2702897	BUSHING	1	
6	2702898	HOLDER AY, BRUSH	1	
	31132-80090	BRUSH (-)	1	
7	2702899	LEVER ASSY	1	
8	2702900	SWITCH AY	1	
9	2702901	BOLT	2	
10	2702902	ARMATURE	1	
11	2702903	RING ASSY	1	
12	2702904	CLUTCH ASSY	1	
13	2702905	WASHER	1	
14	2702470	Screw, M8-1.25 x 30 mm Flange	2	

Starter (Manual Transmission)

Steering Wheel, Steering Shaft, Power Steering Pump and Steering Gear



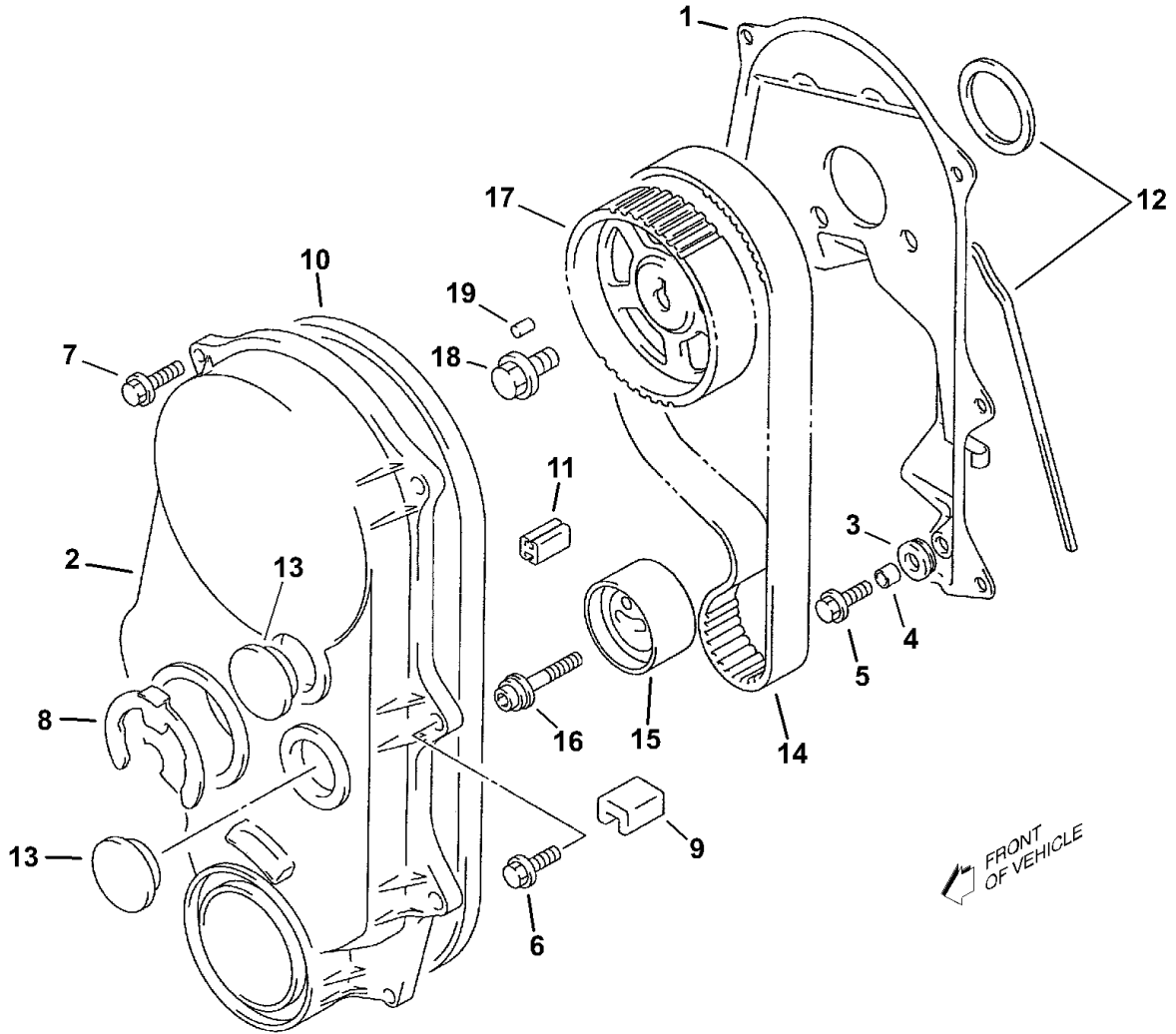
Steering Wheel, Steering Shaft, Power Steering Pump and Steering Gear

Steering Wheel, Steering Shaft, Power Steering Pump and Steering Gear

#	PART #	DESCRIPTION	QTY	NOTE
1	320107	Cable Tie, 7-1/2 in.	3	
2	450453	Nut, M8-1.25 Hex Flange	1	
3	450457	Nut, M16-2 Flange	1	
4	800930	Screw, M8-1.25 x 16 mm Flange	2	
5	450739	Screw, M10-1.5 x 30 mm Soc	1	
6	2700453	Cover, Steering Tube	1	
7	819923	Collar, Foam	2	
8	823549	Cable Tie, 15-1/2 in.	2	
9	830930	Clamp, Hose	2	
10	809092	Clamp, Tube	2	
11	892486	COVER AY,DECAL &	1	
12	839862	DECAL, STEERING WHEEL	1	
13	840222	Hose, Formed	1	
14	843767	Hose, Power Steering Pressure	1	
15	111838	O-Ring	2	
16	843768	Hose, Power Steering Return	1	
17	111838	O-Ring	1	
18	808060	Bearing, Needle	2	
19	828590	Housing, Bearing	2	
20	892228	Steering Wheel	1	
21	893344	Shaft, Steering	1	
22	893571	Tube, Steering Mount	1	
23	303269	Lockwasher, 7/16	3	
24	311392	Screw, 7/16-14 x 2" Hex Head	3	
25	841336	Arm, Pitman	1	
26	2700565	BELT,V-3VX450	1	
26	2703764	V-BELT, 48"	1	
27	892534	PUMP AY,PULLEY AND	1	
28	839907	PULLEY,5.50 DIA-STEERING PUMP	1	
29	2700573	CAP, PWR STRG RESERVOIR	1	
30	841255	Steering Gear	1	
31	306799	Lockwasher, 5/16 External Tooth	2	
32	800943	Screw, #10-16 x 3/4" Thread Cutting	1	

Steering Wheel, Steering Shaft, Power Steering Pump and Steering Gear

Timing Belt & Timing Cover

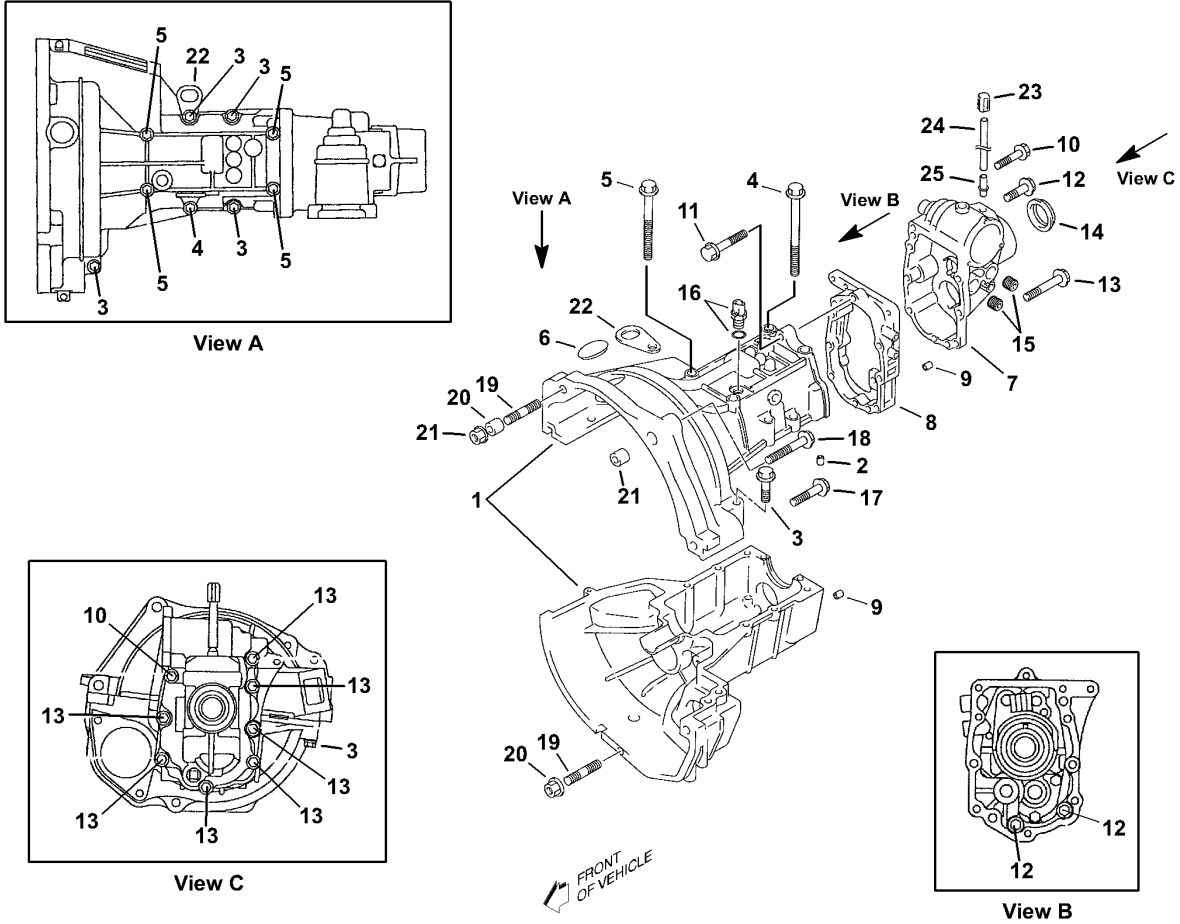


Timing Belt & Timing Cover

#	PART #	DESCRIPTION	QTY	NOTE
1	2701973	COVER,TIMING BELT INSIDE	1	
2	2701974	COVER,TIMING BELT OUTSIDE	1	
3	2701975	GROMMET	4	
4	2701976	SPACER (6.8X10X7)	4	
5	2701977	BOLT (6X20)	4	
6	2701978	BOLT	5	
7	2701834	BOLT	3	
8	2701980	E RING	1	
9	2701981	SEAL	1	
10	2701979	SEAL,COVER OUTSIDE	1	
11	2701982	SEAL	1	
12	2701983	SEAL SET	1	
13	2701984	CAP	2	
14	2701985	BELT, TIMING	1	
15	2701986	TENSIONER	1	
16	2701987	BOLT	1	
17	2701988	PULLEY,CAM SHAFT TIMING	1	
18	2701989	BOLT	1	
19	2701990	PIN	1	

Timing Belt & Timing Cover

Transmission Case (Manual Transmission)



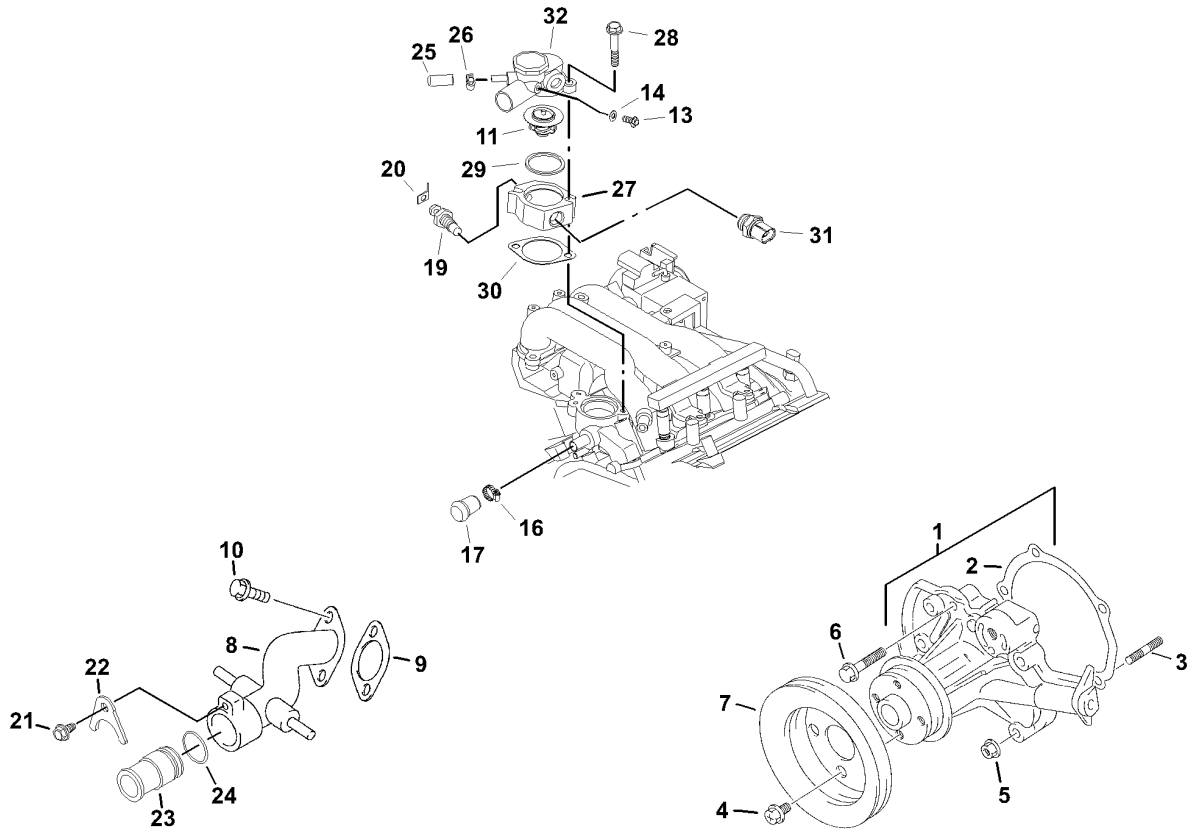
Transmission Case (Manual Transmission)

Transmission Case (Manual Transmission)

#	PART #	DESCRIPTION	QTY	NOTE
1	2702657	CASE ASSY,TRANSMISSION	1	
2	2702658	PIN	2	
3	2702659	Screw, M8-1.25 x 40 mm	5	
4	2702660	BOLT	1	
5	2702661	BOLT	4	
6	2702662	Plug, Inspection Timing	1	
7	2702663	CASE,EXTENSION #1	1	
8	2702664	CASE,EXTENSION #2	1	
9	2702658	PIN	4	
10	2702665	Screw, M8-1.25 x 120 mm Flange	1	
11	2702470	Screw, M8-1.25 x 30 mm Flange	1	
12	2702659	Screw, M8-1.25 x 40 mm	2	
13	2702660	BOLT	7	
14	2702683	Seal, Extension Case	1	
15	2702684	Plug, Drain	2	
16	2702685	SWITCH AY, BACK UP LAMP	1	
17	2702686	Screw, M10-1.25 x 55 mm Flange	1	
18	2702687	Screw, M10-1.25 x 75 mm Flange	1	
19	2702758	STUD BOLT	2	
20	2702689	Nut, M10-1.25 Hex Flange	2	
21	2702690	Pin, Alignment	2	
22	2702691	HOOK,ENGINE	1	
23	2702692	PLUG,BREATHER	1	
24	2702693	HOSE	1	
25	2702694	PLUG	1	

Transmission Case (Manual Transmission)

Water Pump, Thermostat & Water Outlet



Water Pump, Thermostat & Water Outlet

#	PART #	DESCRIPTION	QTY	NOTE
1	2702522	PUMP SET,WATER REV2	1	
2	2701801	GASKET, WATER PUMP	1	
3	2702523	STUD BOLT	2	
4	2702537	BOLT	3	
5	2701914	NUT	2	
6	2702519	BOLT	3	
7	2702525	PULLEY,WATER PUMP REV2	1	
8	2702543	CASE,WATER INLET	1	
9	2701802	GASKET, WATER INLET	1	
10	2701834	BOLT	2	
11	2702542	THERMOSTAT,WATER (82C)	1	
12	2702430	SENSOR, WATER TEMPERATURE	1	
13	2702540	UNION,AIR VENT	1	
14	2702541	GASKET	1	
15	2702469	Bolt	2	
16	832033	Clamp, Hose	1	
17	833715	Plug, Tube	1	
18	845334	OUTLET,WATER S660-EFI	1	
19	843857	Coolant Temperature Sender	1	
20	829787	Terminal, 1/4 in. Male	1	
21	452378	Screw, M6-1 x 20 mm Flange	1	
22	845409	BRACKET,U-WATER INLET (PLATED)	1	
23	845365	TUBE,WATER INLET S660 PLATING	1	
24	2700031	O-Ring,15/16"ID,1/8"x-sect,EPR	1	
25	845224	Plug, Tube	1	
26	825624	Clamp, Hose	1	
27	2701637	HOUSING, TEMP SENDER EFI	1	
28	452392	Screw, M8-1.25 x 50 mm Flange	3	
29	2701638	SPACER, THERMOSTAT	1	
30	2701513	Gasket, Thermostat	1	
31	2701757	SWITCH-FAN, ON 93C/OFF 88C	1	
32	2702539	CAP,WATER THERMOSTAT REV2	1	

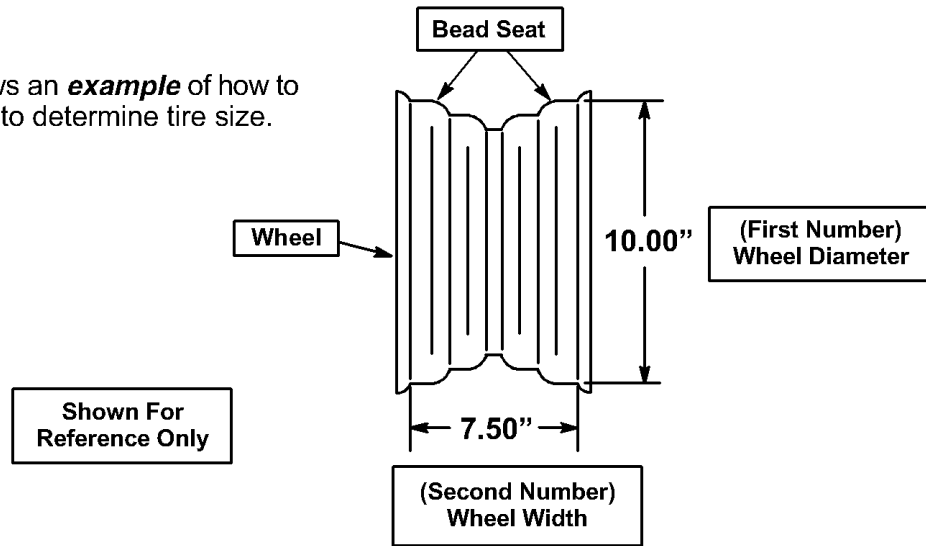
Water Pump, Thermostat & Water Outlet

Wheel Size Measurement

WHEEL SIZE MEASUREMENT

Wheel size is determined by measuring the wheel at the bead seat.
The **first number** is the **wheel diameter** measured at the bead seat.
The **second number** is the **wheel width** measured at the bead seat.

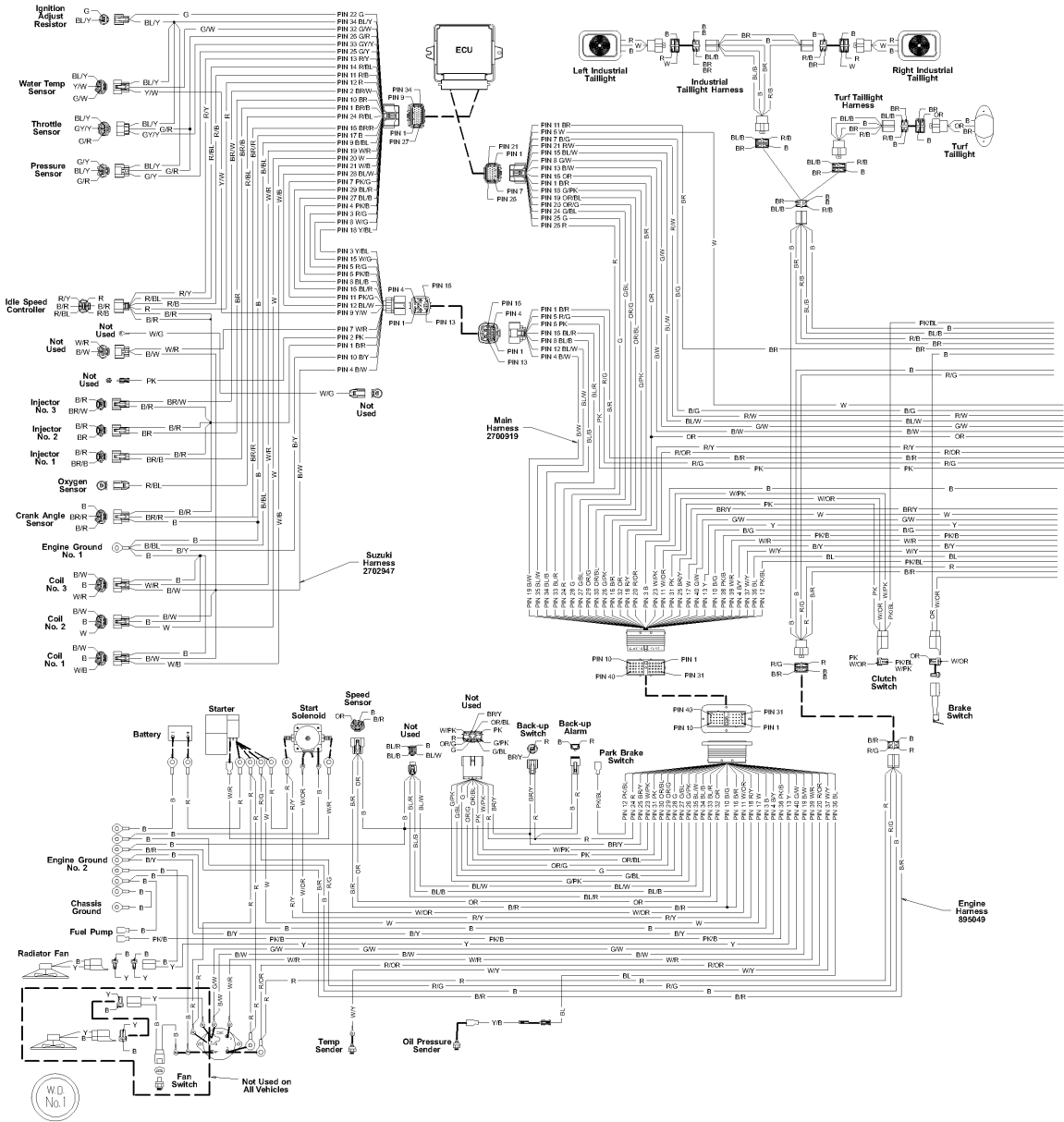
The illustration shows an **example** of how to measure the wheel to determine tire size.



Wheel Size Measurement

#	PART #	DESCRIPTION	QTY	NOTE
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Wiring Diagram



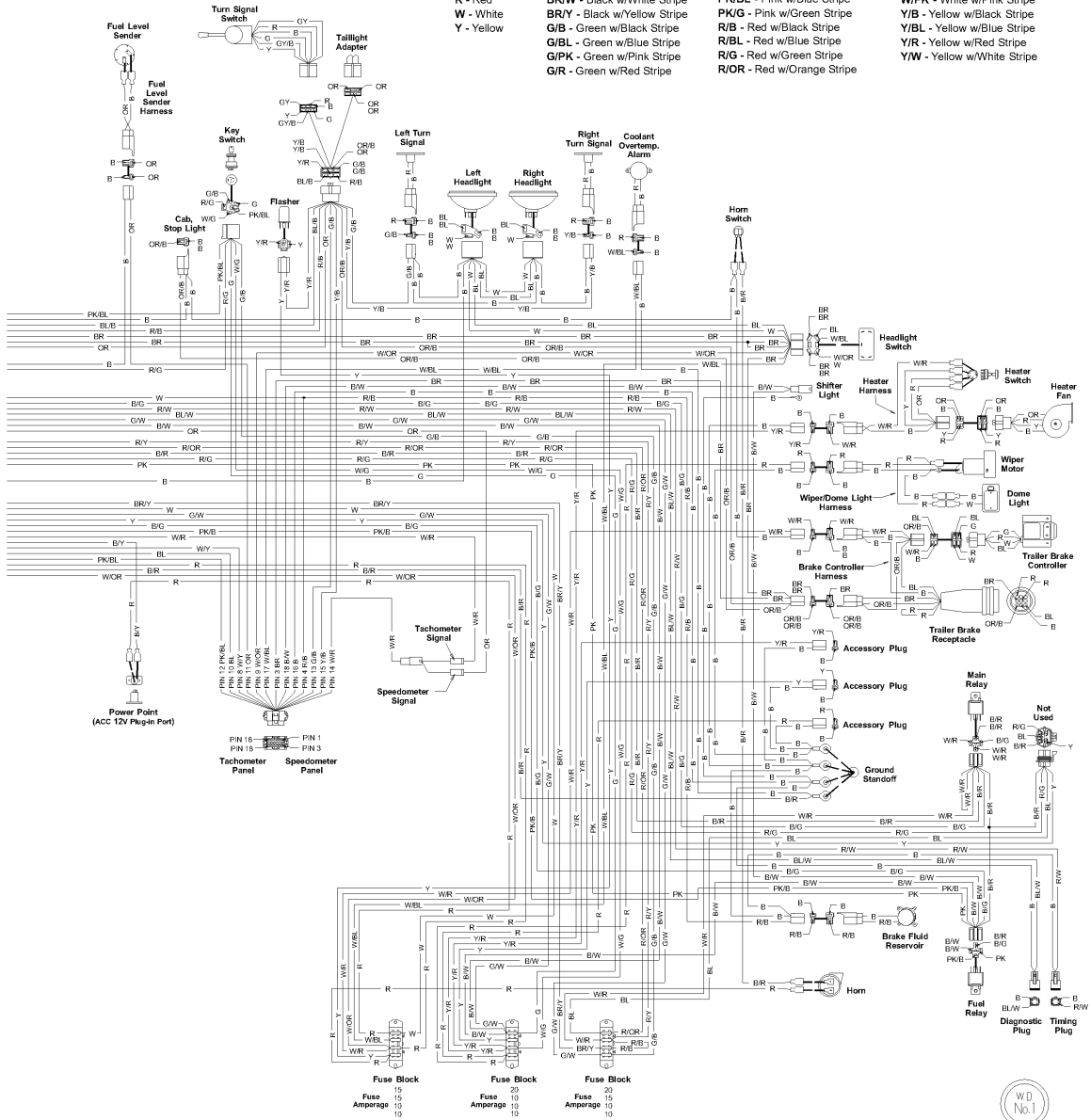
Wiring Diagram

#	PART #	DESCRIPTION	QTY	NOTE
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Wiring Diagram (Continued)

COLOR CODE:

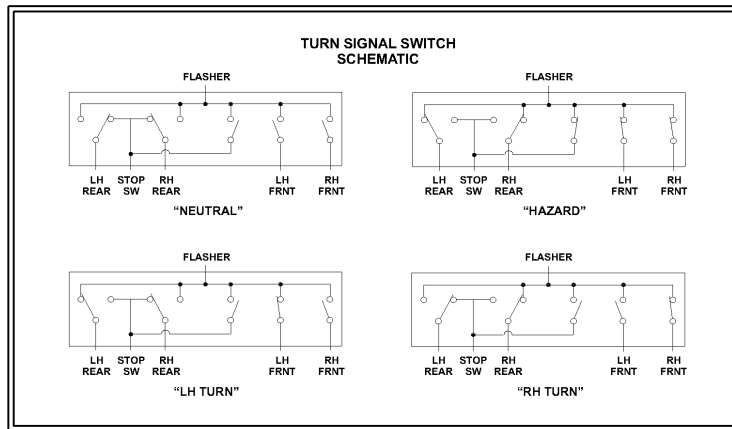
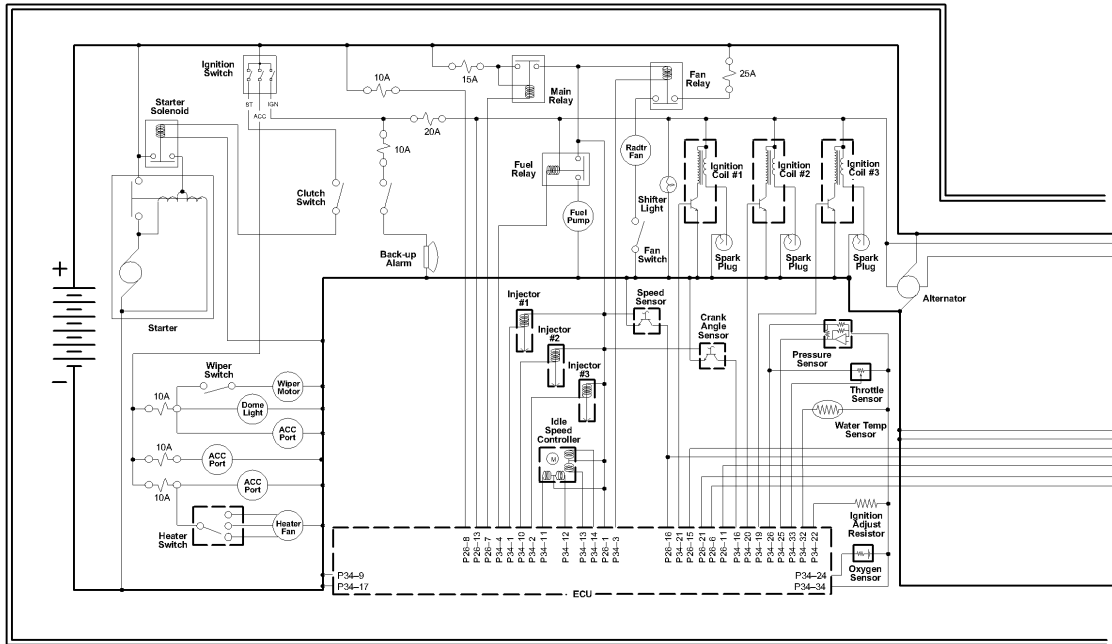
B - Black	B/G - Black w/Green Stripe	G/W - Green w/White Stripe	R/Y - Red w/Yellow Stripe
BL - Blue	B/R - Black w/Red Stripe	G/Y - Green w/Yellow Stripe	W/B - White w/Brown Stripe
BR - Brown	B/W - Black w/White Stripe	OR/G - Orange w/Green Stripe	W/G - White w/Green Stripe
G - Green	BY - Black w/Yellow Stripe	OR/B - Orange w/Black Stripe	W/OR - White w/Orange Stripe
GY - Grey	BL/B - Blue w/Black Stripe	OR/Y - Orange w/Yellow Stripe	W/R - White w/Red Stripe
OR - Orange	BL/R - Blue w/Red Stripe	P/B - Purple w/Blue Stripe	W/Y - White w/Yellow Stripe
PK - Pink	BL/W - Black w/White Stripe	PK/B - Pink w/Black Stripe	W/B - White w/Black Stripe
R - Red	BL/Y - Black w/Yellow Stripe	PK/BL - Pink w/Blue Stripe	W/BL - White w/Blue Stripe
P - Purple	BR/Y - Black w/Yellow Stripe	PK/G - Pink w/Green Stripe	W/PK - White w/Pink Stripe
W - White	G/B - Green w/Black Stripe	R/B - Red w/Black Stripe	Y/B - Yellow w/Black Stripe
Y - Yellow	G/BL - Green w/Blue Stripe	R/BL - Red w/Blue Stripe	Y/BL - Yellow w/Blue Stripe
	G/PK - Green w/Pink Stripe	R/G - Red w/Green Stripe	Y/R - Yellow w/Red Stripe
	G/R - Green w/Red Stripe	R/OR - Red w/Orange Stripe	Y/W - Yellow w/White Stripe



Wiring Diagram (Continued)

#	PART #	DESCRIPTION	QTY	NOTE
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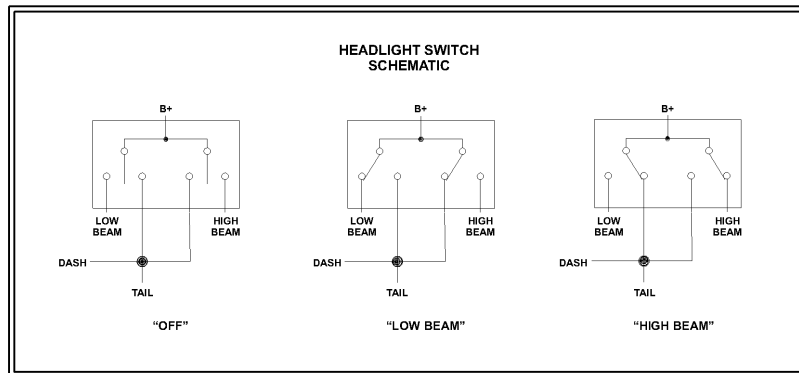
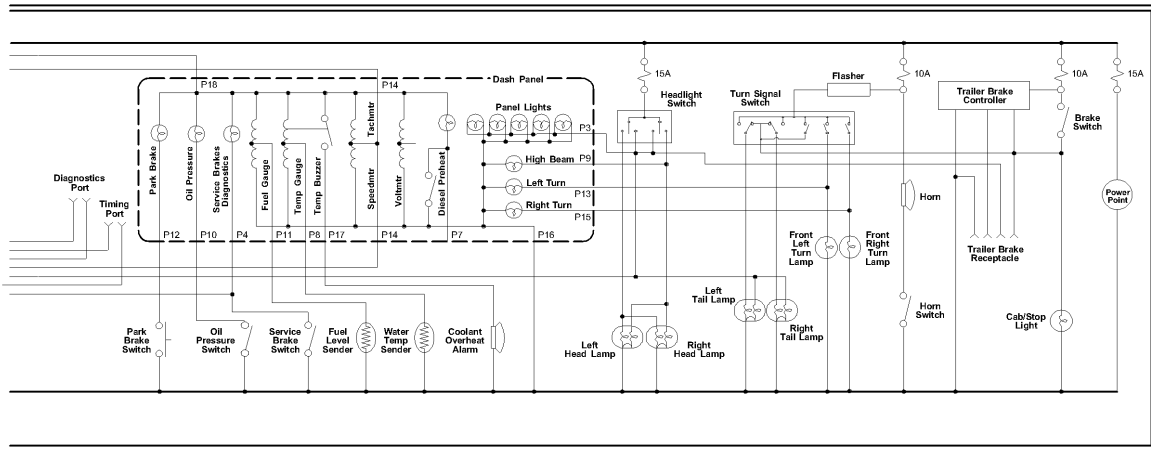
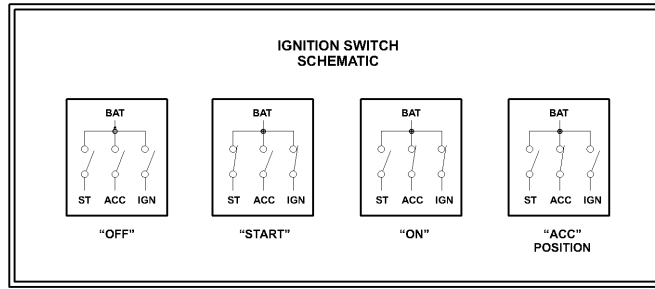
Wiring Schematic



Wiring Schematic

#	PART #	DESCRIPTION	QTY	NOTE
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Wiring Schematic (Continued)



Wiring Schematic (Continued)

#	PART #	DESCRIPTION	QTY	NOTE
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